SAFETY DATA SHEET

Issuing Date 24-May-2015 Revision Date 28-Feb-2017 Revision Number 1

This document complies with the US OSHA Hazard Communication Standard (29 CFR 1910.1200), Canada WHMIS 2015 which includes the amended Hazardous Products Act (HPA) and the Hazardous Products Regulation (HPR), and Mexico's NMX-R-019-SC-2011.

1. IDENTIFICATION OF THE SUBSTANCE/PREPARATION AND THE COMPANY/UNDERTAKING

GHS product identifier

Product Name CA-41 WL (HD) 70/30

Other means of identification

Product Code(s) 400442

Synonyms None

Recommended use of the chemical and restrictions on use

Recommended Use Solder mask part B

Uses advised against No information available

Supplier's details

Initial Supplier Supplier Address

Canadian address required Taiyo America, Inc.

2675 Antler Drive Carson City, NV 89701 TEL: 775-885-9959

Emergency telephone number

Emergency Telephone

Number

775-885-9959

2. HAZARDS IDENTIFICATION

Classification

This product is considered hazardous according to the criteria set within the US OSHA Hazard Communication Standard (29 CFR 1910.1200), Canada WHMIS 2015 which includes the amended Hazardous Products Act (HPA) and the Hazardous Products Regulation (HPR), and Mexico's NMX-R-019-SC-2011.

Acute Oral Toxicity	Category 4
Serious Eye Damage/Eye Irritation	Category 1
Skin Sensitization	Category 1
Germ Cell Mutagenicity	Category 1B
Specific Target Organ Toxicity (Repeated Exposure)	Category 2
Flammable liquids	Category 4

Label Elements

Danger



Hazard Statements

Harmful if swallowed
Causes serious eye damage
May cause an allergic skin reaction
May cause genetic defects
May cause damage to organs through prolonged or repeated exposure
Combustible liquid.

Physical and Health Hazards Not Otherwise Classified

Not applicable.

Precautionary Statements

Prevention

- · Wash face, hands and any exposed skin thoroughly after handling.
- Do not eat, drink or smoke when using this product.
- · Obtain special instructions before use.
- Do not handle until all safety precautions have been read and understood.
- Use personal protective equipment as required.
- Contaminated work clothing should not be allowed out of the workplace.
- Do not breathe dust/fume/gas/mist/vapors/spray.
- Keep away from heat/sparks/open flames/hot surfaces No smoking.
- Wear protective gloves/protective clothing/eye protection/face protection.

General Advice

- If exposed or concerned: Get medical attention/advice
- Specific treatment (see supplemental first aid instructions on this label)

Eyes

- IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing.
- Immediately call a POISON CENTER or doctor/physician.

Skin

- IF ON SKIN: Wash with plenty of soap and water.
- If skin irritation or rash occurs: Get medical advice/attention.
- · Wash contaminated clothing before reuse.

Ingestion

- IF SWALLOWED: Call a POISON CENTER or doctor/physician if you feel unwell.
- · Rinse mouth.

Fire

• In case of fire: Use CO2, dry chemical, or foam for extinction.

Storage

- Store locked up.
- Store in a well-ventilated place. Keep cool.

Disposal

• Dispose of contents/container to an approved waste disposal plant.

Other information

5.74% of the mixture consists of ingredient(s) of unknown toxicity.

3. COMPOSITION/INFORMATION ON INGREDIENTS

Chemical Name	CAS-No	Weight %	Hazardous Material Information Review Act registry number (HMIRA registry #)	Date HMIRA filed and date exemption granted (if applicable)
Barium sulfate	7727-43-7	25.51	-	-
1,3,5-Triazine-2,4,6(1H,3H,5H)-trione, 1,3,5-tris(oxiranylmethyl)-	2451-62-9	22.96	-	-
Dipropylene glycol monomethyl ether	34590-94-8	20.29	-	-
Bentonite	1302-78-9	2.23	-	-

4. FIRST AID MEASURES

<u>Description of necessary first-aid measures</u>

General Advice Immediate medical attention is required. If symptoms persist, call a physician.

Eye Contact Immediately flush with plenty of water. After initial flushing, remove any contact lenses and

continue flushing for at least 15 minutes. Keep eye wide open while rinsing. Immediate

medical attention is required.

Skin ContactWash off immediately with soap and plenty of water removing all contaminated clothes and

shoes. If skin irritation persists, call a physician.

Inhalation Move to fresh air.

Ingestion Clean mouth with water and afterwards drink plenty of water. Do NOT induce vomiting.

Never give anything by mouth to an unconscious person. If symptoms persist, call a

physician.

Most important symptoms/effects, acute and delayed

Most Important Symptoms/Effects Itching. Rashes. May cause allergic skin reaction. Skin irritation. Serious eye irritation or

damage.

Indication of immediate medical attention and special treatment needed, if necessary

Notes to Physician Treat symptomatically. May cause sensitization of susceptible persons.

5. FIRE-FIGHTING MEASURES

Suitable Extinguishing Media Dry powder. Dry chemical, CO₂, water spray or regular foam.

Unsuitable Extinguishing Media No information available.

Specific Hazards Arising from the

Chemical

Combustible liquid. Vapors may travel to source of ignition and flash back. Burning produces obnoxious and toxic fumes. Risk of ignition. In the event of fire and/or explosion do not breathe fumes. Keep product and empty container away from heat and sources of

ignition. May cause sensitization by skin contact.

Explosion Data

Sensitivity to Mechanical Impact Sensitivity to Static Discharge

Protective Equipment and Precautions for Firefighters

Wear self contained breathing apparatus for fire fighting if necessary.

6. ACCIDENTAL RELEASE MEASURES

None.

Yes.

Personal precautions, protective equipment and emergency procedures

Personal Precautions Ensure adequate ventilation. In case of insufficient ventilation wear suitable respiratory

equipment. Remove all sources of ignition. Evacuate personnel to safe areas. Use personal protective equipment. Avoid contact with skin, eyes and clothing. Keep people away from and upwind of spill/leak. Take precautionary measures against static discharges. Pay

attention to flashback.

Environmental Precautions

Environmental Precautions Prevent further leakage or spillage if safe to do so. Prevent product from entering drains. Do

not flush into surface water or sanitary sewer system. See Section 12 for additional

Ecological Information.

Methods and materials for containment and cleaning up

Methods for Containment Prevent further leakage or spillage if safe to do so.

Methods for Cleaning UpUse personal protective equipment. Dam up. Take up with sand or other noncombustible

absorbent material and place into containers for later disposal. Clean contaminated surface

thoroughly.

7. HANDLING AND STORAGE

Precautions for safe handling

Handling Wear personal protective equipment. Avoid contact with skin, eyes and clothing. Do not

breathe vapors or spray mist. Take necessary action to avoid static electricity discharge (which might cause ignition of organic vapors). In case of insufficient ventilation, wear suitable respiratory equipment. To avoid ignition of vapors by static electricity discharge, all metal parts of the equipment must be grounded. Use only in area provided with appropriate exhaust ventilation. Keep away from heat, sparks and open flame. No smoking. Do not take internally. Wash thoroughly after handling. Do not eat, drink or smoke when using this

product.

Conditions for safe storage, including any incompatibilities

Storage Keep in properly labeled containers. Keep away from heat and sources of ignition. Keep out

of the reach of children. Keep containers tightly closed in a dry, cool and well-ventilated

place.

Incompatible Products Strong oxidizing agents. Strong acids. Strong bases.

8. EXPOSURE CONTROLS / PERSONAL PROTECTION

Control parameters

Exposure Guidelines

Chemical Name	ACGIH TLV	OSHA PEL	NIOSH IDLH
Barium sulfate	TWA: 5 mg/m³ inhalable	TWA: 15 mg/m³ total dust	TWA: 10 mg/m ³ total dust
7727-43-7	particulate matter, particulate	TWA: 5 mg/m³ respirable fraction	TWA: 5 mg/m³ respirable dust
	matter containing no asbestos	(vacated) TWA: 10 mg/m³ total	
	and <1% crystalline silica	dust	
		(vacated) TWA: 5 mg/m ³	
		respirable fraction	
1,3,5-Triazine-2,4,6(1H,3H,5H)-trione,	TWA: 0.05 mg/m ³	-	-
1,3,5-tris(oxiranylmethyl)-			
2451-62-9			
Dipropylene glycol monomethyl ether	STEL: 150 ppm	TWA: 100 ppm	IDLH: 600 ppm
34590-94-8	TWA: 100 ppm	TWA: 600 mg/m ³	TWA: 100 ppm
	S*	(vacated) TWA: 100 ppm	TWA: 600 mg/m ³
		(vacated) TWA: 600 mg/m ³	STEL: 150 ppm
		(vacated) STEL: 150 ppm	STEL: 900 mg/m ³
		(vacated) STEL: 900 mg/m ³	
		(vacated) S*	

		S*	
Bentonite	TWA: 1 mg/m³ respirable	-	-
1302-78-9	particulate matter		

Immediately Dangerous to Life or Health. ACGIH TLV: American Conference of Governmental Industrial Hygienists - Threshold Limit Value. OSHA PEL: Occupational Safety and Health Administration - Permissible Exposure Limits. NIOSH IDLH:

Other Exposure Guidelines Vacated limits revoked by the Court of Appeals decision in AFL-CIO v. OSHA, 965 F.2d 962

(11th Cir., 1992).

Appropriate engineering controls

Engineering Measures Showers

> **Evewash stations** Ventilation systems

Individual protection measures, such as personal protective equipment

Eye/Face Protection Chemical resistant goggles.

Skin and Body Protection Protective gloves. Lightweight protective clothing.

Respiratory Protection No special protective equipment required. If exposure limits are exceeded or irritation is

experienced, approved respiratory protection should be worn.

Hygiene Measures When using, do not eat, drink or smoke. Provide regular cleaning of equipment, work area

and clothing. Keep away from food, drink and animal feeding stuffs. Wash hands before breaks and immediately after handling the product. Wash thoroughly after handling.

9. PHYSICAL AND CHEMICAL PROPERTIES

Information on basic physical and chemical properties

Physical State Liquid. **Appearance** Cream Odor

Mild Solvent. **Odor Threshold** No information available.

Values Property Remarks/ - Method No data available Hq None known **Melting Point/Range** No data available None known **Boiling Point/Boiling Range** No data available None known Flash Point 74 °C / 165.2 °F None known **Evaporation rate** No data available None known Flammability (solid, gas) No data available None known Flammability Limits in Air upper flammability limit No data available No data available lower flammability limit **Vapor Pressure** No data available None known **Vapor Density** No data available None known **Specific Gravity** No data available None known None known Water Solubility No data available None known No data available Solubility in other solvents Partition coefficient: n-octanol/waterNo data available None known **Autoignition Temperature** No data available None known **Decomposition Temperature** No data available None known **Viscosity** No data available None known

Flammable Properties Combustible material: may burn but does not ignite readily

No data available **Explosive Properties** No data available **Oxidizing Properties**

Other information

VOC Content (%) 320 gm/l VOC (g/l)

10. STABILITY AND REACTIVITY

Reactivity No data available.

Chemical stability Stable under recommended storage conditions.

Possibility of hazardous reactions None under normal processing.

Hazardous Polymerization Hazardous polymerization does not occur.

Conditions to avoid Heat, flames and sparks. Incompatible products.

Incompatible materials Strong oxidizing agents. Strong acids. Strong bases.

Hazardous decomposition products Carbon oxides. Nitrogen oxides (NOx). Sulfur oxides. Barium oxides. Burning produces

obnoxious and toxic fumes.

11. TOXICOLOGICAL INFORMATION

Information on likely routes of exposure

Product Information

Inhalation Not an expected route of exposure. Harmful if inhaled.

Eye Contact Causes serious eye damage.

Skin Contact Causes skin irritation. May cause allergic skin reaction.

Ingestion Harmful if swallowed.

Numerical measures of toxicity - Product

Unknown acute toxicity 5.74% of the mixture consists of ingredient(s) of unknown toxicity.

The following values are calculated based on chapter 3.1 of the GHS document:

LD50 Oral 789 mg/kg; Acute toxicity estimate LD50 Dermal 30385 mg/kg; Acute toxicity estimate

Inhalation

dust/mist2.2 mg/L; Acute toxicity estimateVapor13 mg/L; Acute toxicity estimate

Chemical Name	LD50 Oral	LD50 Dermal	LC50 Inhalation
1,3,5-Triazine-2,4,6(1H,3H,5H)-trion	= 188 mg/kg (Rat)	-	= 0.65 mg/L (Rat) 4 h > 0.65 mg/L
e, 1,3,5-tris(oxiranylmethyl)-			(Rat) 4 h
Dipropylene glycol monomethyl	= 5400 µL/kg (Rat)	= 9500 mg/kg (Rabbit)	-
ether			
Bentonite	> 5000 mg/kg (Rat)	-	-

Symptoms related to the physical, chemical and toxicological characteristics

Symptoms No information available.

Delayed and immediate effects and also chronic effects from short and long term exposure

Respiratory or Skin Sensitization

Germ Cell Mutagenicity
Carcinogenicity

May cause sensitization of susceptible persons. May cause sensitization by skin contact.

Contains a known or suspected mutagen. May cause genetic defects. Contains no ingredients above reportable quantities listed as a carcinogen.

Reproductive ToxicitySTOT - single exposure
No information available.
No information available.

STOT - repeated exposureMay cause damage to organs through prolonged or repeated exposure.

Chronic Toxicity Avoid repeated exposure. Repeated contact may cause allergic reactions in very

susceptible persons.

Target Organ Effects Respiratory system. Eyes. Central nervous system (CNS).

Aspiration Hazard No information available.

12. ECOLOGICAL INFORMATION

Ecotoxicity

The environmental impact of this product has not been fully investigated.

Chemical Name	Toxicity to Algae	Toxicity to Fish	Toxicity to	Daphnia Magna (Water
			Microorganisms	Flea)
Dipropylene glycol		LC50 96 h: > 10000 mg/L		LC50 48 h: = 1919 mg/L
monomethyl ether		static (Pimephales		(Daphnia magna)
34590-94-8		promelas)		
Bentonite		LC50 96 h: 8.0-19.0 g/L		
1302-78-9		(Salmo gairdneri)		
		LC50 96 h: = 19000 mg/L		
		static (Oncorhynchus		
		mykiss)		

Persistence and Degradability

No information available.

Bioaccumulation

Chemical Name	Log Pow
Dipropylene glycol monomethyl ether	-0.064

No information available. **Mobility**

Other Adverse Effects No information available.

13. DISPOSAL CONSIDERATIONS

Waste Disposal Methods Dispose of in accordance with local regulations.

Contaminated Packaging Do not re-use empty containers.

14. TRANSPORT INFORMATION

According to 49 CRF §173.150(f)(1), this material should be reclassified as NA1993, Note:

Combustible Liquid, NOS if it is shipped in bulk.

DOT Not regulated Not regulated **TDG**

Not regulated MEX

Not regulated **IATA**

IMDG/IMO Not regulated

15. REGULATORY INFORMATION

International Regulations

Ozone depleting substances Not applicable **Persistent Organic Pollutants** Not applicable **Hazardous Waste** Not applicable The Rotterdam Convention (Prior Not applicable

Informed Consent)

International Convention for the

Prevention of Pollution from Ships (MARPOL)

Not applicable

International Inventories

TSCA Complies
DSL Complies
EINECS Complies
ELINCS Complies

Legend

TSCA - United States Toxic Substances Control Act Section 8(b) Inventory

DSL/NDSL - Canadian Domestic Substances List/Non-Domestic Substances List

EINECS/ELINCS - European Inventory of Existing Commercial Chemical Substances/EU List of Notified Chemical Substances

U.S. Federal Regulations

Section 313 of Title III of the Superfund Amendments and Reauthorization Act of 1986 (SARA). This product contains a chemical or chemicals which are subject to the reporting requirements of the Act and Title 40 of the Code of Federal Regulations, Part 372:

Chemical Name	CAS-No	Weight %	SARA 313 - Threshold Values %
Diethylene glycol monoethyl ether acetate	112-15-2	1.91	1.0

SARA 311/312 Hazard Categories

Acute Health Hazard	Yes
Chronic Health Hazard	Yes
Fire Hazard	Yes
Sudden Release of Pressure Hazard	No
Reactive Hazard	No

Clean Water Act

This product does not contain any substances regulated as pollutants pursuant to the Clean Water Act (40 CFR 122.21 and 40 CFR 122.42).

CERCLA

This material, as supplied, does not contain any substances regulated as hazardous substances under the Comprehensive Environmental Response Compensation and Liability Act (CERCLA) (40 CFR 302) or the Superfund Amendments and Reauthorization Act (SARA) (40 CFR 355). There may be specific reporting requirements at the local, regional, or state level pertaining to releases of this material.

U.S. State Regulations

California Proposition 65

This product does not contain any Proposition 65 chemicals.

U.S. State Right-to-Know Regulations

"X" designates that the ingredients are listed on the state right to know list.

Chemical Name	New Jersey	Massachusetts	Pennsylvania	Illinois	Rhode Island
Barium sulfate	Χ	X	X		
1,3,5-Triazine-2,4,6(1H,3H,5 H)-trione, 1,3,5-tris(oxiranylmethyl)-	Х				
Dipropylene glycol monomethyl ether	Х	Х	Х	Х	Х

U.S. EPA Label Information

EPA Pesticide Registration Number Not applicable

16. OTHER INFORMATION				
NFPA	Health Hazard 3	Flammability 2	Instability 0	Physical and Chemical Hazards *
HMIS_ *Indicates a chronic hea	Health Hazard 3* alth hazard.	Flammability 2	Physical Hazard 0	Personal Protection X

Prepared By Product Stewardship

23 British American Blvd. Latham, NY 12110

1-800-572-6501

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General Disclaimer

The information provided on this SDS is correct to the best of our knowledge, information and belief at the date of its publication. The information given is designed only as a guide for safe handling, use, processing, storage, transportation, disposal and release and is not to be considered as a warranty or quality specification. The information relates only to the specific material designated and may not be valid for such material used in combination with any other material or in any process, unless specified in the text.

End of Safety Data Sheet