TAIYO AMERICA, INC.

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CERTIFICATE OF ANALYSIS and CONFORMANCE

This is to certify that the following product has been inspected prior to sale and shipment, and complies with Taiyo America's manufacturing specifications for this product.

PSR-4000 H855	Lot# 0121037	Mgf. Date: $ 2-10-2 $ Warranty Ends: $6-10-3$	0	
PROPERTY VISCOSITY THIXOTROPIC INDEX	TEST METHOD Toki Sangyo RE100U Viscometer 5 rpms @ 25 °C Toki Sangyo RE100U Viscometer Viscosity ratio: 5 rpm / 50 rpm	MANUFACTURING SPECIFICATION Before mixing: 160 – 200 ps After mixing: 105 - 135 ps Before mixing: 1.0 - 1.4 After mixing: 1.0 - 1.4	RESULT 168	ps
FINENESS OF GRIND	TAI-0-0002	15 microns maximum	5 m	nicrons
VISUAL EXAMINATION	Microscopic examination: 1. 1-mil drawdown of wet film	No bubbles, pits, voids, particles, color differences.	Passed	
	2. Wet film drawdown on grind gauge	No bubbles, pits, voids, particles, color differences.	Passed	V
SCREENABILITY	Visual inspection of screen printed panel	No surface defects, such as bubbles, pinholes, etc.	Passed	V
TACK-DRY	Hot air convection oven 90°C / 35 minutes	Tack-free to the touch	Passed	
IMAGING	ORC HMW 680GW - 7 kW 150 mJ / cm ² (Under Artwork) Horizontal Developer - 1% Na2CO3 30°C (86°F) / 60 secs., 28 psi	Stouffer 21 step: 8 - 10 (clear on copper)	9	
RESISTANCE TO SOLDERING (*)	260°C (500°F) / 30 sec x 1 cycle Rosin-based flux	No discoloration, peeling, or blistering	Passed	U
SOLVENT RESISTANCE (*)	Immersion in PM Acetate 20°C / 20 mins.	No swelling, softening, or blistering	Passed	U
PENCIL HARDNESS (*)	TAI-0-0020	6H or greater	TH	
ADHESION (*)	TAI-0-0021	100/100 on copper	Passed	Q

(*) - Final cure for these tests was 60 minutes @ 150°C (302°F) in a convection oven

Verified By:

Q.C. SUPERVISOR 12/18/20

Name. Title, Date

2/24/09