

TAIYO AMERICA, INC.  
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CERTIFICATE OF CONFORMANCE

This is to certify that the following product has been inspected prior to sale and shipment, and complies with Taiyo America's manufacturing specifications for this product.

PSR-4000 GEC50      Lot # 1090287      Mfg. Date: 9-02-21  
Warranty Ends: 3-02-22

<u>PROPERTY</u>	<u>TEST METHOD</u>	<u>MANUFACTURING SPECIFICATION</u>	<u>RESULT</u>
VISCOSITY	Toki Sangyo RE100U Viscometer 5 rpms @ 25°C	Before mixing: 250 - 310 ps After mixing: 150 - 180 ps	291 ps 176 ps
THIXOTROPIC INDEX	Toki Sangyo RE100U Viscometer Viscosity ratio: 5 rpm / 50 rpm	Before mixing: 1.1 - 1.5 After mixing: 1.1 - 1.4	1.3 1.2
FINENESS OF GRIND	TAI-0-0002	5 microns maximum	5 microns
VISUAL EXAMINATION	Microscopic examination: 1. 1-mil drawdown of wet film	No bubbles, pits, voids, particles, color differences.	Passed <input checked="" type="checkbox"/>
	2. Wet film drawdown on grind gauge	No bubbles, pits, voids, particles, color differences.	Passed <input checked="" type="checkbox"/>
SCREENABILITY	Visual inspection of screen printed panel	No surface defects, such as bubbles, pinholes, etc.	Passed <input checked="" type="checkbox"/>
TACK-DRY	Hot air convection oven 80°C / 30 minutes	Tack-free to the touch	Passed <input checked="" type="checkbox"/>
IMAGING	ORC HMW 680GW - 7 kW 300 mJ / cm <sup>2</sup> Horizontal Developer - 1% Na2CO3 30°C (86°F) / 60 secs., 28 psi	Report Only (clear on copper)	9
RESISTANCE TO SOLDERING (*)	260°C (500°F) / 30 sec x 1 cycle Rosin-based flux	No discoloration, peeling, or blistering	Passed <input checked="" type="checkbox"/>
SOLVENT RESISTANCE (*)	Immersion in PM Acetate 20°C / 20 mins.	No swelling, softening, or blistering	Passed <input checked="" type="checkbox"/> 8H
PENCIL HARDNESS (*)	TAI-0-0020	7H or greater	
ADHESION (*)	TAI-0-0021	100/100 on copper	Passed <input checked="" type="checkbox"/>

(\*) - Final cure for these tests was 60 minutes @ 150°C (302°F) in a convection oven

Verified By: [Signature]  
Name, Title, Date  
Q.C. SUPERVISOR 9/8/21