

TAIYO AMERICA, INC.
2675 Antler Drive, Carson City, NV 89701
Phone: (775) 885-9959 Fax: (775) 885-9972

CERTIFICATE OF ANALYSIS and CONFORMANCE

This is to certify that the following product has been inspected prior to sale and shipment, and complies with Taiyo America's manufacturing specifications for this product.

This product meets all the requirements of IPC-SM-840E Classes H and T and Bellcore (Telecordia) GR-78-CORE and is UL recognized 94V-0 (File #E166421, UL Name: PSR-4000DE).

PSR-4000HFX Satin DI

Lot # 9050267

Mfg. Date: 5-02-19
Warranty Ends: 2-02-20

| <u>PROPERTY</u> | <u>TEST METHOD</u> | <u>MANUFACTURING SPECIFICATION</u> | <u>RESULT</u> |
|-----------------------------|--|--|--|
| VISCOSITY | Toki Sangyo RE100U Viscometer 5 rpms @ 25°C | After mixing: 220 - 270 ps | 226 ps |
| THIXOTROPIC INDEX | Toki Sangyo RE100U Viscometer Viscosity ratio: 5 rpm / 50 rpm | After mixing: Report Only | 1.3 |
| FINENESS OF GRIND | TAI-0-0002 | 5 microns maximum | 5 microns |
| VISUAL EXAMINATION | Microscopic examination: 1. 1-mil drawdown of wet film 2. Wet film drawdown on grind gauge | No bubbles, pits, voids, particles, color differences. No bubbles, pits, voids, particles, color differences. | Passed <input checked="" type="checkbox"/> Passed <input checked="" type="checkbox"/> |
| SCREENABILITY | Visual inspection of screen printed panel | No surface defects, such as bubbles, pinholes, etc. | Passed <input checked="" type="checkbox"/> |
| TACK-DRY | Hot air convection oven 80°C / 30 minutes | Tack-free to the touch | Passed <input checked="" type="checkbox"/> |
| IMAGING | ORC HMW 680GW - 7 kW 400 mJ / cm ² Horizontal Developer - 1% Na2CO3 30°C (86°F) / 60 secs., 28 psi | Stouffer 21 step: 10 - 14 (clear on copper) | 13 |
| RESISTANCE TO SOLDERING (*) | 260°C (500°F) / 30 sec x 1 cycle Rosin-based flux | No discoloration, peeling, or blistering | Passed <input checked="" type="checkbox"/> |
| SOLVENT RESISTANCE (*) | Immersion in PM Acetate 20°C / 20 mins. | No swelling, softening, or blistering | Passed <input checked="" type="checkbox"/> 8H |
| PENCIL HARDNESS (*) | TAI-0-0020 | 6H or greater | |
| ADHESION (*) | TAI-0-0021 | 100/100 on copper | Passed <input checked="" type="checkbox"/> |

(*) - Final cure for these tests was 60 minutes @ 150°C (302°F) in a convection oven.

Verified By:

[Signature] P.C. Supervisor 5/7/19
Name, Title, Date