TAIYO AMERICA, INC.

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CERTIFICATE OF ANALYSIS and CONFORMANCE

This is to certify that the following product has been inspected prior to sale and shipment, and complies with Taiyo America's manufacturing specifications for this product.

This product meets all the requirements of IPC-SM-840E Classes H and T and Bellcore (Telecordia) GR-78-CORE and is UL recognized 94V-0 (file #E166421, UL Name: UVR-150G).

UVR-150G (USA)	Lot#1110947	Mfg. Date: $(1-09-2)$ Warranty Ends: $(1-09-22)$		
PROPERTY VISCOSITY	TEST METHOD Toki Sangyo RE100U Viscometer	MANUFACTURING SPECIFICATION	RESU	<u>LT</u>
	5 rpms @ 25°C	120 – 140 ps	129	ps
THIXOTROPIC INDEX	Toki Sangyo RE100U Viscometer Viscosity ratio: 5 rpm / 50 rpm	1.3 – 1.9	1.6	
FINENESS OF GRIND	TAI-0-0002	17.5 microns maximum	12.5 m	icrons
VISUAL EXAMINATION	Microscopic examination:			
	1. 1-mil drawdown of wet film	No bubbles, pits, voids, particles, color differences.	Passed	7
	2. Wet film drawdown on grind gauge	No bubbles, pits, voids, particles, color differences.	Passed	U
SCREENABILITY	Visual inspection of coated panel	No surface defects, such as bubbles, pinholes, etc.	Passed	U
RESISTANCE TO SOLDERING (*)	260°C (500°F) / 10 sec x 3 cycles Rosin-based flux	No discoloration, peeling, or blistering	Passed	U
SOLVENT	Immersion in PM Acetate	No swelling, softening,	Passed	V
RESISTANCE (*)	20°C / 30 mins.	or blistering	1 11 (1	
PENCIL HARDNESS (*)	TAI-0-0020	4H or greater	44	
ADHESION (*)	TAI-0-0021	100/100 on copper	Passed	.

(*) – UV cure for these test was 1.0 joules/cm² as measured by a ORC UV-350 radiometer using three high pressure mercury vapor lamps @ 80 w/cm.

Verified By:

1. C. Sulspulson 11/11/21

Name, Title, Date