

Issuing Date 24-May-2015

Revision Date 15-Jun-2015

Revision Number 1

## Section 1. Identification of the substance/mixture and of the company/undertaking

### 1.1. Product identifier

Product Code(s) 400413, 400431, 800017, 800018, 800031

Product Name **PSR-9000 FXT Green, PSR-9000 FXT Amber, PSR-9000 FXT White, PSR-9000 FXT Black, PSR-9000 FXT Clear**

Contains 1-Propanone, 2-methyl-1-[4-(methylthio)phenyl]-2-(4-morpholinyl)-, Naphtha (petroleum), heavy aromatic, Naphthalene

### 1.2. Relevant identified uses of the substance or mixture and uses advised against

Recommended Use Solder mask part A

Uses advised against No information available

### 1.3. Details of the supplier of the safety data sheet

#### Company

Taiyo America, Inc.  
2675 Antler Drive  
Carson City, NV 89701  
TEL: 775-885-9959

#### For further information, please contact

E-mail Address No information available.

### 1.4. Emergency telephone number

Emergency Telephone Number 775-885-9959

Europe	112
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## Section 2. Hazards identification

### 2.1. - Classification of the substance or mixture

#### REGULATION (EC) No 1272/2008

Reproductive Toxicity	Category 1B
Chronic Aquatic Toxicity	Category 3

#### Physical Hazards

None

### 2.2. Label Elements



Signal Word

Danger

**Hazard Statements**

H303 - May be harmful if swallowed  
H360 - May damage fertility or the unborn child  
H412 - Harmful to aquatic life with long lasting effects

**Precautionary Statements**

P201 - Obtain special instructions before use  
P281 - Use personal protective equipment as required  
P202 - Do not handle until all safety precautions have been read and understood  
P308 + P313 - IF exposed or concerned: Get medical advice/ attention  
P273 - Avoid release to the environment

**2.3. Other information**

**Section 3. Composition/information on ingredients**

**3.1. Substances**

Not applicable

**3.2. Mixtures**

Chemical Name	EC-No	CAS-No	Weight %	EU - GHS Substance Classification	REACH No.
Titanium dioxide	236-675-5	13463-67-7	0-20		No data available
1-Propanone, 2-methyl-1-[4-(methylthio)phenyl]-2-(4-morpholinyl)-	Present	71868-10-5	5-10	Repr. 1B H360FD Acute Tox. 4 (H302) Aquatic Chronic 2 (H411)	No data available
Barium sulfate	Present	7727-43-7	0-10		No data available
Dipropylene glycol monomethyl ether	Present	34590-94-8	0.5-10		No data available
Naphtha (petroleum), heavy aromatic	Present	64742-94-5	0-5	Asp. Tox. 1 (H304) Aquatic Acute 1 (H400) Aquatic Chronic 1 (H410)	No data available
Naphthalene	Present	91-20-3	0-0.5	Acute Tox. 4 (H302) Carc. 2 (H351) Aquatic Acute 1 (H400) Aquatic Chronic 1 (H410)	No data available

For the full text of the H-Statements mentioned in this Section, see Section 16

**Section 4. First aid measures**

**4.1. Description of first-aid measures**

**Eye Contact**

Rinse thoroughly with plenty of water, also under the eyelids. Keep eye wide open while rinsing. If symptoms persist, call a physician.

**Skin Contact**

Wash skin with soap and water. Remove and wash contaminated clothing before re-use. If symptoms persist, call a physician.

**Ingestion**

Do NOT induce vomiting. Drink plenty of water. Never give anything by mouth to an unconscious person. If symptoms persist, call a physician.

**Inhalation**

Move to fresh air. If symptoms persist, call a physician.

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**Protection of First-aiders** Use personal protective equipment. Avoid contact with skin, eyes and clothing.

**4.2. Most important symptoms and effects, both acute and delayed**

**Most Important Symptoms/Effects** No information available.

**4.3. Indication of immediate medical attention and special treatment needed**

**Notes to Physician** Treat symptomatically.

## Section 5. Fire-fighting measures

**5.1. Extinguishing media**

**Suitable Extinguishing Media**

Use extinguishing measures that are appropriate to local circumstances and the surrounding environment.

**Extinguishing media which must not be used for safety reasons**

No information available.

**5.2. Special hazards arising from the substance or mixture**

**Special exposure hazards arising from the substance or preparation itself, combustion products, resulting gases**

Combustible material. Vapors may travel to source of ignition and flash back. Thermal decomposition can lead to release of irritating gases and vapors.

**5.3. Advice for firefighters**

**Special protective equipment for fire-fighters**

As in any fire, wear self-contained breathing apparatus and full protective gear.

## Section 6. Accidental release measures

**6.1. Personal precautions, protective equipment and emergency procedures**

Keep people away from and upwind of spill/leak. Avoid contact with skin, eyes and clothing. Use personal protective equipment. Remove all sources of ignition. Evacuate personnel to safe areas. Pay attention to flashback. Take precautionary measures against static discharges.

**6.2. Environmental precautions**

Prevent further leakage or spillage if safe to do so. Prevent product from entering drains. Do not flush into surface water or sanitary sewer system.

**6.3. Methods and materials for containment and cleaning up**

Dam up. Soak up with inert absorbent material. Pick up and transfer to properly labeled containers.

**6.4. Reference to other sections**

See Section 12 for additional information.

## Section 7. Handling and storage

**7.1. Precautions for Safe Handling**

**Handling**

Avoid contact with skin, eyes and clothing. Remove and wash contaminated clothing before re-use. Do not eat, drink or smoke when using this product. Wear personal protective equipment. Do not breathe vapors or spray mist. Remove all sources of ignition. Keep away from heat, sparks and open flame. No smoking. To avoid ignition of vapors by static electricity discharge, all metal parts of the equipment must be grounded. Take necessary action to avoid static electricity discharge (which might cause ignition of organic vapors).

### Hygiene Measures

When using, do not eat, drink or smoke. Provide regular cleaning of equipment, work area and clothing. Avoid contact with skin, eyes and clothing. Wash hands before breaks and immediately after handling the product. Keep away from food, drink and animal feeding stuffs.

### 7.2. Conditions for safe storage, including any incompatibilities

Keep containers tightly closed in a dry, cool and well-ventilated place. Keep out of the reach of children. Keep away from heat and sources of ignition.

### 7.3. Specific end use(s)

#### Exposure Scenario

No information available.

#### Other Guidelines

No information available.

## Section 8. Exposure controls/personal protection

### 8.1. Control parameters

#### Exposure Limits

Chemical Name	EU	The United Kingdom	France	Spain	Germany
Titanium dioxide 13463-67-7		STEL: 30 mg/m <sup>3</sup> STEL: 12 mg/m <sup>3</sup> TWA: 10 mg/m <sup>3</sup> TWA: 4 mg/m <sup>3</sup>	VME: 10 mg/m <sup>3</sup>	VLA-ED: 10 mg/m <sup>3</sup>	
Barium sulfate 7727-43-7		STEL: 30 mg/m <sup>3</sup> STEL: 12 mg/m <sup>3</sup> TWA: 10 mg/m <sup>3</sup> TWA: 4 mg/m <sup>3</sup>		TWA: 10 mg/m <sup>3</sup>	TWA: 4 mg/m <sup>3</sup> TWA: 1.5 mg/m <sup>3</sup> Ceiling / Peak: 4 mg/m <sup>3</sup>
Dipropylene glycol monomethyl ether 34590-94-8	S* TWA 50 ppm TWA 308 mg/m <sup>3</sup>	STEL: 150 ppm STEL: 924 mg/m <sup>3</sup> TWA: 50 ppm TWA: 308 mg/m <sup>3</sup> Skin	TWA: 50 ppm TWA: 308 mg/m <sup>3</sup>	S* TWA: 50 ppm TWA: 308 mg/m <sup>3</sup>	TWA: 50 ppm TWA: 310 mg/m <sup>3</sup> Ceiling / Peak: 50 ppm Ceiling / Peak: 310 mg/m <sup>3</sup>
Naphthalene 91-20-3	TWA 10 ppm TWA 50 mg/m <sup>3</sup>		TWA: 10 ppm TWA: 50 mg/m <sup>3</sup>	S* STEL: 15 ppm STEL: 80 mg/m <sup>3</sup> TWA: 10 ppm TWA: 53 mg/m <sup>3</sup>	Skin TWA: 0.1 ppm TWA: 0.5 mg/m <sup>3</sup>
Component	Italy	Portugal	The Netherlands	Finland	Denmark
Titanium dioxide 13463-67-7 ( 0-20 )		TWA: 10 mg/m <sup>3</sup>			TWA: 6 mg/m <sup>3</sup>
Barium sulfate 7727-43-7 ( 0-10 )		TWA: 10 mg/m <sup>3</sup>			
Dipropylene glycol monomethyl ether 34590-94-8 ( 0.5-10 )	TWA: 50 ppm TWA: 308 mg/m <sup>3</sup> Skin	STEL: 150 ppm TWA: 100 ppm	TWA: 300 mg/m <sup>3</sup>	TWA: 50 ppm TWA: 310 mg/m <sup>3</sup> Skin	TWA: 50 ppm TWA: 309 mg/m <sup>3</sup> Skin
Naphthalene 91-20-3 ( 0-0.5 )		STEL: 15 ppm TWA: 10 ppm TWA: 50 mg/m <sup>3</sup>	Skin STEL: 80 mg/m <sup>3</sup> TWA: 50 mg/m <sup>3</sup>	TWA: 1 ppm TWA: 5 mg/m <sup>3</sup> STEL: 2 ppm STEL: 10 mg/m <sup>3</sup>	TWA: 10 ppm TWA: 50 mg/m <sup>3</sup>
Chemical Name	Austria	Switzerland	Poland	Norway	Ireland
Titanium dioxide 13463-67-7	STEL 10 mg/m <sup>3</sup> MAK: 5 mg/m <sup>3</sup>	MAK: 3 mg/m <sup>3</sup>	NDSch: 30 mg/m <sup>3</sup> NDS: 10.0 mg/m <sup>3</sup>	TWA: 5 mg/m <sup>3</sup> STEL: 10 mg/m <sup>3</sup>	TWA: 10 mg/m <sup>3</sup> TWA: 4 mg/m <sup>3</sup>
Barium sulfate 7727-43-7				TWA: 0.5 mg/m <sup>3</sup> STEL: 1.5 mg/m <sup>3</sup>	TWA: 2 mg/m <sup>3</sup> STEL: 6 mg/m <sup>3</sup>

Dipropylene glycol monomethyl ether 34590-94-8	Skin STEL 100 ppm STEL 614 mg/m <sup>3</sup> TWA: 50 ppm TWA: 307 mg/m <sup>3</sup>	STEL: 50 ppm STEL: 300 mg/m <sup>3</sup> TWA: 50 ppm TWA: 300 mg/m <sup>3</sup>	STEL: 480 mg/m <sup>3</sup> TWA: 240 mg/m <sup>3</sup>	TWA: 50 ppm TWA: 300 mg/m <sup>3</sup> Skin STEL: 75 ppm STEL: 375 mg/m <sup>3</sup>	TWA: 50 ppm TWA: 308 mg/m <sup>3</sup> Skin
Naphthalene 91-20-3	Skin TWA: 10 ppm TWA: 50 mg/m <sup>3</sup>	Skin TWA: 10 ppm TWA: 50 mg/m <sup>3</sup>	STEL: 50 mg/m <sup>3</sup> TWA: 20 mg/m <sup>3</sup>	TWA: 10 ppm TWA: 50 mg/m <sup>3</sup> STEL: 20 ppm STEL: 75 mg/m <sup>3</sup>	TWA: 10 ppm TWA: 50 mg/m <sup>3</sup> STEL: 15 ppm STEL: 75 mg/m <sup>3</sup>

Component	Italy	Portugal	Netherlands	Finland	Denmark
Naphthalene 91-20-3 ( 0-0.5 )	(ACGIH:) urine end of shift at end of workweek 1-Hydroxypyrene (with hydrolysis) Nonquantitative				
Component	Romania	Slovakia	Latvia	Bulgaria	
Naphthalene 91-20-3 ( 0-0.5 )		5.66 µg/L urine end of exposure or work shift 1-Hydroxypyrene Carcinogens, category 2			

**Derived No Effect Level** No information available  
**Predicted No Effect Concentration (PNEC)** No information available.

## 8.2. Exposure controls

**Engineering Measures** Ensure adequate ventilation, especially in confined areas.  
**Personal protective equipment**  
**Eye Protection** Safety glasses with side-shields.  
**Skin and Body Protection** Impervious clothing.  
**Hand Protection** Impervious gloves.  
**Respiratory Protection** When workers are facing concentrations above the exposure limit they must use appropriate certified respirators.

**Environmental Exposure Controls** No information available.

## Section 9. Physical and chemical properties

### 9.1. Information on basic physical and chemical properties

**Physical State** Liquid  
**Appearance** Varies.  
**Odor** Mild Solvent

Property	Values	Remarks/ - Method
pH	No data available	None known
Melting Point/Range	No data available	None known
Boiling Point/Boiling Range	No data available	None known
Flash Point	86 °C	None known
Evaporation rate	No data available	None known
Flammability (solid, gas)	No data available	None known
Vapor Pressure	No data available	None known
Vapor Density	No data available	None known
Relative Density	1.18	None known
Water Solubility	No data available	None known
Solubility in other solvents	No data available	None known
Partition coefficient: n-octanol/water	No data available	None known
Autoignition Temperature	No data available	None known

Decomposition Temperature	No data available	None known
Viscosity	No data available	None known
Flammable Properties	Combustible material: may burn but does not ignite readily.	
Explosive Properties	No data available	
Oxidizing Properties	No data available	

**9.2. Other information**

VOC Content (%)	33
VOC (g/l)	395
Flammability Limits in Air	No data available

**Section 10. Stability and reactivity**

**10.1. Reactivity**

No data available.

**10.2. Chemical stability**

Stable under normal conditions.

**10.3. Possibility of hazardous reactions**

None under normal processing.

**10.4. Conditions to avoid**

Incompatible products. Heat, flames and sparks.

**10.5. Incompatible materials**

Strong oxidizing agents.

**10.6. Hazardous decomposition products**

Carbon oxides. Nitrogen oxides (NOx).

**Section 11. Toxicological information**

**11.1. Information on toxicological effects**

**Acute Toxicity**

**Product Information**

**Inhalation**

There is no data available for this product.

**Eye Contact**

There is no data available for this product.

**Skin Contact**

There is no data available for this product.

**Ingestion**

May be harmful if swallowed.

Chemical Name	LD50 Oral	LD50 Dermal	LC50 Inhalation
Titanium dioxide	> 10000 mg/kg ( Rat )		
Dipropylene glycol monomethyl ether	= 5230 mg/kg ( Rat )	= 9500 mg/kg ( Rabbit )	
Naphtha (petroleum), heavy aromatic	> 5000 mg/kg ( Rat )	> 2 mL/kg ( Rabbit )	> 590 mg/m <sup>3</sup> ( Rat ) 4 h
Naphthalene	= 1110 mg/kg ( Rat ) = 490 mg/kg ( Rat )	(= 1120 mg/kg ( Rabbit ) > 20 g/kg ( Rabbit )	> 340 mg/m <sup>3</sup> ( Rat ) 1 h

**Sensitization**

No information available.

**Mutagenic Effects**

No information available.

**Carcinogenic Effects**

No information available.

**Reproductive Toxicity**

Contains a known or suspected reproductive toxin. May damage fertility or the unborn child

**Developmental Toxicity**

No information available.

**STOT - single exposure**

No information available.

<b>STOT - repeated exposure</b>	No information available.
<b>Target Organ Effects</b>	Central nervous system (CNS). Eyes. Lungs. Respiratory system.
<b>Aspiration Hazard</b>	No information available.

## Section 12. Ecological information

### 12.1. Toxicity

#### Ecotoxicity Effects

Harmful to aquatic life with long lasting effects.

Chemical Name	Toxicity to Algae	Toxicity to Fish	Toxicity to Microorganisms	Daphnia Magna (Water Flea)
Dipropylene glycol monomethyl ether		LC50 96 h: > 10000 mg/L static (Pimephales promelas)		LC50 48 h: = 1919 mg/L (Daphnia magna)
Naphtha (petroleum), heavy aromatic	EC50 72 h: = 2.5 mg/L (Skeletonema costatum)	LC50 96 h: = 19 mg/L static (Pimephales promelas) LC50 96 h: = 2.34 mg/L (Oncorhynchus mykiss) LC50 96 h: = 1740 mg/L static (Lepomis macrochirus) LC50 96 h: = 45 mg/L flow-through (Pimephales promelas) LC50 96 h: = 41 mg/L (Pimephales promelas)		EC50 48 h: = 0.95 mg/L (Daphnia magna)
Naphthalene	EC50 72 h: = 0.4 mg/L (Skeletonema costatum)	LC50 96 h: 5.74 - 6.44 mg/L flow-through (Pimephales promelas) LC50 96 h: = 1.6 mg/L flow-through (Oncorhynchus mykiss) LC50 96 h: 0.91 - 2.82 mg/L static (Oncorhynchus mykiss) LC50 96 h: = 1.99 mg/L static (Pimephales promelas) LC50 96 h: = 31.0265 mg/L static (Lepomis macrochirus)		LC50 48 h: = 2.16 mg/L (Daphnia magna) EC50 48 h: = 1.96 mg/L Flow through (Daphnia magna) EC50 48 h: 1.09 - 3.4 mg/L Static (Daphnia magna)

### 12.2. Persistence and degradability

No information available.

### 12.3. Bioaccumulative potential.

Chemical Name	Log Pow
Dipropylene glycol monomethyl ether	-0.064
Naphtha (petroleum), heavy aromatic	2.9 - 6.1
Naphthalene	3.3

### 12.4. Mobility in soil

Adsorbs on soil.

### 12.5. Results of PBT and vPvB assessment

No information available.

**12.6. Other adverse effects**

Chemical Name	EU - Endocrine Disruptors Candidate List	EU - Endocrine Disruptors - Evaluated Substances	Japan - Endocrine Disruptor Information
Naphthalene	Group III Chemical		

**Section 13. Disposal considerations**

**13.1. Waste treatment methods**

<b>Waste from Residues / Unused Products</b>	Dispose of in accordance with local regulations.
<b>Contaminated Packaging</b>	Empty containers should be taken to an approved waste handling site for recycling or disposal.
<b>Other Information</b>	According to the European Waste Catalogue, Waste Codes are not product specific, but application specific. Waste codes should be assigned by the user based on the application for which the product was used.

**Section 14. Transport information**

**IMDG/IMO**

14.1. UN-Number	Not regulated.
14.2. Proper Shipping Name	Not regulated.
14.3. Hazard Class	Not regulated.
14.4. Packing Group	Not regulated.
Description	Not applicable.
14.5. Marine Pollutant	None.
14.6. Special Provisions	None.
14.7. Transport in bulk according to Annex II of MARPOL 73/78 and the IBC Code	No information available.

**RID**

14.1. UN-Number	Not regulated.
14.2. Proper Shipping Name	Not regulated.
14.3. Hazard Class	Not regulated.
14.4. Packing Group	Not regulated.
Description	Not applicable.
14.5. Environmental hazard	None.
14.6. Special Provisions	None.

**ADR**

14.1. UN-Number	Not regulated.
14.2. Proper Shipping Name	Not regulated.
14.3. Hazard Class	Not regulated.
14.4. Packing Group	Not regulated.
Description	Not applicable.
14.5. Environmental hazard	None.
14.6. Special Provisions	None.

**ICAO**

14.1. UN-Number	Not regulated.
14.2. Proper shipping name	Not regulated.
14.3. Hazard Class	Not regulated.
14.4. Packing Group	Not regulated.



<b>Description</b>	Not applicable.
<b>14.5. Environmental hazard</b>	None.
<b>14.6. Special Provisions</b>	None.

**IATA**

<b>14.1. UN-Number</b>	Not regulated.
<b>14.2. Proper Shipping Name</b>	Not regulated.
<b>14.3. Hazard Class</b>	Not regulated.
<b>14.4. Packing Group</b>	Not regulated.
<b>Description</b>	Not applicable.
<b>14.5. Environmental hazard</b>	None.
<b>14.6. Special Provisions</b>	None.

## Section 15. Regulatory information

### 15.1. Safety, health and environmental regulations/legislation specific for the substance or mixture

#### International Inventories

<b>TSCA</b>	Complies
<b>EINECS/ELINCS</b>	Complies
<b>DSL/NDSL</b>	-
<b>PICCS</b>	-
<b>ENCS</b>	-
<b>IECSC</b>	-
<b>AICS</b>	-
<b>KECL</b>	-

#### Legend

**TSCA** - United States Toxic Substances Control Act Section 8(b) Inventory

**EINECS/ELINCS** - European Inventory of Existing Commercial Chemical Substances/EU List of Notified Chemical Substances

**DSL/NDSL** - Canadian Domestic Substances List/Non-Domestic Substances List

**PICCS** - Philippines Inventory of Chemicals and Chemical Substances

**ENCS** - Japan Existing and New Chemical Substances

**IECSC** - China Inventory of Existing Chemical Substances

**AICS** - Australian Inventory of Chemical Substances

**KECL** - Korean Existing and Evaluated Chemical Substances

### 15.2. Chemical Safety Assessment

No information available

## Section 16. Other information

#### Full text of H-Statements referred to under sections 2 and 3

H302 - Harmful if swallowed

H411 - Toxic to aquatic life with long lasting effects

H400 - Very toxic to aquatic life

H410 - Very toxic to aquatic life with long lasting effects

H360 - May damage fertility or the unborn child

H360FD - May damage fertility. May damage the unborn child

H303 - May be harmful if swallowed

H402 - Harmful to aquatic life

H304 - May be fatal if swallowed and enters airways

H351 - Suspected of causing cancer

#### Key literature references and sources for data

[www.ChemADVISOR.com/](http://www.ChemADVISOR.com/)

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<b>Issuing Date</b>	24-May-2015
<b>Revision Date</b>	15-Jun-2015
<b>Revision Note</b>	(M)SDS sections updated: 3.

**This safety data sheet complies with the requirements of Commission Regulation (EU) No 453/2010 of 20 May 2010 amending Regulation (EC) No. 1907/2006**

**General Disclaimer**

**The information provided on this SDS is correct to the best of our knowledge, information and belief at the date of its publication. The information given is designed only as a guide for safe handling, use, processing, storage, transportation, disposal and release and is not to be considered as a warranty or quality specification. The information relates only to the specific material designated and may not be valid for such material used in combination with any other material or in any process, unless specified in the text.**

**End of Safety Data Sheet**