TAIYO AMERICA, INC.

2675 Antler Drive, Carson City, NV 89701 Phone: (775) 885-9959 Fax: (775) 885-9972

CERTIFICATE OF ANALYSIS and CONFORMANCE

This is to certify that the following product has been inspected prior to sale and shipment, and complies with the manufacturing specifications for this product.

This product meets all the requirements of Bellcore GR-78-CORE Issue 1, September 1997 for Legend and Marking Inks.

UVR-182E (USA)

Lot # 008/227 Mfg. Date: 8-12-20 Warranty Ends: 5-12-21

PROPERTY VISCOSITY	MANUFACTURING TEST METHOD SPECIFICATION		RESULT
VISCOSITY	Toki Sangyo RE100U Viscometer 5 rpms @ 25°C	180 - 210 ps	187 ps
THIXOTROPIC INDEX	Toki Sangyo RE100U Viscometer Viscosity ratio: 5 rpm / 50 rpm	Report Only	1.0
FINENESS OF GRIND microns	TAI-0-0002	17.5 microns maximum	5
VISUAL EXAMINATION	Microscopic examination:		·
	1. 1-mil drawdown of wet film	No bubbles, pits, voids, particles, color differences.	Passed 🗹
	2. Wet film drawdown on grind gauge	No bubbles, pits, voids, particles, color differences.	Passed [
SCREENABILITY	Visual inspection of coated panel	No surface defects, such as bubbles, pinholes, etc.	Passed 🗸
PENCIL HARDNESS (*)	TAI-0-0020	3H or greater	5 H
ADHESION (*)	TAI-0-0021	100/100 on copper	Passed 🔽

(*) - UV cure for these tests was 1.0 joules/cm² as measured by a ORC UV-350 radiometer using three high pressure mercury vapor lamps @ 80 W/cm.

	WARRANTY EXTENSION				
	This product has been retested by the Taiyo America Quality Control department and has been granted	Verified By: O.C. Supervisor 9/4			9/4/20
	a warranty extension.	Name,	Title,	Date	
M-0-0014	Warranty period ends: 06/12/21				9/03/2

FRA

Authorized By:

Luis Marquez QC Supervisor