

SAFETY DATA SHEET

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Revision Number 1

This document complies with the US OSHA Hazard Communication Standard (29 CFR 1910.1200), Canada WHMIS 2015 which includes the amended Hazardous Products Act (HPA) and the Hazardous Products Regulation (HPR), and Mexico's NMX-R-019-SC-2011.

1. IDENTIFICATION OF THE SUBSTANCE/PREPARATION AND THE COMPANY/UNDERTAKING

GHS product identifier

Product Name PSR-4000 LEW1 (US)

Other means of identification

Product Code(s) 800071

Synonyms None

Recommended use of the chemical and restrictions on use

Recommended Use Solder mask part A

Uses advised against No information available

Supplier's details

Initial Supplier
Canadian address required

Supplier Address
Taiyo America, Inc.
2675 Antler Drive
Carson City, NV 89701
TEL: 775-885-9959

Emergency telephone number

Emergency Telephone Number 775-885-9959

2. HAZARDS IDENTIFICATION

Classification

This product is considered hazardous according to the criteria set within the US OSHA Hazard Communication Standard (29 CFR 1910.1200), Canada WHMIS 2015 which includes the amended Hazardous Products Act (HPA) and the Hazardous Products Regulation (HPR), and Mexico's NMX-R-019-SC-2011.

Skin Sensitization	Category 1
Reproductive Toxicity	Category 2
Flammable liquids	Category 4

Label Elements

Warning



Hazard Statements

May cause an allergic skin reaction
 Suspected of damaging fertility or the unborn child
 Combustible liquid.

Physical and Health Hazards Not Otherwise Classified

Not applicable.

Precautionary Statements**Prevention**

- Avoid breathing dust/fume/gas/mist/vapors/spray.
- Contaminated work clothing should not be allowed out of the workplace.
- Wear protective gloves.
- Obtain special instructions before use.
- Do not handle until all safety precautions have been read and understood.
- Use personal protective equipment as required.
- Keep away from heat/sparks/open flames/hot surfaces - No smoking.

General Advice

- Specific treatment (see supplemental first aid instructions on this label)
- If exposed or concerned: Get medical attention/advice

Skin

- IF ON SKIN: Wash with plenty of soap and water.
- If skin irritation or rash occurs: Get medical advice/attention.
- Wash contaminated clothing before reuse.

Fire

- In case of fire: Use CO₂, dry chemical, or foam for extinction.

Storage

- Store locked up.
- Store in a well-ventilated place. Keep cool.

Disposal

- Dispose of contents/container to an approved waste disposal plant.

Other information

Harmful to aquatic life with long lasting effects.

67.83% of the mixture consists of ingredient(s) of unknown toxicity.

3. COMPOSITION/INFORMATION ON INGREDIENTS

Chemical Name	CAS-No	Weight %	Hazardous Material Information Review Act registry number (HMIRA registry #)	Date HMIRA filed and date exemption granted (if applicable)
Titanium dioxide	13463-67-7	42.17	-	-
Dipropylene glycol monomethyl ether	34590-94-8	25.54	-	-
Talc	14807-96-6	3.01	-	-
Silica, amorphous, fumed, crystal-free	112945-52-5	2.34	-	-
Diphenyl-2,4,6-trimethylbenzoyl phosphine oxide	75980-60-8	1.2	-	-
Phosphine oxide, phenylbis(2,4,6-trimethylbenzoyl)-	162881-26-7	0.48	-	-

4. FIRST AID MEASURES

Description of necessary first-aid measures

General Advice	If symptoms persist, call a physician. Do not breathe dust/fume/gas/mist/vapors/spray. Do not get in eyes, on skin, or on clothing.
Eye Contact	Rinse thoroughly with plenty of water, also under the eyelids. Keep eye wide open while rinsing. If symptoms persist, call a physician.
Skin Contact	Wash off immediately with soap and plenty of water removing all contaminated clothes and shoes. Consult a physician if necessary.
Inhalation	Move to fresh air. If symptoms persist, call a physician. If breathing is difficult, give oxygen.
Ingestion	Rinse mouth. Do NOT induce vomiting. Drink plenty of water. If symptoms persist, call a physician.
Protection of First-aiders	Use personal protective equipment.

Most important symptoms/effects, acute and delayed

Most Important Symptoms/Effects May cause allergic skin reaction. Itching. Rashes.

Indication of immediate medical attention and special treatment needed, if necessary

Notes to Physician Treat symptomatically.

5. FIRE-FIGHTING MEASURES

Suitable Extinguishing Media Water spray. Carbon dioxide (CO₂). Dry powder. Dry chemical.

Unsuitable Extinguishing Media No information available.

Specific Hazards Arising from the Chemical Combustible liquid. Vapors may travel to source of ignition and flash back. Risk of ignition. In the event of fire and/or explosion do not breathe fumes. Keep product and empty container away from heat and sources of ignition. Product is or contains a sensitizer. May cause sensitization by skin contact.

Explosion Data

Sensitivity to Mechanical Impact	None.
Sensitivity to Static Discharge	Yes.

Protective Equipment and Precautions for Firefighters As in any fire, wear self-contained breathing apparatus pressure-demand, MSHA/NIOSH (approved or equivalent) and full protective gear.

6. ACCIDENTAL RELEASE MEASURES

Personal precautions, protective equipment and emergency procedures

Personal Precautions Evacuate personnel to safe areas. Use personal protective equipment. Avoid contact with skin, eyes and clothing. Ensure adequate ventilation. Remove all sources of ignition. Keep people away from and upwind of spill/leak. Take precautionary measures against static discharges. Pay attention to flashback. In case of insufficient ventilation wear suitable respiratory equipment.

Environmental Precautions

Environmental Precautions Prevent further leakage or spillage if safe to do so. Prevent product from entering drains. Do not flush into surface water or sanitary sewer system. Avoid release to the environment. See Section 12 for additional Ecological Information.

Methods and materials for containment and cleaning up

Methods for Containment Prevent further leakage or spillage if safe to do so.

Methods for Cleaning Up Use personal protective equipment. Dam up. Take up with sand or other noncombustible absorbent material and place into containers for later disposal. Clean contaminated surface

thoroughly.

7. HANDLING AND STORAGE

Precautions for safe handling

Handling Wear personal protective equipment. Avoid contact with skin, eyes and clothing. Do not breathe vapors or spray mist. Take necessary action to avoid static electricity discharge (which might cause ignition of organic vapors). In case of insufficient ventilation, wear suitable respiratory equipment. To avoid ignition of vapors by static electricity discharge, all metal parts of the equipment must be grounded. Use only in area provided with appropriate exhaust ventilation. Keep away from heat, sparks and open flame. No smoking. Do not take internally.

Conditions for safe storage, including any incompatibilities

Storage Keep in properly labeled containers. Keep away from heat and sources of ignition. Keep out of the reach of children. Keep containers tightly closed in a dry, cool and well-ventilated place.

Incompatible Products Strong oxidizing agents. Strong acids. Strong bases.

8. EXPOSURE CONTROLS / PERSONAL PROTECTION

Control parameters

Exposure Guidelines

Chemical Name	ACGIH TLV	OSHA PEL	NIOSH IDLH
Titanium dioxide 13463-67-7	TWA: 10 mg/m ³	TWA: 15 mg/m ³ total dust (vacated) TWA: 10 mg/m ³ total dust	IDLH: 5000 mg/m ³
Dipropylene glycol monomethyl ether 34590-94-8	STEL: 150 ppm TWA: 100 ppm S*	TWA: 100 ppm TWA: 600 mg/m ³ (vacated) TWA: 100 ppm (vacated) TWA: 600 mg/m ³ (vacated) STEL: 150 ppm (vacated) STEL: 900 mg/m ³ (vacated) S* S*	IDLH: 600 ppm TWA: 100 ppm TWA: 600 mg/m ³ STEL: 150 ppm STEL: 900 mg/m ³
Talc 14807-96-6	TWA: 2 mg/m ³	(vacated) TWA: 2 mg/m ³	IDLH: 1000 mg/m ³ containing no asbestos and <1% quartz TWA: 2 mg/m ³
Silica, amorphous, fumed, crystal-free 112945-52-5	10 mg/m ³	TWA: 20 mppcf; ((80)/(% SiO ₂)) mg/m ³)	IDLH: 3000 mg/m ³ TWA: 6 mg/m ³

Immediately Dangerous to Life or Health. ACGIH TLV: American Conference of Governmental Industrial Hygienists - Threshold Limit Value. OSHA PEL: Occupational Safety and Health Administration - Permissible Exposure Limits. NIOSH IDLH:

Other Exposure Guidelines Vacated limits revoked by the Court of Appeals decision in AFL-CIO v. OSHA, 965 F.2d 962 (11th Cir., 1992).

Appropriate engineering controls

Engineering Measures Showers
Eyewash stations
Ventilation systems

Individual protection measures, such as personal protective equipment

Eye/Face Protection Goggles.
Skin and Body Protection Protective gloves. Lightweight protective clothing.
Respiratory Protection If exposure limits are exceeded or irritation is experienced, approved respiratory protection should be worn.

Hygiene Measures When using, do not eat, drink or smoke. Provide regular cleaning of equipment, work area

and clothing. Keep away from food, drink and animal feeding stuffs. Wash hands before breaks and immediately after handling the product. Wash thoroughly after handling.

9. PHYSICAL AND CHEMICAL PROPERTIES

Information on basic physical and chemical properties

Physical State	Viscous liquid.	Appearance	White.
Odor	Mild Solvent.	Odor Threshold	No information available.

<u>Property</u>	<u>Values</u>	<u>Remarks/ - Method</u>
pH	No data available	None known
Melting Point/Range	No data available	None known
Boiling Point/Boiling Range	No data available	None known
Flash Point	78 °C / 172.4 °F	None known
Evaporation rate	No data available	None known
Flammability (solid, gas)	No data available	None known
Flammability Limits in Air		
upper flammability limit	No data available	
lower flammability limit	No data available	
Vapor Pressure	No data available	None known
Vapor Density	No data available	None known
Specific Gravity	No data available	None known
Water Solubility	No data available	None known
Solubility in other solvents	No data available	None known
Partition coefficient: n-octanol/water	No data available	None known
Autoignition Temperature	No data available	None known
Decomposition Temperature	No data available	None known
Viscosity	No data available	None known

Flammable Properties Combustible material: may burn but does not ignite readily

Explosive Properties No data available

Oxidizing Properties No data available

Other information

VOC Content (%)	26
VOC (g/l)	480 gm/l

10. STABILITY AND REACTIVITY

Reactivity No data available.

Chemical stability Stable under recommended storage conditions.

Possibility of hazardous reactions None under normal processing.

Hazardous Polymerization Hazardous polymerization does not occur.

Conditions to avoid Incompatible products. Heat, flames and sparks.

Incompatible materials Strong oxidizing agents. Strong acids. Strong bases.

Hazardous decomposition products Carbon monoxide (CO). Carbon dioxide (CO₂). Sulfur oxides.

11. TOXICOLOGICAL INFORMATION

Information on likely routes of exposure

Product Information	
Inhalation	There is no data available for this product.

Eye Contact	Contact with eyes may cause irritation.
Skin Contact	May cause allergic skin reaction.
Ingestion	There is no data available for this product.

Numerical measures of toxicity - Product

Unknown acute toxicity 67.83% of the mixture consists of ingredient(s) of unknown toxicity.

The following values are calculated based on chapter 3.1 of the GHS document:

LD50 Oral 5625 mg/kg; Acute toxicity estimate
LD50 Dermal 11966 mg/kg; Acute toxicity estimate mg/L

Chemical Name	LD50 Oral	LD50 Dermal	LC50 Inhalation
Titanium dioxide	> 10000 mg/kg (Rat)	-	> 6820 mg/m ³
Dipropylene glycol monomethyl ether	= 5400 µL/kg (Rat)	= 9500 mg/kg (Rabbit)	-
Silica, amorphous, fumed, crystal-free	= 3160 mg/kg (Rat)	-	-

Symptoms related to the physical, chemical and toxicological characteristics

Symptoms No information available.

Delayed and immediate effects and also chronic effects from short and long term exposure

Respiratory or Skin Sensitization May cause sensitization of susceptible persons. May cause sensitization by skin contact.
Germ Cell Mutagenicity No information available.
Carcinogenicity This product contains titanium dioxide in a non-respirable form. Inhalation of titanium dioxide is unlikely to occur from exposure to this product.

Chemical Name	ACGIH	IARC	NTP	OSHA
Titanium dioxide		Group 2B		X
Talc		Group 3		X
Silica, amorphous, fumed, crystal-free		Group 3		

IARC: (International Agency for Research on Cancer)

Group 2B - Possibly Carcinogenic to Humans
 Group 3 - Not Classifiable as to its Carcinogenicity to Humans

OSHA: (Occupational Safety & Health Administration)

X - Present

Reproductive Toxicity Contains a known or suspected reproductive toxin. Suspected of damaging fertility or the unborn child.
STOT - single exposure No information available.
STOT - repeated exposure No information available.
Target Organ Effects Respiratory system. Eyes. Skin. Central nervous system (CNS).
Aspiration Hazard No information available.

12. ECOLOGICAL INFORMATION**Ecotoxicity**

Harmful to aquatic life with long lasting effects.

Chemical Name	Toxicity to Algae	Toxicity to Fish	Toxicity to Microorganisms	Daphnia Magna (Water Flea)
Dipropylene glycol monomethyl ether 34590-94-8		LC50 96 h: > 10000 mg/L static (Pimephales promelas)		LC50 48 h: = 1919 mg/L (Daphnia magna)
Talc 14807-96-6		LC50 96 h: > 100 g/L semi-static (Brachydanio rerio)		

Silica, amorphous, fumed, crystal-free 112945-52-5	EC50 72 h: = 440 mg/L (Pseudokirchneriella subcapitata)	LC50 96 h: = 5000 mg/L static (Brachydanio rerio)		EC50 48 h: = 7600 mg/L (Ceriodaphnia dubia)
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Persistence and Degradability No information available.

Bioaccumulation

Chemical Name	Log Pow
Dipropylene glycol monomethyl ether	-0.064

Mobility No information available.

Other Adverse Effects No information available.

13. DISPOSAL CONSIDERATIONS

Waste Disposal Methods Should not be released into the environment. Dispose of in accordance with local regulations.

Contaminated Packaging Do not re-use empty containers.

14. TRANSPORT INFORMATION

Note: According to 49 CRF §173.150(f)(1), this material should be reclassified as NA1993, Combustible Liquid, NOS if it is shipped in bulk.

DOT Not regulated

TDG Not regulated

MEX Not regulated

IATA Not regulated

IMDG/IMO Not regulated

15. REGULATORY INFORMATION

International Regulations

Ozone depleting substances Not applicable
Persistent Organic Pollutants Not applicable
Hazardous Waste Not applicable
The Rotterdam Convention (Prior Informed Consent) Not applicable
International Convention for the Prevention of Pollution from Ships (MARPOL) Not applicable

International Inventories

TSCA Complies
DSL Not determined
EINECS Complies
ELINCS Complies

Legend

TSCA - United States Toxic Substances Control Act Section 8(b) Inventory

DSL/NDL - Canadian Domestic Substances List/Non-Domestic Substances List

EINECS/ELINCS - European Inventory of Existing Commercial Chemical Substances/EU List of Notified Chemical Substances

U.S. Federal Regulations

Section 313 of Title III of the Superfund Amendments and Reauthorization Act of 1986 (SARA). This product does not contain any

chemicals which are subject to the reporting requirements of the Act and Title 40 of the Code of Federal Regulations, Part 372.

SARA 311/312 Hazard Categories

Acute Health Hazard	Yes
Chronic Health Hazard	Yes
Fire Hazard	Yes
Sudden Release of Pressure Hazard	No
Reactive Hazard	No

Clean Water Act

This product does not contain any substances regulated as pollutants pursuant to the Clean Water Act (40 CFR 122.21 and 40 CFR 122.42).

CERCLA

This material, as supplied, does not contain any substances regulated as hazardous substances under the Comprehensive Environmental Response Compensation and Liability Act (CERCLA) (40 CFR 302) or the Superfund Amendments and Reauthorization Act (SARA) (40 CFR 355). There may be specific reporting requirements at the local, regional, or state level pertaining to releases of this material.

U.S. State Regulations**California Proposition 65**

This product contains the following Proposition 65 chemicals:

Chemical Name	CAS-No	California Prop. 65
Titanium dioxide	13463-67-7	Carcinogen

U.S. State Right-to-Know Regulations

"X" designates that the ingredients are listed on the state right to know list.

Chemical Name	New Jersey	Massachusetts	Pennsylvania	Illinois	Rhode Island
Titanium dioxide	X	X	X	-	X
Dipropylene glycol monomethyl ether	X	X	X	X	X
Talc	X	X	X	X	X
Silica, amorphous, fumed, crystal-free	X	X	X		

U.S. EPA Label Information

EPA Pesticide Registration Number Not applicable

16. OTHER INFORMATION

NFPA Health Hazard 2 Flammability 2 Instability 0 Physical and Chemical Hazards -

HMIS Health Hazard 2* Flammability 2 Physical Hazard 0 Personal Protection X

*Indicates a chronic health hazard.

Prepared By Product Stewardship
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General Disclaimer

The information provided on this SDS is correct to the best of our knowledge, information and belief at the date of its publication. The information given is designed only as a guide for safe handling, use, processing, storage, transportation, disposal and release and is not to be considered as a warranty or quality specification. The information relates only to the specific material designated and may not be valid for such material used in combination with any other material or in any process, unless specified in the text.

End of Safety Data Sheet