TAIYO AMERICA, INC.
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Phone: (775) 885-9959 Fax: (775) 885-9972

CERTIFICATE OF ANALYSIS and CONFORMANCE

This is to certify that the following product has been inspected prior to sale and shipment, and complies with Taiyo America's manufacturing specifications for this product.
This product meets all the requirements of IPC-SM-840E Classes FH and FT.

PSR-9000 LDI Green Lot # 9072517 Mfg. Date: 7-25-19
Warranty Ends: 1-25-20

PROPERTY	TEST METHOD	MANUFACTURING SPECIFICATION	RESULT
VISCOSITY	Toki Sangyo RE100U Viscometer 5 rpms @ 25°C	Before mixing: Report Only After mixing: 140- 200 ps	276 ps 183 ps
THIXOTROPIC INDEX	Toki Sangyo RE100U Viscometer Viscosity ratio: 5 rpm / 50 rpm	After mixing: Report Only	1.2
FINENESS OF GRIND	TAI-0-0002	5 microns maximum	5 microns
VISUAL EXAMINATION	Microscopic examination:		
	1. 1-mil drawdown of wet film	No bubbles, pits, voids, particles, color differences.	Passed ☑
	2. Wet film drawdown on grind gauge	No bubbles, pits, voids, particles, color differences.	Passed ☑
SCREENABILITY	Visual inspection of screen printed panel	No surface defects, such as bubbles, pinholes, etc.	Passed ☑
TACK-DRY	Hot air convection oven 80°C / 30 minutes	Tack-free to the touch	Passed ☑
IMAGING	ORC HMW 680GW - 7 kW 100 mJ / cm² (Under Artwork) Horizontal Developer - 1% Na2CO3 30°C (86°F) / 60 secs., 28 psi	Stouffer 21 step: 12 - 16 (clear on copper)	14
RESISTANCE TO SOLDERING (*)	260°C (500°F) / 10 sec x 3 cycles Rosin-based flux	No discoloration, peeling, or blistering	Passed ☑
SOLVENT RESISTANCE (*)	Immersion in PM Acetate 20°C / 30 mins.	No swelling, softening, or blistering	Passed ☑
FLEXIBILITY (*)	TAI-0-0025	No cracking	Passed ☑
PENCIL HARDNESS (*)	TAI-0-0020	3H or greater	7H
ADHESION (*)	TAI-0-0021	100/100 on copper	Passed ☑

(*) - Final cure for these tests was 60 minutes @ 150°C (302°F) in a convection oven

WARRANTY EXTENSION
This product has been retested by the Taiyo America Quality Control department and has been granted a warranty extension.
Warranty period ends:
02/25/20
Authorized By:
Luis Marquez
QC Supervisor

Verified By:
Q.C. Supervison 7/26/19
Name, Title, Date