

TAIYO AMERICA, INC.
 2675 Antler Drive, Carson City, NV 89701
 Phone: (775) 885-9959 Fax: (775) 885-9972

CERTIFICATE OF CONFORMANCE

This is to certify that the following product has been inspected prior to sale and shipment, and complies with the manufacturing specifications for this product.

S-500 LEW77 Lot # 9121157 Mfg. Date: 12-11-19
 Warranty Ends: 6-11-20

PROPERTY	TEST METHOD	MANUFACTURING SPECIFICATION	RESULT
VISCOSITY	Toki Sangyo RE100U Viscometer 5 rpms @ 25°C	Before mixing: 450 - 550 ps After mixing: 270 - 330 ps	465 ps 304 ps
THIXOTROPIC INDEX	Toki Sangyo RE100U Viscometer Viscosity ratio: 5 rpm / 50 rpm	After mixing: <i>Report Only</i>	1.2
FINENESS OF GRIND	TAI-0-0002	25 microns maximum	5 microns
VISUAL EXAMINATION	Microscopic examination:		
	1. 1-mil drawdown of wet film	No bubbles, pits, voids, particles, color differences.	Passed <input checked="" type="checkbox"/>
	2. Wet film drawdown on grind gauge	No bubbles, pits, voids, particles, color differences.	Passed <input checked="" type="checkbox"/>
SCREENABILITY	Visual inspection of coated panel	No surface defects, such as bubbles, pinholes, etc.	Passed <input checked="" type="checkbox"/>
PENCIL HARDNESS (*)	TAI-0-0020	6H or greater	8H
ADHESION (*)	TAI-0-0021	100/100 on copper	Passed <input checked="" type="checkbox"/>

(*) - Final cure for these tests was 30 minutes @ 150°C (302°F) in a convection oven.

Verified By: [Signature] Title: Q.C. SUPERVISOR Date: 12/13/19