

# SAFETY DATA SHEET

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Revision Number 3

This document complies with the US OSHA Hazard Communication Standard (29 CFR 1910.1200), Canada WHMIS 2015 which includes the amended Hazardous Products Act (HPA) and the Hazardous Products Regulation (HPR), and Mexico's NMX-R-019-SC-2011.

## 1. IDENTIFICATION OF THE SUBSTANCE/PREPARATION AND THE COMPANY/UNDERTAKING

### GHS product identifier

Product Name PSR-4100 WL (HD) 70/30, PSR-4100 YL (HD) 70/30

### Other means of identification

Product Code(s) 400441, 400443

Synonyms None

### Recommended use of the chemical and restrictions on use

Recommended Use Solder mask part A

Uses advised against No information available

### Supplier's details

Initial Supplier  
Canadian address required

Supplier Address  
Taiyo America, Inc.  
2675 Antler Drive  
Carson City, NV 89701  
TEL: 775-885-9959 (M-F 8-4 PDT)

E-mail SDSinfo@taiyo-america.com

### Emergency telephone number

Emergency Tel (In US) 1-800-255-3924

Emergency Tel (International) 1-813-248-0585

Contract # MIS0007979

## 2. HAZARDS IDENTIFICATION

### Classification

This product is considered hazardous according to the criteria set within the US OSHA Hazard Communication Standard (29 CFR 1910.1200), Canada WHMIS 2015 which includes the amended Hazardous Products Act (HPA) and the Hazardous Products Regulation (HPR), and Mexico's NMX-R-019-SC-2011.

Reproductive Toxicity	Category 1B
Flammable liquids	Category 4

### Label Elements

Danger

**Hazard Statements**

May damage fertility or the unborn child  
Combustible liquid.

**Physical and Health Hazards Not Otherwise Classified**

Not applicable.

**Precautionary Statements****Prevention**

- Obtain special instructions before use.
- Do not handle until all safety precautions have been read and understood.
- Use personal protective equipment as required.
- Keep away from heat/sparks/open flames/hot surfaces - No smoking.

**General Advice**

- If exposed or concerned: Get medical attention/advice

**Fire**

- In case of fire: Use CO<sub>2</sub>, dry chemical, or foam for extinction.

**Storage**

- Store locked up.
- Store in a well-ventilated place. Keep cool.

**Disposal**

- Dispose of contents/container to an approved waste disposal plant.

**Other information**

Harmful to aquatic life with long lasting effects.

56.95% of the mixture consists of ingredient(s) of unknown toxicity.

### 3. COMPOSITION/INFORMATION ON INGREDIENTS

Chemical Name	CAS-No	Weight %	Hazardous Material Information Review Act registry number (HMIRA registry #)	Date HMIRA filed and date exemption granted (if applicable)
Titanium dioxide	13463-67-7	29.92	-	-
Barium sulfate	7727-43-7	18.74	-	-
1-Propanone, 2-methyl-1-[4-(methylthio)phenyl]-2-(4-morpholinyl)-	71868-10-5	4.98	-	-
Dipropylene glycol monomethyl ether	34590-94-8	2.13	-	-

### 4. FIRST AID MEASURES

**Description of necessary first-aid measures****General Advice**

If symptoms persist, call a physician. Do not breathe dust/fume/gas/mist/vapors/spray. Do not get in eyes, on skin, or on clothing.

**Eye Contact**

Rinse thoroughly with plenty of water, also under the eyelids. Keep eye wide open while rinsing. If symptoms persist, call a physician.

<b>Skin Contact</b>	Wash off immediately with soap and plenty of water removing all contaminated clothes and shoes. Consult a physician if necessary.
<b>Inhalation</b>	Move to fresh air. If symptoms persist, call a physician. If breathing is difficult, give oxygen.
<b>Ingestion</b>	Rinse mouth. Do NOT induce vomiting. Drink plenty of water. If symptoms persist, call a physician.
<b>Protection of First-aiders</b>	Use personal protective equipment.

**Most important symptoms/effects, acute and delayed**

**Most Important Symptoms/Effects** No information available.

**Indication of immediate medical attention and special treatment needed, if necessary**

**Notes to Physician** Treat symptomatically.

## 5. FIRE-FIGHTING MEASURES

**Suitable Extinguishing Media** Water spray. Carbon dioxide (CO<sub>2</sub>). Dry powder. Dry chemical.

**Unsuitable Extinguishing Media** No information available.

**Specific Hazards Arising from the Chemical** Combustible liquid. Vapors may travel to source of ignition and flash back. Risk of ignition. In the event of fire and/or explosion do not breathe fumes. Keep product and empty container away from heat and sources of ignition.

**Explosion Data**

**Sensitivity to Mechanical Impact** None.

**Sensitivity to Static Discharge** Yes.

**Protective Equipment and Precautions for Firefighters** As in any fire, wear self-contained breathing apparatus pressure-demand, MSHA/NIOSH (approved or equivalent) and full protective gear.

## 6. ACCIDENTAL RELEASE MEASURES

**Personal precautions, protective equipment and emergency procedures**

**Personal Precautions** Remove all sources of ignition. Evacuate personnel to safe areas. Use personal protective equipment. Avoid contact with skin, eyes and clothing. Ensure adequate ventilation. In case of insufficient ventilation wear suitable respiratory equipment. Keep people away from and upwind of spill/leak. Take precautionary measures against static discharges. Pay attention to flashback.

**Environmental Precautions**

**Environmental Precautions** Prevent further leakage or spillage if safe to do so. Prevent product from entering drains. Do not flush into surface water or sanitary sewer system. Avoid release to the environment. See Section 12 for additional Ecological Information.

**Methods and materials for containment and cleaning up**

**Methods for Containment** Prevent further leakage or spillage if safe to do so.

**Methods for Cleaning Up** Use personal protective equipment. Dam up. Take up with sand or other noncombustible absorbent material and place into containers for later disposal. Clean contaminated surface thoroughly.

**7. HANDLING AND STORAGE**

**Precautions for safe handling**

**Handling**

Wear personal protective equipment. Avoid contact with skin, eyes and clothing. Do not breathe vapors or spray mist. Take necessary action to avoid static electricity discharge (which might cause ignition of organic vapors). In case of insufficient ventilation, wear suitable respiratory equipment. To avoid ignition of vapors by static electricity discharge, all metal parts of the equipment must be grounded. Use only in area provided with appropriate exhaust ventilation. Keep away from heat, sparks and open flame. No smoking. Do not take internally.

**Conditions for safe storage, including any incompatibilities**

**Storage**

Keep in properly labeled containers. Keep away from heat and sources of ignition. Keep out of the reach of children. Keep containers tightly closed in a dry, cool and well-ventilated place.

**Incompatible Products**

Strong oxidizing agents. Strong acids. Strong bases.

**8. EXPOSURE CONTROLS / PERSONAL PROTECTION**

**Control parameters**

**Exposure Guidelines**

<b>Chemical Name</b>	<b>ACGIH TLV</b>	<b>OSHA PEL</b>	<b>NIOSH IDLH</b>
Titanium dioxide 13463-67-7	TWA: 10 mg/m <sup>3</sup>	TWA: 15 mg/m <sup>3</sup> total dust (vacated) TWA: 10 mg/m <sup>3</sup> total dust	IDLH: 5000 mg/m <sup>3</sup>
Barium sulfate 7727-43-7	TWA: 5 mg/m <sup>3</sup> inhalable particulate matter, particulate matter containing no asbestos and <1% crystalline silica	TWA: 15 mg/m <sup>3</sup> total dust TWA: 5 mg/m <sup>3</sup> respirable fraction (vacated) TWA: 10 mg/m <sup>3</sup> total dust (vacated) TWA: 5 mg/m <sup>3</sup> respirable fraction	TWA: 10 mg/m <sup>3</sup> total dust TWA: 5 mg/m <sup>3</sup> respirable dust
Dipropylene glycol monomethyl ether acetate 112-15-2	STEL: 150 ppm TWA: 100 ppm S*	TWA: 100 ppm TWA: 600 mg/m <sup>3</sup> (vacated) TWA: 100 ppm (vacated) TWA: 600 mg/m <sup>3</sup> (vacated) STEL: 150 ppm (vacated) STEL: 900 mg/m <sup>3</sup> (vacated) S* S*	IDLH: 600 ppm TWA: 100 ppm TWA: 600 mg/m <sup>3</sup> STEL: 150 ppm STEL: 900 mg/m <sup>3</sup>

*Immediately Dangerous to Life or Health. ACGIH TLV: American Conference of Governmental Industrial Hygienists - Threshold Limit Value. OSHA PEL: Occupational Safety and Health Administration - Permissible Exposure Limits. NIOSH IDLH:*

**Other Exposure Guidelines**

Vacated limits revoked by the Court of Appeals decision in AFL-CIO v. OSHA, 965 F.2d 962 (11th Cir., 1992).

**Appropriate engineering controls**

**Engineering Measures**

Showers  
Eyewash stations  
Ventilation systems

**Individual protection measures, such as personal protective equipment**

- Eye/Face Protection**
- Skin and Body Protection**
- Respiratory Protection**

Goggles.  
Lightweight protective clothing. Protective gloves.  
If exposure limits are exceeded or irritation is experienced, approved respiratory protection should be worn.

**Hygiene Measures** When using, do not eat, drink or smoke. Provide regular cleaning of equipment, work area and clothing. Keep away from food, drink and animal feeding stuffs. Wash hands before breaks and immediately after handling the product. Wash thoroughly after handling.

**9. PHYSICAL AND CHEMICAL PROPERTIES**

**Information on basic physical and chemical properties**

<b>Physical State</b>	Viscous liquid.	<b>Appearance</b>	White or Yellow.
<b>Odor</b>	Solvent.	<b>Odor Threshold</b>	No information available.

<u>Property</u>	<u>Values</u>	<u>Remarks/ - Method</u>
pH	No data available	None known
Melting Point/Range	No data available	None known
Boiling Point/Boiling Range	No data available	None known
Flash Point	78 °C / 172.4 °F	None known
Evaporation rate	No data available	None known
Flammability (solid, gas)	No data available	None known
Flammability Limits in Air		
upper flammability limit	No data available	
lower flammability limit	No data available	
Vapor Pressure	No data available	None known
Vapor Density	No data available	None known
Specific Gravity	1.40	None known
Water Solubility	No data available	None known
Solubility in other solvents	No data available	None known
Partition coefficient: n-octanol/water	No data available	None known
Autoignition Temperature	No data available	None known
Decomposition Temperature	No data available	None known
Viscosity	No data available	None known
Flammable Properties	Combustible material: may burn but does not ignite readily	
Explosive Properties	No data available	
Oxidizing Properties	No data available	

**Other information**

VOC Content (%)	24
VOC (g/l)	359 gm/l

**10. STABILITY AND REACTIVITY**

**Reactivity** No data available.

**Chemical stability** Stable under recommended storage conditions.

**Possibility of hazardous reactions** None under normal processing.

**Hazardous Polymerization** Hazardous polymerization does not occur.

**Conditions to avoid** Incompatible products. Heat, flames and sparks.

**Incompatible materials** Strong oxidizing agents. Strong acids. Strong bases.

**Hazardous decomposition products** Carbon monoxide (CO). Carbon dioxide (CO<sub>2</sub>). Sulfur oxides.

**11. TOXICOLOGICAL INFORMATION**

**Information on likely routes of exposure**

<b>Product Information</b>	
<b>Inhalation</b>	There is no data available for this product.
<b>Eye Contact</b>	There is no data available for this product.

**Skin Contact** There is no data available for this product.  
**Ingestion** May be harmful if swallowed.

### Numerical measures of toxicity - Product

**Unknown acute toxicity** 56.95% of the mixture consists of ingredient(s) of unknown toxicity.  
*The following values are calculated based on chapter 3.1 of the GHS document:*  
**LD50 Oral** 4765 mg/kg; Acute toxicity estimate  
**LD50 Dermal** 6255 mg/kg; Acute toxicity estimate  
**Inhalation**  
**dust/mist** 27 mg/L; Acute toxicity estimate  
**Vapor** 109 mg/L; Acute toxicity estimate

Chemical Name	LD50 Oral	LD50 Dermal	LC50 Inhalation
Titanium dioxide	> 10000 mg/kg ( Rat )	-	-
Dipropylene glycol monomethyl ether	= 5400 µL/kg ( Rat )	= 9500 mg/kg ( Rabbit )	-

### Symptoms related to the physical, chemical and toxicological characteristics

**Symptoms** No information available.

### Delayed and immediate effects and also chronic effects from short and long term exposure

**Respiratory or Skin Sensitization** No information available.  
**Germ Cell Mutagenicity** No information available.  
**Carcinogenicity** This product contains titanium dioxide in a non-respirable form. Inhalation of titanium dioxide is unlikely to occur from exposure to this product.

Chemical Name	ACGIH	IARC	NTP	OSHA
Titanium dioxide		Group 2B	-	-

**IARC: (International Agency for Research on Cancer)**  
 Group 2B - Possibly Carcinogenic to Humans

**Reproductive Toxicity** Contains a known or suspected reproductive toxin. May damage fertility or the unborn child  
**STOT - single exposure** No information available.  
**STOT - repeated exposure** No information available.  
**Target Organ Effects** Respiratory system. Eyes. Skin. Central nervous system (CNS).  
**Aspiration Hazard** No information available.

## 12. ECOLOGICAL INFORMATION

### Ecotoxicity

Harmful to aquatic life with long lasting effects.

Chemical Name	Toxicity to Algae	Toxicity to Fish	Toxicity to Microorganisms	Daphnia Magna (Water Flea)
Dipropylene glycol monomethyl ether 34590-94-8		LC50 96 h: > 10000 mg/L static (Pimephales promelas)		LC50 48 h: = 1919 mg/L (Daphnia magna)

**Persistence and Degradability** No information available.

### Bioaccumulation

Chemical Name	Log Pow
Dipropylene glycol monomethyl ether	-0.064

**Mobility** No information available.

**Other Adverse Effects** No information available.

**13. DISPOSAL CONSIDERATIONS**

**Waste Disposal Methods** Should not be released into the environment. Dispose of in accordance with local regulations.

**Contaminated Packaging** Do not re-use empty containers.

**14. TRANSPORT INFORMATION**

**Note:** According to 49 CRF §173.150(f)(1), this material should be reclassified as NA1993, Combustible Liquid, NOS if it is shipped in bulk.

**DOT** Not regulated

**TDG** Not regulated

**MEX** Not regulated

**IATA** Not regulated

**IMDG/IMO** Not regulated

**15. REGULATORY INFORMATION**

International Regulations

**Ozone depleting substances** Not applicable

**Persistent Organic Pollutants** Not applicable

**Hazardous Waste** Not applicable

**The Rotterdam Convention (Prior Informed Consent)** Not applicable

**International Convention for the Prevention of Pollution from Ships (MARPOL)** Not applicable

International Inventories

**TSCA** Complies

**DSL** Not determined

**EINECS** Complies

**ELINCS** Complies

Legend

**TSCA** - United States Toxic Substances Control Act Section 8(b) Inventory  
**DSL/NDSL** - Canadian Domestic Substances List/Non-Domestic Substances List  
**EINECS/ELINCS** - European Inventory of Existing Commercial Chemical Substances/EU List of Notified Chemical Substances

U.S. Federal Regulations

Section 313 of Title III of the Superfund Amendments and Reauthorization Act of 1986 (SARA). This product contains a chemical or chemicals which are subject to the reporting requirements of the Act and Title 40 of the Code of Federal Regulations, Part 372:

Chemical Name	CAS-No	Weight %	SARA 313 - Threshold Values %
Diethylene glycol monoethyl ether acetate	112-15-2	21.97	1.0

SARA 311/312 Hazard Categories

**Acute Health Hazard** No

**Chronic Health Hazard** Yes

**Fire Hazard** Yes

**Sudden Release of Pressure Hazard** No

**Reactive Hazard** No

Clean Water Act

This product does not contain any substances regulated as pollutants pursuant to the Clean Water Act (40 CFR 122.21 and 40 CFR 122.42).

**CERCLA**

This material, as supplied, does not contain any substances regulated as hazardous substances under the Comprehensive Environmental Response Compensation and Liability Act (CERCLA) (40 CFR 302) or the Superfund Amendments and Reauthorization Act (SARA) (40 CFR 355). There may be specific reporting requirements at the local, regional, or state level pertaining to releases of this material.

**U.S. State Regulations****California Proposition 65**

This product contains the following Proposition 65 chemicals:

Chemical Name	CAS-No	California Prop. 65
Titanium dioxide	13463-67-7	Carcinogen

**U.S. State Right-to-Know Regulations**

"X" designates that the ingredients are listed on the state right to know list.

Chemical Name	New Jersey	Massachusetts	Pennsylvania	Illinois	Rhode Island
Titanium dioxide	X	X	X		X
Barium sulfate	X	X	X		
Dipropylene glycol monomethyl ether	X	X	X	X	X

**U.S. EPA Label Information**

EPA Pesticide Registration Number Not applicable

<b>16. OTHER INFORMATION</b>
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**NFPA**                      Health Hazard 1                      Flammability 2                      Instability 0                      Physical and Chemical Hazards -

**HMIS**                      Health Hazard 1\*                      Flammability 2                      Physical Hazard 0                      Personal Protection X

\*Indicates a chronic health hazard.

**Prepared By**                      Product Stewardship  
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**Revision Note**                      Revised an ingredient for consistency.

**General Disclaimer**

The information provided on this SDS is correct to the best of our knowledge, information and belief at the date of its publication. The information given is designed only as a guide for safe handling, use, processing, storage, transportation, disposal and release and is not to be considered as a warranty or quality specification. The information relates only to the specific material designated and may not be valid for such material used in combination with any other material or in any process, unless specified in the text.

**End of Safety Data Sheet**