

INV. No. 695113. A

INSPECTION CERTIFICATE

TAIYO INK MFG. CO., LTD.

900 HIRASAWA, RANZAN-MACHI HIRIGUN
SAITAMA 355-0215 JAPAN

Inspection Sec.

TEL +81-493-61-2711

PSR-4000 D10ME

Lot No. 1030115

General Judgment

PASS

Mar. 2.2021

Items	Test method	Specifications	Result
Appearance	Compare to the previous lot	No difference in hue hardness, flowability. No foreign matters	PASS
Viscosity	Cone Plate type Viscometer (Just after production)	170+/-20dPa·s (Ps) (At 5min, 25°C) (Main agent)	165dPa·s
Tack Free	Coating thickness: 15µm 80°C / 30min. (At hot air box oven)	Ink never transfer to nega film	PASS
Photo sensitivity	On FR-4 base material Step Tablet: Stouffer 41 step	Under mylar film, 12 MIN at 75mJ/cm ²	No 16
Developability	Pre-baked at 80°C / 40min. 1wt%, Na ₂ CO ₃ , 30°C, 60sec 0.196MPa (2kg/cm ²)	No ink residue after develop No blistering and/or No peeling	PASS

Remarks: Curing condition
Exposure: 75mJ/cm² (Metal halide lamps)
150°C/60min. (Hot air convection oven) Post UV 1000mJ/cm²

Pencil hardness	TAIYO Internal Test Method (GIP-010AA)	6H or above (On copper)	6H
Adhesion	TAIYO Internal Test Method (GIP-008AA)	100/100	100/100
Solder Resistance	TAIYO Internal Test Method (GIP-009AA) Rosin based flux: 260+/-5°C 30sec. × 1cycle	No blistering and/or No peeling	PASS
Solvent Resistance	Immersed in PGM-Ac 20°C/20min.	No blistering and/or No peeling	PASS

RoHS Compliance

Approved by:

S. Kobayashi

S. Kobayashi, Inspection.