

TAIYO AMERICA, INC.  
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**CERTIFICATE OF ANALYSIS and CONFORMANCE**

This is to certify that the following product has been inspected prior to sale and shipment, and complies with Taiyo America's manufacturing specifications for this product.

PSR-9000 FLX03G LDI Lot # 9100827 Mfg. Date: 10-08-19  
 Warranty Ends: 4-08-20

<u>PROPERTY</u>	<u>TEST METHOD</u>	<u>MANUFACTURING SPECIFICATION</u>	<u>RESULT</u>
VISCOSITY	Toki Sangyo RE100U Viscometer 5 rpms @ 25°C	After mixing: 160 - 200 ps	175 ps
THIXOTROPIC INDEX	Toki Sangyo RE100U Viscometer Viscosity ratio: 5 rpm / 50 rpm	After mixing: 1.0 - 1.3	1.1
FINENESS OF GRIND	TAI-0-0002	25 microns or less.	5 microns
VISUAL EXAMINATION	Microscopic examination:		
	1. 1-mil drawdown of wet film	No bubbles, pits, voids, particles, color differences.	Passed <input checked="" type="checkbox"/>
	2. Wet film drawdown on grind gauge	No bubbles, pits, voids, particles, color differences.	Passed <input checked="" type="checkbox"/>
SCREENABILITY	Visual inspection of screen printed panel	No surface defects, such as bubbles, pinholes, etc.	Passed <input checked="" type="checkbox"/>
TACK-DRY	Hot air convection oven 80°C / 30 minutes	Tack-free to the touch	Passed <input checked="" type="checkbox"/>
IMAGING	ORC HMW 680GW - 7 kW 100 mj/sq cm <sup>2</sup> (Under Artwork) Horizontal Developer - 1% Na2CO3 30°C (86°F) / 60 secs., 28 psi	Stouffer 21 step: 7 - 9 (clear on copper)	9
RESISTANCE TO SOLDERING (*)	260°C (500°F) / 10 sec x 1 cycle Rosin-based flux	No discoloration, peeling, or blistering	Passed <input checked="" type="checkbox"/>
SOLVENT RESISTANCE (*)	Immersion in PM Acetate 20°C / 20 mins.	No swelling, softening, or blistering	Passed <input checked="" type="checkbox"/> 4H
PENCIL HARDNESS (*)	TAI-0-0020	3H or greater	
ADHESION (*)	TAI-0-0021	100/100 on copper	Passed <input checked="" type="checkbox"/>

(\*) - Final cure for these tests was 60 minutes @ 150°C (302°F) in a convection oven.

Verified By:

[Signature] P.C. SUPERVISOR 10/11/19  
 Name, Title, Date