

TAIYO AMERICA, INC.
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CERTIFICATE OF ANALYSIS and CONFORMANCE

This is to certify that the following product has been inspected prior to sale and shipment, and complies with Taiyo America's manufacturing specifications for this product.

UVR-150 TU Blue Lot # **9100297** Mfg. Date: **10-02-19**
 Warranty Ends: **10-02-20**

<u>PROPERTY</u>	<u>TEST METHOD</u>	<u>MANUFACTURING SPECIFICATION</u>	<u>RESULT</u>
<u>VISCOSITY</u>	Toki Sangyo RE100U Viscometer 5 rpms @ 25°C	120 – 140 ps	138 ps
<u>THIXOTROPIC INDEX</u>	Toki Sangyo RE100U Viscometer Viscosity ratio: 5 rpm / 50 rpm	1.3 – 1.9	1.5
<u>FINENESS OF GRIND</u>	TAI-0-0002	17.5 microns maximum	10 microns
<u>VISUAL EXAMINATION</u>	Microscopic examination: 1. 1-mil drawdown of wet film 2. Wet film drawdown on grind gauge	No bubbles, pits, voids, particles, color differences. No bubbles, pits, voids, particles, color differences.	Passed <input checked="" type="checkbox"/> Passed <input checked="" type="checkbox"/>
<u>SCREENABILITY</u>	Visual inspection of coated panel	No surface defects, such as bubbles, pinholes, etc.	Passed <input checked="" type="checkbox"/>
<u>RESISTANCE TO SOLDERING (*)</u>	260°C (500°F) / 10 sec x 3 cycles Rosin-based flux	No discoloration, peeling, or blistering	Passed <input checked="" type="checkbox"/>
<u>SOLVENT RESISTANCE (*)</u>	Immersion in PM Acetate 20°C / 30 mins.	No swelling, softening, or blistering	Passed <input checked="" type="checkbox"/>
<u>PENCIL HARDNESS (*)</u>	TAI-0-0020	4H or greater	6H
<u>ADHESION (*)</u>	TAI-0-0021	100/100 on copper	Passed <input checked="" type="checkbox"/>

(*) – UV cure for these test was 1.0 joules/cm² as measured by a ORC UV-350 radiometer using three high pressure mercury vapor lamps @ 80 w/cm.

Verified By: [Signature]
 Name, Title, Date