TAIYO AMERICA, INC.

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CERTIFICATE OF CONFORMANCE

This is to certify that the following product has been inspected prior to sale and shipment, and complies with Taiyo America's manufacturing specifications for this product.

This product meets all the requirements of IPC-SM-840E Classes H and T and Bellcore (Telecordia) GR-78-CORE and is UL recognized 94V-0 (File #E166421, UL Name: PSR-4000JV).

PSR-4000 CC01SE Semi-Matte

Lot # | 082727 Mfg. Date: 8-27-21 Warranty Ends: 8-27-22

PROPERTY VISCOSITY THIXOTROPIC INDEX FINENESS OF GRIND VISUAL EXAMINATION	TEST METHOD Toki Sangyo RE100U Viscometer 5 rpms @ 25°C Toki Sangyo RE100U Viscometer Viscosity ratio: 5 rpm / 50 rpm TAI-0-0002 Microscopic examination:	MANUFACTURING SPECIFICATION Before mixing: Report Only After mixing: 50 - 90 ps After mixing: 1.2 - 1.6	RESULT 133 ps 58 ps 1.5 microns
	1. 1-mil drawdown of wet film	No bubbles, pits, voids, particles, color differences.	Passed [7]
•	2. Wet film drawdown on grind gauge	No bubbles, pits, voids, particles, color differences.	Passed 🗸
SCREENABILITY	Visual inspection of screen printed panel	No surface defects, such as bubbles, pinholes, etc.	Passed V
TACK-DRY	Hot air convection oven 80°C/30 minutes	Tack-free to the touch	Passed 🔽
IMAGING	ORC HMW 680GW - 7 kW 300 mJ/cm ² (under artwork) Horizontal Developer - 1% Na2CO3 30°C (86°F) / 60 secs., 28 psi	Stouffer 21 step: 8 - 12 (clear on copper)	8
RESISTANCE TO SOLDERING (*)	260°C (500°F) / 30 sec x 1 cycle Rosin-based flux	No discoloration, peeling, or blistering	Passed [9]
SOLVENT RESISTANCE (*)	Immersion in PM Acetate 20°C/20 mins.	No swelling, softening, or blistering	Passed
PENCIL HARDNESS (*)	TAI-0-0020	6H or greater	9 H
ADHESION (*)	TAI-0-0021	100/100 on copper	Passed 🔽

(*) - Final cure for these tests was 60 minutes @ 150°C (302°F) in a convection oven

Title, Date