

TAIYO AMERICA, INC.
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CERTIFICATE OF CONFORMANCE


This is to certify that the following product has been inspected prior to sale and shipment, and complies with Taiyo America's manufacturing specifications for this product.

PSR-4000 CC100SGHF Lot # 9092327 Mfg. Date: 9-23-19
 Warranty Ends: 3-23-20

<u>PROPERTY</u>	<u>TEST METHOD</u>	<u>MANUFACTURING SPECIFICATION</u>	<u>RESULT</u>
VISCOSITY	Toki Sangyo RE100U Viscometer 5 rpms @ 25°C	Before mixing: 350 - 450 ps After mixing: 130 - 170 ps	371 ps 158 ps
THIXOTROPIC INDEX	Toki Sangyo RE100U Viscometer Viscosity ratio: 5 rpm / 50 rpm	Before mixing: 1.40 - 1.80 After mixing: 1.20 - 1.60	1.77 1.38
FINENESS OF GRIND	TAI-0-0002	17.5 microns maximum	5 microns
VISUAL EXAMINATION	Microscopic examination:		
	1. 1-mil drawdown of wet film	No bubbles, pits, voids, particles, color differences.	Passed <input checked="" type="checkbox"/>
	2. Wet film drawdown on grind gauge	No bubbles, pits, voids, particles, color differences.	Passed' <input checked="" type="checkbox"/>
SCREENABILITY	Visual inspection of screen printed panel	No surface defects, such as bubbles, pinholes, etc.	Passed <input checked="" type="checkbox"/>
TACK-DRY	Hot air convection oven 80°C / 30 minutes	Tack-free to the touch	Passed <input checked="" type="checkbox"/>
IMAGING	ORC HMW 680GW - 7 kW 300 mJ / cm ² Horizontal Developer - 1% Na ₂ CO ₃ 30°C (86°F) / 60 secs., 28 psi	Report Only (clear on copper)	12
RESISTANCE TO SOLDERING (*)	260°C (500°F) / 30 sec x 1 cycle Rosin-based flux	No discoloration, peeling, or blistering	Passed <input checked="" type="checkbox"/>
PENCIL HARDNESS (*)	TAI-0-0020	6H or greater	8H
ADHESION (*)	TAI-0-0021	100/100 on copper	Passed <input checked="" type="checkbox"/>

(*) - Final cure for these tests was 60 minutes @ 150°C (302°F) in a convection oven

Verified By:

 Q.C. SUPERVISOR 9/26/19
 Name, Title, Date