

**TAIYO AMERICA, INC.**  
 2675 Antler Drive, Carson City, NV 89701  
 Phone: (775) 885-9959 Fax: (775) 885-9972

**CERTIFICATE OF ANALYSIS and CONFORMANCE**

This is to certify that the following product has been inspected prior to sale and shipment, and complies with Taiyo America's manufacturing specifications for this product.  
 This product meets all the requirements of IPC-SM-840E Classes H and T and Bellcore (Telecordia) GR-78-CORE and is UL recognized 94V-0 (File #E166421, UL Name: PSR-4000JA).

PSR-4000 LDI (US)

Lot # 0093017

Mfg. Date: 9-30-20

Warranty Ends: 3-30-21

**PROPERTY**  
**VISCOSITY**

**TEST METHOD**

Toki Sangyo RE100U Viscometer  
 5 rpms @ 25°C

**MANUFACTURING**  
**SPECIFICATION**

Before mixing: Report Only  
 After mixing: 220 - 270 ps

**RESULT**

433 ps  
 264 ps

**THIXOTROPIC INDEX**

Toki Sangyo RE100U Viscometer  
 Viscosity ratio: 5 rpm / 50 rpm

After mixing: Report Only

1.5

**FINENESS OF GRIND**

TAI-0-0002

5 microns maximum

5 microns

**VISUAL EXAMINATION**

Microscopic examination:

1. 1-mil drawdown of wet film

No bubbles, pits, voids,  
 particles, color differences.

Passed

2. Wet film drawdown on  
 grind gauge

No bubbles, pits, voids,  
 particles, color differences.

Passed

**SCREENABILITY**

Visual inspection of screen  
 printed panel

No surface defects,  
 such as bubbles, pinholes, etc.

Passed

**TACK-DRY**

Hot air convection oven  
 80°C / 30 minutes

Tack-free to the touch

Passed

**IMAGING**

ORC HMW 680GW - 7 kW  
 100 mJ / cm<sup>2</sup>

Stouffer 21 step: 12 - 16  
 (clear on copper)

14

Horizontal Developer - 1% Na<sub>2</sub>CO<sub>3</sub>  
 30°C (86°F) / 60 secs., 28 psi

**RESISTANCE TO**  
**SOLDERING (\*)**

260°C (500°F) / 30 sec x 1 cycle  
 Rosin-based flux

No discoloration, peeling,  
 or blistering

Passed

**SOLVENT**  
**RESISTANCE (\*)**

Immersion in PM Acetate  
 20°C / 20 mins.

No swelling, softening,  
 or blistering

Passed

**PENCIL HARDNESS (\*)**

TAI-0-0020

6H or greater

9H

**ADHESION (\*)**


TAI-0-0021

100/100 on copper

Passed

(\*) - Final cure for these tests was 60 minutes @ 150°C (302°F) in a convection oven

Verified By:

 P.C. SUPERVISOR 10/17/20  
 Name, Title, Date