

TAIYO AMERICA, INC.
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CERTIFICATE OF ANALYSIS and CONFORMANCE

This is to certify that the following product has been inspected prior to sale and shipment, and complies with Taiyo America's manufacturing specifications for this product.

UVR-150 TU Red

Lot # 9041897

Mfg. Date: 4-18-19
Warranty Ends: 4-18-20

PROPERTY
VISCOSITY

TEST METHOD
Toki Sangyo RE100U Viscometer
5 rpms @ 25°C

MANUFACTURING
SPECIFICATION

RESULT

120 - 140 ps

130 ps

THIXOTROPIC INDEX

Toki Sangyo RE100U Viscometer
Viscosity ratio: 5 rpm / 50 rpm

1.3 - 1.9

1.8

FINENESS OF GRIND

TAI-0-0002

17.5 microns maximum

12.5 microns

VISUAL EXAMINATION

Microscopic examination:

1. 1-mil drawdown of wet film

No bubbles, pits, voids,
particles, color differences.

Passed

2. Wet film drawdown on
grind gauge

No bubbles, pits, voids,
particles, color differences.

Passed

SCREENABILITY

Visual inspection of coated panel

No surface defects,
such as bubbles, pinholes, etc.

Passed

RESISTANCE TO
SOLDERING (*)

260°C (500°F) / 10 sec x 3 cycles
Rosin-based flux

No discoloration, peeling,
or blistering

Passed

SOLVENT
RESISTANCE (*)

Immersion in PM Acetate
20°C / 30 mins.

No swelling, softening,
or blistering

Passed

PENCIL HARDNESS (*)

TAI-0-0020

4H or greater

8H

ADHESION (*)

TAI-0-0021

100/100 on copper

Passed


(*) - UV cure for these test was 1.0 joules/cm² as measured by a ORC UV-350 radiometer using three high pressure mercury vapor lamps @ 80 w/cm.

Verified By:

Name,

Title,

Date

 P.C. SUPERVISOR 9/27/19