TAIYO AMERICA, INC.
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CERTIFICATE OF ANALYSIS and CONFORMANCE

This is to certify that the following product has been inspected prior to sale and shipment, and complies with Taiyo America's manufacturing specifications for this product.
This product meets all the requirements of IPC-SM-840E Classes H and T and Bellcore (Telecordia) GR-78-CORE.

UVR-150 TU Green Lot # 9032747 Mfg. Date: 3-27-19
Warranty Ends: 3-27-20

PROPERTY	TEST METHOD	MANUFACTURING SPECIFICATION	RESULT
VISCOSITY	Toki Sangyo RE100U Viscometer 5 rpms @ 25°C	120 – 140 ps	128 ps
THIXOTROPIC INDEX	Toki Sangyo RE100U Viscometer Viscosity ratio: 5 rpm / 50 rpm	1.3 – 1.9	1.7
FINENESS OF GRIND	TAI-0-0002	17.5 microns maximum	15 microns
VISUAL EXAMINATION	Microscopic examination: 1. 1-mil drawdown of wet film	No bubbles, pits, voids, particles, color differences.	Passed ☑
	2. Wet film drawdown on grind gauge	No bubbles, pits, voids, particles, color differences.	Passed ☑
SCREENABILITY	Visual inspection of coated panel	No surface defects, such as bubbles, pinholes, etc.	Passed ☑
RESISTANCE TO SOLDERING (*)	260°C (500°F) / 10 sec x 3 cycles Rosin-based flux	No discoloration, peeling, or blistering	Passed ☑
SOLVENT RESISTANCE (*)	Immersion in PM Acetate 20°C / 30 mins.	No swelling, softening, or blistering	Passed ☑
PENCIL HARDNESS (*)	TAI-0-0020	4H or greater	9H
ADHESION (*)	TAI-0-0021	100/100 on copper	Passed ☑

(*) – UV cure for these test was 1.0 joules/cm^2 as measured by a ORC UV-350 radiometer using three high pressure mercury vapor lamps @ 80 w/cm.

Verified By:
[signature] Q.C. Supervisor 3/29/19
Name, Title, Date