

TAIYO AMERICA, INC.  
 2675 Antler Drive, Carson City, NV 89701  
 Phone: (775) 885-9959 Fax: (775) 885-9972

## CERTIFICATE OF ANALYSIS and CONFORMANCE

This is to certify that the following product has been inspected prior to sale and shipment, and complies with Taiyo America's manufacturing specifications for this product.

This product meets all the requirements of IPC-SM-840E Classes H and T and Bellcore (Telecordia) GR-78-CORE and is UL recognized 94V-0 (File #E166421, UL Name: PSR-4000JA).

PSR-4000 LDI (US) Blue

Lot # 9081537

Mfg. Date: 8-15-19

Warranty Ends: 2-15-20

<u>PROPERTY</u>	<u>TEST METHOD</u>	<u>MANUFACTURING SPECIFICATION</u>	<u>RESULT</u>
<b>VISCOSITY</b>	Toki Sangyo RE100U Viscometer 5 rpms @ 25°C	Before mixing: Report Only After mixing: 220 - 270 ps	401 ps 228 ps
<b>THIXOTROPIC INDEX</b>	Toki Sangyo RE100U Viscometer Viscosity ratio: 5 rpm / 50 rpm	After mixing: Report Only	1.4
<b>FINENESS OF GRIND</b>	TAI-0-0002	5 microns maximum	5 microns
<b>VISUAL EXAMINATION</b>	Microscopic examination:		
	1. 1-mil drawdown of wet film	No bubbles, pits, voids, particles, color differences.	Passed <input checked="" type="checkbox"/>
	2. Wet film drawdown on grind gauge	No bubbles, pits, voids, particles, color differences.	Passed <input checked="" type="checkbox"/>
<b>SCREENABILITY</b>	Visual inspection of screen printed panel	No surface defects, such as bubbles, pinholes, etc.	Passed <input checked="" type="checkbox"/>
<b>TACK-DRY</b>	Hot air convection oven 80°C / 30 minutes	Tack-free to the touch	Passed <input checked="" type="checkbox"/>
<b>IMAGING</b>	ORC HMW 680GW - 7 kW 100 mJ / cm <sup>2</sup> Horizontal Developer - 1% Na <sub>2</sub> CO <sub>3</sub> 30°C (86°F) / 60 secs., 28 psi	Stouffer 21 step: 12 - 16 (clear on copper)	14
<b>RESISTANCE TO SOLDERING (*)</b>	260°C (500°F) / 30 sec x 1 cycle Rosin-based flux	No discoloration, peeling, or blistering	Passed <input checked="" type="checkbox"/>
<b>SOLVENT RESISTANCE (*)</b>	Immersion in PM Acetate 20°C / 20 mins.	No swelling, softening, or blistering	Passed <input checked="" type="checkbox"/> 8H
<b>PENCIL HARDNESS (*)</b>	TAI-0-0020	6H or greater	
<b>ADHESION (*)</b>	TAI-0-0021	100/100 on copper	Passed <input checked="" type="checkbox"/>

**WARRANTY EXTENSION**

(\*) - Final cure for t This product has been retested by the Taiyo 2 150°C (302°F) in a convection oven

America Quality Control department and has been granted a warranty extension.

Warranty period ends:  
03/15/20

Verified By:

[Signature] P.C. SUPERVISOR 8/19/19  
 Name, Title, Date