SAFETY DATA SHEET

Issuing Date 10-Apr-2020 Revision Date 10-Apr-2020 Revision Number 1

1. Identification

Product identifier

Product Name Thermo Cool 10.2W

Other means of identification

Product Code(s) 800601

Recommended use of the chemical and restrictions on use

Recommended use Conductive ink

Restrictions on use For professional use only

Details of the supplier of the safety data sheet

Supplier Address

Taiyo America, Inc. 2675 Antler Drive Carson City, NV 89701

TEL: 775-885-9959 (M-F, 8 AM - 4 PM, Pacific Time Zone)

Emergency telephone number

Emergency Telephone 775-885-9959

2. Hazard(s) identification

Classification

This chemical is considered hazardous by the 2012 OSHA Hazard Communication Standard (29 CFR 1910.1200)

	2011/11/02/04/04/04/04/04/04/04/04/04/04/04/04/04/
Skin sensitization	Category 1
Flammable liquids	Category 4

Hazards not otherwise classified (HNOC)

Not applicable

Label elements

Warning

Hazard statements

Combustible liquid.

May cause an allergic skin reaction.



Precautionary Statements - Prevention

Avoid breathing dust/fume/gas/mist/vapors/spray Contaminated work clothing must not be allowed out of the workplace Keep away from flames and hot surfaces. - No smoking Wear protective gloves/eye protection/face protection

Precautionary Statements - Response

Specific treatment (see supplemental first aid instructions on this label)

IF ON SKIN: Wash with plenty of water and soap

If skin irritation or rash occurs: Get medical advice/attention

Wash contaminated clothing before reuse

In case of fire: Use dry sand, dry chemical or alcohol-resistant foam to extinguish

Precautionary Statements - Storage

Store in a well-ventilated place. Keep cool

Precautionary Statements - Disposal

Dispose of contents/container to an approved waste disposal plant

Other information

Causes mild skin irritation. Harmful to aquatic life with long lasting effects.

3. Composition/information on ingredients

Substance

Not applicable.

<u>Mixture</u>

Chemical name	CAS No	Weight-%	Trade secret
Formaldehyde, polymer with	9003-36-5	< 3	*
2-(chloromethyl)oxirane and phenol			
Bisphenol A diglycidyl ether	1675-54-3	< 3	*

^{*}The exact percentage (concentration) of composition has been withheld as a trade secret.

4. First-aid measures

Description of first aid measures

General advice Show this safety data sheet to the doctor in attendance.

Inhalation Get medical attention if symptoms occur.

Eye contact Rinse immediately with plenty of water, also under the eyelids, for at least 15 minutes. Keep

eye wide open while rinsing. Do not rub affected area. Remove contact lenses, if present

and easy to do. Continue rinsing.

Skin contact Wash off immediately with soap and plenty of water while removing all contaminated

clothes and shoes. May cause an allergic skin reaction. In the case of skin irritation or

allergic reactions see a physician.

Ingestion Clean mouth with water and drink afterwards plenty of water.

Self-protection of the first aider Remove all sources of ignition. Ensure that medical personnel are aware of the material(s)

involved, take precautions to protect themselves and prevent spread of contamination.

Wear personal protective clothing (see section 8).

Most important symptoms and effects, both acute and delayed

Symptoms Itching. Rashes. Hives. Prolonged contact may cause redness and irritation.

Indication of any immediate medical attention and special treatment needed

Note to physicians May cause sensitization in susceptible persons. Treat symptomatically.

5. Fire-fighting measures

Suitable Extinguishing Media Dry chemical. Dry sand. Alcohol resistant foam.

Unsuitable extinguishing media None known based on information supplied.

Specific hazards arising from the

chemical

Keep product and empty container away from heat and sources of ignition. In the event of fire, cool tanks with water spray. Product is or contains a sensitizer. May cause

fire, cool tanks with water spray. Product is or contains a sensitizer. May cause

sensitization by skin contact.

Explosion data

Sensitivity to mechanical impact None.

Sensitivity to static discharge Yes.

Special protective equipment for

fire-fighters

Firefighters should wear self-contained breathing apparatus and full firefighting turnout

gear. Use personal protection equipment.

6. Accidental release measures

Personal precautions, protective equipment and emergency procedures

Personal precautions Evacuate personnel to safe areas. Use personal protective equipment as required. See

section 8 for more information. Take precautionary measures against static discharges. Do not touch or walk through spilled material. Avoid contact with skin, eyes or clothing. Ensure

adequate ventilation. Keep people away from and upwind of spill/leak.

Methods and material for containment and cleaning up

Methods for containment Stop leak if you can do it without risk. Do not touch or walk through spilled material. Dike far

ahead of liquid spill for later disposal.

Methods for cleaning up Take precautionary measures against static discharges. Dam up. Soak up with inert

absorbent material. Pick up and transfer to properly labeled containers.

7. Handling and storage

Precautions for safe handling

hot surfaces, sparks, open flames and other ignition sources. No smoking. Take precautionary measures against static discharges. Use with local exhaust ventilation. Handle in accordance with good industrial hygiene and safety practice. Avoid contact with skin, eyes or clothing. In case of insufficient ventilation, wear suitable respiratory equipment. Do not eat, drink or smoke when using this product. Take off contaminated

clothing and wash before reuse.

Conditions for safe storage, including any incompatibilities

Storage Conditions Keep containers tightly closed in a dry, cool and well-ventilated place. Keep away from

heat, sparks, flame and other sources of ignition (i.e., pilot lights, electric motors and static electricity). Keep in properly labeled containers. Store in accordance with the particular national regulations. Store in accordance with local regulations. Store locked up. Keep out

of the reach of children.

8. Exposure controls/personal protection

Control parameters

Exposure Limits This product, as supplied, does not contain any hazardous materials with occupational

exposure limits established by the region specific regulatory bodies.

Biological occupational exposure limits

This product, as supplied, does not contain any hazardous materials with biological limits established by the region specific regulatory bodies.

Appropriate engineering controls

Engineering controls Showers

Eyewash stations Ventilation systems.

Individual protection measures, such as personal protective equipment

Eye/face protection Tight sealing safety goggles.

Hand protection Wear suitable gloves.

Skin and body protectionWear suitable protective clothing.

exceeded or irritation is experienced, ventilation and evacuation may be required.

General hygiene considerations Do not eat, drink or smoke when using this product. Contaminated work clothing should not

be allowed out of the workplace. Regular cleaning of equipment, work area and clothing is recommended. Wash hands before breaks and immediately after handling the product.

9. Physical and chemical properties

Information on basic physical and chemical properties

Appearance Viscous liquid
Physical state Liquid

ColorLight grayOdorMild solventOdor thresholdNo data available

<u>Property</u> <u>Values</u> <u>Remarks • Method</u>

pHNo data availableNone knownMelting point / freezing pointNo data availableNone knownBoiling point / boiling rangeNo data availableNone known

Flash point > 86 °C / > 186.8 °F

Evaporation rateNo data availableNone knownFlammability (solid, gas)No data availableNone knownFlammability Limit in AirNone known

Upper flammability or explosive limits No data available Lower flammability or explosive limits No data available

Vapor pressureNo data availableNone knownVapor densityNo data availableNone known

Relative density 2.65

Water solubility No data available None known Solubility(ies) No data available None known **Partition coefficient** No data available None known **Autoignition temperature** No data available None known **Decomposition temperature** No data available None known Kinematic viscosity No data available None known Dynamic viscosity No data available None known

Other information

Explosive propertiesNo information available.Oxidizing propertiesNo information available.Softening pointNo information availableMolecular weightNo information available

VOC Content (%) 8.2 **VOC** 217.5 g/L

Liquid Density

No information available

Bulk density

No information available

10. Stability and reactivity

Reactivity None under normal use conditions.

Chemical stability Stable under normal conditions.

Possibility of hazardous reactions
None under normal processing.

Conditions to avoid Heat, flames and sparks.

Incompatible materials Strong oxidizing agents. Acids. Bases. Moisture.

Hazardous decomposition products Nitrogen oxides (NOx). Ammonia.

11. Toxicological information

Information on likely routes of exposure

Product Information .

Inhalation Specific test data for the substance or mixture is not available.

Eye contact Specific test data for the substance or mixture is not available. Contact with eyes may

cause irritation.

Skin contact Specific test data for the substance or mixture is not available. May cause sensitization by

skin contact. Repeated or prolonged skin contact may cause allergic reactions with

susceptible persons. (based on components). Causes mild skin irritation.

Ingestion Specific test data for the substance or mixture is not available.

Symptoms related to the physical, chemical and toxicological characteristics

Symptoms Itching. Rashes. Hives. Prolonged contact may cause redness and irritation.

Acute toxicity

Numerical measures of toxicity

Component Information

Chemical name	Oral LD50	Dermal LD50	Inhalation LC50
Formaldehyde, polymer with	> 2 g/kg (Rat)	-	-
2-(chloromethyl)oxirane and			
phenol			
9003-36-5			
Bisphenol A diglycidyl ether	= 11300 µL/kg (Rat)	= 20000 mg/kg (Rabbit)	-
1675-54-3			

Delayed and immediate effects as well as chronic effects from short and long-term exposure

Skin corrosion/irritation Classification based on data available for ingredients. May cause skin irritation.

Serious eye damage/eye irritation No information available.

Respiratory or skin sensitization Classification based on data available for ingredients. May cause sensitization by skin

contact.

Germ cell mutagenicity No information available.

Carcinogenicity No information available.

The table below indicates whether each agency has listed any ingredient as a carcinogen.

		, , , , , , , , , , , , , , , , , , , ,	_ 3 -	
Chemical name	ACGIH	IARC	NTP	OSHA
Bisphenol A diglycidyl ether	-	Group 3	-	-
1675-54-3				

Legend

IARC (International Agency for Research on Cancer)

Group 3 - Not Classifiable as to Carcinogenicity in Humans

Reproductive toxicity No information available.

STOT - single exposure No information available.

STOT - repeated exposureNo information available.

Aspiration hazard No information available.

Other adverse effects No information available.

Interactive effects No information available.

12. Ecological information

Ecotoxicity Harmful to aquatic life with long lasting effects.

Persistence and degradability No information available.

Bioaccumulation There is no data for this product.

Other adverse effects No information available.

13. Disposal considerations

Waste treatment methods

Waste from residues/unused

products

Dispose of in accordance with local regulations. Dispose of waste in accordance with

environmental legislation.

Contaminated packaging Do not reuse empty containers.

14. Transport information

DOT Not regulated

IATA Not regulated

ERG Code

IMDG Not regulated

15. Regulatory information

International Inventories

TSCA Contact supplier for inventory compliance status.

Chemical name	CAS No	US TSCA Inventory listing	US TSCA inactive/active designation
Aluminum nitride (AIN)	24304-00-5	Present	Active
1,2-Propanediol diacetate	623-84-7	Present	Active
Triglycidyl p-aminophenol	5026-74-4	Present	Active
Formaldehyde, polymer with 2-(chloromethyl)oxirane and phenol	9003-36-5	Present	Active
Bisphenol A diglycidyl ether	1675-54-3	Present	Active
Organofunctional polysiloxane	-		
1,3,5-Triazine-2,4-diamine, 6-[2-(2-methyl-1H-imidazol-1-yl)ethyl]-	38668-46-1	Present	Active
Glycidoxypropyltrimethoxysilane	2530-83-8	Present	Active
Poly(dimethylsiloxane)	63148-62-9	Present	Active
Silica gel	63231-67-4	Present	Active
Ethanol	64-17-5	Present	Active

^{*}Contact supplier for details. One or more substances in this product are either not listed on the US TSCA inventory, listed on the confidential US TSCA inventory or are otherwise exempted from inventory listing requirements

Legend:

TSCA - United States Toxic Substances Control Act Section 8(b) Inventory

US Federal Regulations

SARA 313

Section 313 of Title III of the Superfund Amendments and Reauthorization Act of 1986 (SARA). This product does not contain any chemicals which are subject to the reporting requirements of the Act and Title 40 of the Code of Federal Regulations, Part 372.

SARA 311/312 Hazard Categories

Should this product meet EPCRA 311/312 Tier reporting criteria at 40 CFR 370, refer to Section 2 of this SDS for appropriate classifications.

CWA (Clean Water Act)

This product does not contain any substances regulated as pollutants pursuant to the Clean Water Act (40 CFR 122.21 and 40 CFR 122.42).

CERCLA

This material, as supplied, does not contain any substances regulated as hazardous substances under the Comprehensive Environmental Response Compensation and Liability Act (CERCLA) (40 CFR 302) or the Superfund Amendments and Reauthorization Act (SARA) (40 CFR 355). There may be specific reporting requirements at the local, regional, or state level pertaining to releases of this material.

US State Regulations

California Proposition 65

Ethyl alcohol is only a considered a Proposition 65 developmental hazard when it is ingested as an alcoholic beverage. This product contains the following Proposition 65 chemicals:

Chemical name	California Proposition 65	
Ethanol - 64-17-5	Carcinogen	
	Developmental	

U.S. State Right-to-Know Regulations

.

Chemical name	New Jersey	Massachusetts	Pennsylvania
Silica gel	-	X	X
63231-67-4			
Ethanol	X	X	X
64-17-5			

U.S. EPA Label Information

EPA Pesticide Registration Number Not applicable

16. Other information

NFPA Health hazards 2 Flammability 2 Instability 0 Physical and chemical properties -

MIC Haplife beyonds 2 Flammability 2 Physical beyonds 0 Paragraph water

Health hazards 2 Flammability 2 Physical hazards 0 Personal protection X

Key or legend to abbreviations and acronyms used in the safety data sheet

Legend Section 8: EXPOSURE CONTROLS/PERSONAL PROTECTION

TWA TWA (time-weighted average) STEL STEL (Short Term Exposure Limit)

Ceiling Maximum limit value * Skin designation

Key literature references and sources for data used to compile the SDS

Agency for Toxic Substances and Disease Registry (ATSDR)

U.S. Environmental Protection Agency ChemView Database

European Food Safety Authority (EFSA)

EPA (Environmental Protection Agency)

Acute Exposure Guideline Level(s) (AEGL(s))

U.S. Environmental Protection Agency Federal Insecticide, Fungicide, and Rodenticide Act

U.S. Environmental Protection Agency High Production Volume Chemicals

Food Research Journal

Hazardous Substance Database

International Uniform Chemical Information Database (IUCLID)

Japan GHS Classification

Australia National Industrial Chemicals Notification and Assessment Scheme (NICNAS)

NIOSH (National Institute for Occupational Safety and Health)

National Library of Medicine's ChemID Plus (NLM CIP)

National Library of Medicine's PubMed database (NLM PUBMED)

National Toxicology Program (NTP)

New Zealand's Chemical Classification and Information Database (CCID)

Organization for Economic Co-operation and Development Environment, Health, and Safety Publications

Organization for Economic Co-operation and Development High Production Volume Chemicals Program

Organization for Economic Co-operation and Development Screening Information Data Set

World Health Organization

Issuing Date 10-Apr-2020

Revision Date 10-Apr-2020

Revision Note Initial Release.

Disclaimer

The information provided in this Safety Data Sheet is correct to the best of our knowledge, information and belief at the date of its publication. The information given is designed only as a guidance for safe handling, use, processing, storage, transportation, disposal and release and is not to be considered a warranty or quality specification. The information relates only to the specific material designated and may not be valid for such material used in combination with any other materials or in any process, unless specified in the text.

End of Safety Data Sheet