

TAIYO AMERICA, INC.
 2675 Antler Drive, Carson City, NV 89701
 Phone: (775) 885-9959 Fax: (775) 885-9972

CERTIFICATE OF ANALYSIS and CONFORMANCE

This is to certify that the following product has been inspected prior to sale and shipment, and complies with Taiyo America's manufacturing specifications for this product.

This product meets all the requirements of IPC-SM-840E Classes H and T and Bellcore (Telecordia) GR-78-CORE and is UL recognized 94V-0 (File #E166421, UL Name: PSR-4000JA).

PSR-4000 LDI (US)

Lot # 9102437

Mfg. Date: 10-24-19

Warranty Ends: 4-24-20

PROPERTY
VISCOSITY

TEST METHOD

Toki Sangyo RE100U Viscometer
5 rpms @ 25°C

MANUFACTURING
SPECIFICATION

Before mixing: Report Only
After mixing: 220 - 270 ps

RESULT

436 ps
253 ps

THIXOTROPIC INDEX

Toki Sangyo RE100U Viscometer
Viscosity ratio: 5 rpm / 50 rpm

After mixing: Report Only

1.3

FINENESS OF GRIND

TAI-0-0002

5 microns maximum

5 microns

VISUAL EXAMINATION

Microscopic examination:

1. 1-mil drawdown of wet film

No bubbles, pits, voids,
particles, color differences.

Passed

2. Wet film drawdown on
grind gauge

No bubbles, pits, voids,
particles, color differences.

Passed

SCREENABILITY

Visual inspection of screen
printed panel

No surface defects,
such as bubbles, pinholes, etc.

Passed

TACK-DRY

Hot air convection oven
80°C / 30 minutes

Tack-free to the touch

Passed

IMAGING

ORC HMW 680GW - 7 kW
100 mJ / cm²
Horizontal Developer - 1% Na₂CO₃
30°C (86°F) / 60 secs., 28 psi

Stouffer 21 step: 12 - 16
(clear on copper)

14

**RESISTANCE TO
SOLDERING (*)**

260°C (500°F) / 30 sec x 1 cycle
Rosin-based flux

No discoloration, peeling,
or blistering

Passed

**SOLVENT
RESISTANCE (*)**

Immersion in PM Acetate
20°C / 20 mins.

No swelling, softening,
or blistering

Passed

PENCIL HARDNESS (*)

TAI-0-0020

6H or greater

8H

ADHESIC

100/100 on copper

Passed

(*) - Final

WARRANTY EXTENSION

This product has been retested by the Taiyo America Quality Control department and has been granted a warranty extension.

Warranty period ends:

05/24/20

150°C (302°F) in a convection oven

Verified By:

[Signature] Q.C. SUPERVISOR 10/25/19
 Name, Title, Date