SAFETY DATA SHEET

Issuing Date 09-Sep-2017 Revision Date 10-Nov-2017 Revision Number 0

Section 1. Identification of the substance/mixture and of the company/undertaking

1.1. Product identifier

Product Code(s) 800141, 800149

Product Name PSR-4000 BW01DI Green, PSR-4000 BW01DI Black

1.2. Relevant identified uses of the substance or mixture and uses advised against

Recommended Use Solder mask part A

Uses advised against No information available

1.3. Details of the supplier of the safety data sheet

Importer Company

Taiyo America, Inc. 2675 Antler Drive Carson City, NV 89701 TEL: 775-885-9959

For further information, please contact

E-mail Address philh@taiyo-america.com

1.4. Emergency telephone number

Emergency Telephone 775-885-9959

Number

Section 2. Hazards identification

2.1. - Classification of the substance or mixture

Reproductive Toxicity	Category 1B
Chronic Aquatic Toxicity	Category 3

Physical Hazards

None

2.2. Label Elements



Signal Word Danger

Hazard Statements

H360 - May damage fertility or the unborn child

H412 - Harmful to aquatic life with long lasting effects

Precautionary Statements

P201 - Obtain special instructions before use

P202 - Do not handle until all safety precautions have been read and understood

P281 - Use personal protective equipment as required

P308 + P313 - IF exposed or concerned: Get medical advice/ attention

P405 - Store locked up

P273 - Avoid release to the environment

P501 - Dispose of contents/ container to an approved waste disposal plant

2.3. Other information

Section 3. Composition/information on ingredients

3.1. Substances

Not applicable

3.2. Mixtures

Chemical Name	EC-No	CAS-No	Weight %	EU - GHS Substance Classification	REACH No.
Barium sulfate	Present	7727-43-7	1-20		No data available
Silica, fused	262-373-8 424-440-1	60676-86-0	10-20		No data available
Iron manganese oxide ((Fe,Mn)2O3)	-	75864-23-2	0-15		No data available
1-Propanone, 2-methyl-1-[4-(methylthio)phe nyl]-2-(4-morpholinyl)-	Present	71868-10-5	5-10	Repr. 1B H360FD Acute Tox. 4 (H302) Aquatic Chronic 2 (H411)	No data available
Dipropylene glycol monomethyl ether	252-104-2	34590-94-8	1-5		No data available

For the full text of the H-Statements mentioned in this Section, see Section 16

Section 4. First aid measures

4.1. Description of first-aid measures

General Advice If symptoms persist, call a physician. Do not breathe dust/fume/gas/mist/vapors/spray. Do

not get in eyes, on skin, or on clothing.

Eye Contact Rinse thoroughly with plenty of water, also under the eyelids. Keep eye wide open while

rinsing. If symptoms persist, call a physician.

Skin Contact Wash off immediately with soap and plenty of water removing all contaminated clothes and

shoes. Consult a physician if necessary.

Ingestion Do NOT induce vomiting. Rinse mouth. Drink plenty of water. If symptoms persist, call a

physician.

Inhalation Move to fresh air. If breathing is difficult, give oxygen. If symptoms persist, call a physician.

Protection of First-aidersUse personal protective equipment.

4.2. Most important symptoms and effects, both acute and delayed

Most Important Symptoms/Effects No information available.

4.3. Indication of immediate medical attention and special treatment needed

Notes to Physician

Treat symptomatically.

Section 5. Fire-fighting measures

5.1. Extinguishing media

Suitable Extinguishing Media

Water spray. Carbon dioxide (CO₂). Dry chemical. Dry powder.

Extinguishing media which must not be used for safety reasons

No information available.

5.2. Special hazards arising from the substance or mixture

Special exposure hazards arising from the substance or preparation itself, combustion products, resulting gases None in particular.

5.3. Advice for firefighters

Special protective equipment for fire-fighters

As in any fire, wear self-contained breathing apparatus and full protective gear.

Section 6. Accidental release measures

6.1. Personal precautions, protective equipment and emergency procedures

Ensure adequate ventilation. Avoid contact with skin, eyes and clothing. Use personal protective equipment.

6.2. Environmental precautions

Prevent further leakage or spillage if safe to do so. Prevent product from entering drains. Prevent entry into waterways, sewers, basements or confined areas. Do not flush into surface water or sanitary sewer system. Avoid release to the environment.

6.3. Methods and materials for containment and cleaning up

Soak up with inert absorbent material. Pick up and transfer to properly labeled containers. Clean contaminated surface thoroughly.

6.4. Reference to other sections

See Section 12 for additional information.

Section 7. Handling and storage

7.1. Precautions for Safe Handling

Handling

Avoid contact with skin, eyes and clothing. Wear personal protective equipment. Do not breathe vapors or spray mist. Do not eat, drink or smoke when using this product. Do not take internally. Wash thoroughly after handling.

Hygiene Measures

Handle in accordance with good industrial hygiene and safety practice.

7.2. Conditions for safe storage, including any incompatibilities

Keep container tightly closed in a dry and well-ventilated place. Keep out of the reach of children.

7.3. Specific end use(s)

Exposure Scenario

No information available.

Other Guidelines

No information available.

Section 8. Exposure controls/personal protection

8.1. Control parameters

Exposure Limits

Chemical Name	EU	The United Kingdom	France	Spain	Germany
Barium sulfate		STEL: 30 mg/m ³		TWA: 10 mg/m ³	TWA: 4 mg/m ³
7727-43-7		STEL: 12 mg/m ³			TWA: 1.5 mg/m ³
		TWA: 10 mg/m ³			Ceiling / Peak: 4
		TWA: 4 mg/m ³			mg/m³
Silica, fused		STEL: 0.24 mg/m ³		VLA-ED: 0.1 mg/m ³	MAK: 0.3 mg/m ³
60676-86-0		TWA: 0.08 mg/m ³			TWA: 0.3 mg/m ³
Iron manganese oxide		TWA: 0.5 mg/m ³		VLA-ED: 1 mg/m ³	MAK: 0.2 mg/m ³
((Fe,Mn)2O3)				VLA-ED: 0.2 mg/m ³	MAK: 0.02 mg/m ³
75864-23-2					Ceiling / Peak: 1.6
					mg/m³
					Ceiling / Peak: 0.16
					mg/m³
	*	0751 450	\ # I = -0	O.t.	TWA: 0.5 mg/m ³
Dipropylene glycol	S*	STEL: 150 ppm	VME: 50 ppm	S*	MAK: 50 ppm
monomethyl ether	TWA 50 ppm	STEL: 924 mg/m ³	VME: 308 mg/m ³	VLA-ED: 50 ppm	MAK: 310 mg/m ³
34590-94-8	TWA 308 mg/m ³	TWA: 50 ppm		VLA-ED: 308 mg/m ³	Ceiling / Peak: 50 ppm
		TWA: 308 mg/m ³			Ceiling / Peak: 310
		Skin			mg/m³
					TWA: 50 ppm
0	le-l	Destaural	The Medical and	Electron d	TWA: 310 mg/m ³
Component	Italy	Portugal TN/A-40 avar/a-3	The Netherlands	Finland	Denmark
Barium sulfate 7727-43-7 (1-20)		TWA: 10 mg/m ³			
Silica, fused 60676-86-0 (10-20)					TWA: 0.1 mg/m ³
Iron manganese oxide	STEL 2 mg/m ³	MAK: 1 mg/m ³	NDS: 0.3 mg/m ³	TWA: 1 mg/m ³	TWA: 0.2 mg/m ³
((Fe,Mn)2O3)	MAK: 0.5 mg/m ³	MAK: 0.5 mg/m ³	ŭ	TWA: 0.1 mg/m ³	9
75864-23-2	·			STEL: 3 ppm	
				STEL: 0.3 mg/m ³	
Dipropylene glycol	TWA: 50 ppm	STEL: 150 ppm	TWA: 300 mg/m ³	TWA: 50 ppm	TWA: 50 ppm
monomethyl ether	TWA: 308 mg/m ³	TWA: 100 ppm		TWA: 310 mg/m ³	TWA: 300 mg/m ³
34590-94-8 (1-5)	Skin			Skin	Skin
Chemical Name	Austria	Switzerland	Poland	Norway	Ireland
Barium sulfate				TWA: 0.5 mg/m ³	TWA: 2 mg/m ³
7727-43-7				STEL: 1.5 mg/m ³	STEL: 6 mg/m ³
Silica, fused	MAK: 0.3 mg/m ³	MAK: 0.3 mg/m ³	NDS: 2.0 mg/m ³		TWA: 0.08 mg/m ³
60676-86-0			NDS: 1.0 mg/m ³		
Dipropylene glycol	Skin	STEL: 50 ppm	NDSCh: 480 mg/m ³	TWA: 50 ppm	TWA: 50 ppm
monomethyl ether	STEL 100 ppm	STEL: 300 mg/m ³	NDS: 240 mg/m ³	TWA: 300 mg/m ³	TWA: 308 mg/m ³
34590-94-8	STEL 614 mg/m ³	MAK: 50 ppm		Skin	Skin
	MAK: 50 ppm	MAK: 300 mg/m ³		STEL: 75 ppm	
	MAK: 307 mg/m ³			STEL: 375 mg/m ³	

Derived No Effect Level Predicted No Effect Concentration No information available. (PNEC)

No information available

8.2. Exposure controls

Engineering Measures Personal protective equipment **Eye Protection**

Safety glasses with side-shields.

Skin and Body Protection Hand Protection

Lightweight protective clothing.

Impervious gloves.

Ensure adequate ventilation, especially in confined areas.

Respiratory Protection When workers are facing concentrations above the exposure limit they must use

appropriate certified respirators.

Environmental Exposure Controls Do not allow material to contaminate ground water system.

Section 9. Physical and chemical properties

9.1. Information on basic physical and chemical properties

Physical State Viscous liquid Appearance Green, Black

Odor Mild Solvent

<u>Property</u> <u>Values</u> <u>Remarks/ - Method</u>

No data available Hq None known Melting Point/Range No data available None known **Boiling Point/Boiling Range** No data available None known **Flash Point** 105 °C None known **Evaporation rate** No data available None known Flammability (solid, gas) No data available None known

Vapor Pressure No data available None known **Vapor Density** No data available None known **Relative Density** 1.47 at 20 °C **Water Solubility** No data available None known Solubility in other solvents No data available None known Partition coefficient: n-octanol/waterNo data available None known **Autoignition Temperature** No data available None known **Decomposition Temperature** No data available None known **Viscosity** No data available None known

Flammable Properties Combustible material: may burn but does not ignite readily.

Explosive PropertiesNo data availableOxidizing PropertiesNo data available

9.2. Other information

VOC Content (%) 21 **VOC (g/I)** 307

Flammability Limits in Air No data available

Section 10. Stability and reactivity

10.1. Reactivity

No data available.

10.2. Chemical stability

Stable under normal conditions.

10.3. Possibility of hazardous reactions

None under normal processing.

10.4. Conditions to avoid

Incompatible products.

10.5. Incompatible materials

Strong oxidizing agents. Strong acids. Strong bases.

10.6. Hazardous decomposition products

Carbon dioxide (CO₂). Carbon monoxide (CO). Sulfur oxides.

Section 11. Toxicological information

11.1. Information on toxicological effects

Acute Toxicity

Product Information

InhalationThere is no data available for this product.Eye ContactThere is no data available for this product.Skin ContactThere is no data available for this product.

Ingestion May be harmful if swallowed.

Chemical Name	LD50 Oral	LD50 Dermal	LC50 Inhalation
Silicon dioxide	> 5000 mg/kg (Rat)	> 2000 mg/kg (Rabbit)	>2.2 mg/L (Rat) 4 h
Dipropylene glycol monomethyl ether	= 5230 mg/kg (Rat)	= 9500 mg/kg (Rabbit)	

SensitizationNo information available.Mutagenic EffectsNo information available.Carcinogenic EffectsNo information available.

Reproductive Toxicity Contains a known or suspected reproductive toxin. May damage fertility or the unborn child

Developmental Toxicity
STOT - single exposure
STOT - repeated exposure
No information available.
No information available.

Target Organ Effects Central nervous system (CNS). Eyes. Respiratory system. Skin.

Aspiration Hazard No information available.

Section 12. Ecological information

12.1. Toxicity

Ecotoxicity Effects

Harmful to aquatic life with long lasting effects.

Chemical Name	Toxicity to Algae	Toxicity to Fish	Toxicity to	Daphnia Magna (Water
			Microorganisms	Flea)
Silicon dioxide	EC50 72 h: = 440 mg/L (Pseudokirchneriella subcapitata)	LC50 96 h: = 5000 mg/L static (Brachydanio rerio)		EC50 48 h: = 7600 mg/L (Ceriodaphnia dubia)
Dipropylene glycol		LC50 96 h: > 10000 mg/L		LC50 48 h: = 1919 mg/L
monomethyl ether		static (Pimephales promelas)		(Daphnia magna)

12.2. Persistence and degradability

No information available.

12.3. Bioaccumulative potential.

No information available.

No information available.		
Chemical Name	Log Pow	
Dipropylene glycol monomethyl ether	-0.064	

12.4. Mobility in soil

Adsorbs on soil.

Results of PBT and vPvB assessment

No information available.

12.6. Other adverse effects

This product does not contain any known or suspected endocrine disruptors.

Section 13. Disposal considerations

13.1. Waste treatment methods

Waste from Residues / Unused

Products

Dispose of in accordance with local regulations.

Contaminated Packaging

Empty containers should be taken to an approved waste handling site for recycling or disposal.

Other Information

According to the European Waste Catalogue, Waste Codes are not product specific, but application specific. Waste codes should be assigned by the user based on the application for which the product was used.

Section 14. Transport information

IMDG/IMO

14.1. UN-Number Not regulated. 14.2. Proper Shipping Name Not regulated. 14.3. Hazard Class Not regulated. 14.4. Packing Group Not regulated. Description Not applicable.

14.5. Marine Pollutant None. 14.6. Special Provisions None.

14.7. Transport in bulk according No information available. to Annex II of MARPOL 73/78 and

the IBC Code

RID

14.1. UN-Number Not regulated. 14.2. Proper Shipping Name Not regulated. 14.3. Hazard Class Not regulated. 14.4. Packing Group Not regulated. Description Not applicable.

14.5. Environmental hazard None. 14.6. Special Provisions None.

ADR

UN-Number 14.1. Not regulated. **Proper Shipping Name** 14.2. Not regulated. 14.3. Hazard Class Not regulated. 14.4. Packing Group Not regulated. Description Not applicable.

14.5. Environmental hazard None. 14.6. Special Provisions None.

ICAO

14.1. UN-Number Not regulated. 14.2. Proper shipping name Not regulated.

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14.3. Hazard ClassNot regulated.14.4. Packing GroupNot regulated.DescriptionNot applicable.

14.5. Environmental hazard None.14.6. Special Provisions None.

<u>IATA</u>

14.1. UN-Number Not regulated.
 14.2. Proper Shipping Name Not regulated.
 14.3. Hazard Class Not regulated.
 14.4. Packing Group Not regulated.
 Description Not applicable.

14.5. Environmental hazard None.14.6. Special Provisions None.

Section 15. Regulatory information

15.1. Safety, health and environmental regulations/legislation specific for the substance or mixture

International Inventories

TSCA Complies EINECS/ELINCS Complies

DSL/NDSL PICCS ENCS IECSC AICS KECL -

Legend

TSCA - United States Toxic Substances Control Act Section 8(b) Inventory

EINECS/ELINCS - European Inventory of Existing Commercial Chemical Substances/EU List of Notified Chemical Substances

DSL/NDSL - Canadian Domestic Substances List/Non-Domestic Substances List

PICCS - Philippines Inventory of Chemicals and Chemical Substances

ENCS - Japan Existing and New Chemical Substances **IECSC** - China Inventory of Existing Chemical Substances

IECSC - China inventory of Existing Chemical Substances

AICS - Australian Inventory of Chemical Substances

KECL - Korean Existing and Evaluated Chemical Substances

15.2. Chemical Safety Assessment

No information available

Section 16. Other information

Full text of H-Statements referred to under sections 2 and 3

H302 - Harmful if swallowed

H411 - Toxic to aquatic life with long lasting effects

H360 - May damage fertility or the unborn child

H360FD - May damage fertility. May damage the unborn child

H412 - Harmful to aquatic life with long lasting effects

H400 - Very toxic to aquatic life

H410 - Very toxic to aquatic life with long lasting effects

H304 - May be fatal if swallowed and enters airways

Key literature references and sources for data

www.ChemADVISOR.com/

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Revision Note Created U.S. Ver. From EU and combined Green, Black

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End of Safety Data Sheet