

**CERTIFICATE OF ANALYSIS and CONFORMANCE**

This is to certify that the following product has been inspected prior to sale and shipment, and complies with Taiyo America's manufacturing specifications for this product.

This product meets all the requirements of IPC-SM-840E Classes FH and FT.

PSR-9000 LDI Green      Lot # 0040257      Mfg. Date: 4-02-20  
 Warranty Ends: 10-02-20

<u>PROPERTY</u>	<u>TEST METHOD</u>	<u>MANUFACTURING SPECIFICATION</u>	<u>RESULT</u>
<b>VISCOSITY</b>	Toki Sangyo RE100U Viscometer 5 rpms @ 25° C	Before mixing: Report Only After mixing: 140- 200 ps	238 ps 175 ps
<b>THIXOTROPIC INDEX</b>	Toki Sangyo RE100U Viscometer Viscosity ratio: 5 rpm / 50 rpm	After mixing: Report Only	1.3
<b>FINENESS OF GRIND</b>	TAI-0-0002	5 microns maximum	5 microns
<b>VISUAL EXAMINATION</b>	Microscopic examination:		
	1. 1-mil drawdown of wet film	No bubbles, pits, voids, particles, color differences.	Passed <input checked="" type="checkbox"/>
	2. Wet film drawdown on grind gauge	No bubbles, pits, voids, particles, color differences.	Passed <input checked="" type="checkbox"/>
<b>SCREENABILITY</b>	Visual inspection of screen printed panel	No surface defects, such as bubbles, pinholes, etc.	Passed <input checked="" type="checkbox"/>
<b>TACK-DRY</b>	Hot air convection oven 80° C / 30 minutes	Tack-free to the touch	Passed <input checked="" type="checkbox"/>
<b>IMAGING</b>	ORC HMW 680GW - 7 kW 100 mJ / cm <sup>2</sup> (Under Artwork) Horizontal Developer - 1% Na2CO3 30° C (86° F) / 60 secs., 28 psi	Stouffer 21 step: 12 - 16 (clear on copper)	14
<b>RESISTANCE TO SOLDERING (*)</b>	260° C (500° F) / 10 sec x 3 cycles Rosin-based flux	No discoloration, peeling, or blistering	Passed <input checked="" type="checkbox"/>
<b>SOLVENT RESISTANCE (*)</b>	Immersion in PM Acetate 20° C / 30 mins.	No swelling, softening, or blistering	Passed <input checked="" type="checkbox"/>
<b>FLEXIBILITY (*)</b>	TAI-0-0025	No cracking	Passed <input checked="" type="checkbox"/>
<b>PENCIL HARDNESS (*)</b>	TAI-0-0020	3H or greater	8H
<b>ADHESION (*)</b>	TAI-0-0021	100/100 on copper	Passed <input checked="" type="checkbox"/>

(\*) - Final c      **WARRANTY EXTENSION**  
 This product has been retested by the Taiyo America Quality Control department and has been granted a warranty extension.  
 Warranty period ends: 11/02/20

at 150° C (302° F) in a convection oven

Verified By: [Signature]      P.C. SUPERVISOR      4/7/20  
 Name, Title, Date