SAFETY DATA SHEET

US OSHA Hazard Communication Standard (29 CFR 1910.1200) and Canada WHMIS 2015 which includes the amended Hazardous Products Act (HPA) and the Hazardous Products Regulation (HPR)

Issuing Date 06-Jul-2021 Revision Date 06-Jul-2021 Revision Number 1

1. Identification

Product identifier

Product Name CA-40 HH01XR

Other means of identification

Product Code(s) 800166
Synonyms None

Recommended use of the chemical and restrictions on use

Recommended use Solder mask part B

For professional use only

Restrictions on useNo information available.

Details of the supplier of the safety data sheet

Supplier Address

Taiyo America, Inc. 2675 Antler Drive Carson City, NV 89701

TEL: 775-885-9959 (M-F, 8 AM - 4 PM, Pacific Time Zone)

E-mail SDSinfo@taiyo-america.com

Emergency telephone number

Emergency telephone 775-885-9959

2. Hazard(s) identification

Classification

Skin corrosion/irritation	Category 2
Serious eye damage/eye irritation	Category 2A
Skin sensitization	Category 1
Carcinogenicity	Category 2
Reproductive toxicity	Category 2
Specific target organ toxicity (repeated exposure)	Category 2
Flammable liquids	Category 4

Label elements

Warning

Hazard statements

Combustible liquid.
Causes skin irritation.
Causes serious eye irritation.

May cause an allergic skin reaction.

Suspected of causing cancer.

Suspected of damaging fertility or the unborn child.

May cause damage to organs through prolonged or repeated exposure.



Precautionary Statements - Prevention

Obtain special instructions before use. Do not handle until all safety precautions have been read and understood. Wear protective gloves, protective clothing, eye protection and face protection. Wash face, hands and any exposed skin thoroughly after handling. Contaminated work clothing must not be allowed out of the workplace. Do not breathe dust, fume, gas, mist, vapors and spray. Keep away from flames and hot surfaces. - No smoking.

Precautionary Statements - Response

IF exposed or concerned: Get medical advice/attention.

Eyes

IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing. If eye irritation persists: Get medical advice and attention.

Skin

IF ON SKIN: Wash with plenty of water and soap. Take off contaminated clothing and wash it before reuse. If skin irritation or rash occurs: Get medical advice and attention.

Fire

In case of fire: Use CO2, dry chemical, or foam to extinguish.

Precautionary Statements - Storage

Store locked up. Store in a well-ventilated place. Keep cool.

Precautionary Statements - Disposal

Dispose of contents and container to an approved waste disposal plant.

Other information

Harmful to aquatic life with long lasting effects. Harmful to aquatic life.

3. Composition/information on ingredients

Substance

Not applicable.

<u>Mixture</u>

Chemical name	CAS No	Weight-%	Hazardous Material Information Review Act registry number (HMIRA registry #)	Date HMIRA filed and date exemption granted (if applicable)
Barium sulfate	7727-43-7	30-40	-	-
DPHA penta and Hexa Quali	1384855-91-7	10-20	-	-
Bisphenol A diglycidyl ether	1675-54-3	0-7.5	-	-
Bisphenol A - Epichlorohydrin polymer	25068-38-6	0-7.5	-	-
(2-methoxymethylethoxy)propanol	34590-94-8	1-5	-	-
Melamine	108-78-1	1-5	-	-
2-(2-ethoxyethoxy)ethyl acetate	112-15-2	1-5	-	-
Naphtha (petroleum), heavy aromatic	64742-94-5	1-<3	-	-

4. First-aid measures

Description of first aid measures

General advice Show this safety data sheet to the doctor in attendance. IF exposed or concerned: Get

medical advice/attention.

Inhalation Remove to fresh air. Get medical attention immediately if symptoms occur.

Eye contact Rinse immediately with plenty of water, also under the eyelids, for at least 15 minutes. Keep

eye wide open while rinsing. Do not rub affected area. Remove contact lenses, if present and easy to do. Continue rinsing. Get medical attention if irritation develops and persists.

Skin contact Wash off immediately with soap and plenty of water while removing all contaminated

clothes and shoes. May cause an allergic skin reaction. In the case of skin irritation or

allergic reactions see a physician.

Ingestion Rinse mouth. Never give anything by mouth to an unconscious person. Do NOT induce

vomiting. Call a physician.

Self-protection of the first aider Remove all sources of ignition. Ensure that medical personnel are aware of the material(s)

involved, take precautions to protect themselves and prevent spread of contamination. Wear personal protective clothing (see section 8). Avoid contact with skin, eyes or clothing.

Most important symptoms and effects, both acute and delayed

Symptoms Itching. Rashes. Hives. May cause redness and tearing of the eyes. Burning sensation.

Indication of any immediate medical attention and special treatment needed

Note to physiciansMay cause sensitization in susceptible persons. Treat symptomatically.

5. Fire-fighting measures

Suitable Extinguishing Media Dry chemical. Carbon dioxide (CO2). Foam.

Unsuitable extinguishing media None known based on information supplied.

Specific hazards arising from the

chemical

Keep product and empty container away from heat and sources of ignition. In the event of

fire, cool tanks with water spray. Product is or contains a sensitizer. May cause

sensitization by skin contact.

Explosion data

Sensitivity to mechanical impact None. **Sensitivity to static discharge** Yes.

Special protective equipment and precautions for fire-fighters

Firefighters should wear self-contained breathing apparatus and full firefighting turnout

gear. Use personal protection equipment.

6. Accidental release measures

Personal precautions, protective equipment and emergency procedures

Personal precautions Evacuate personnel to safe areas. Use personal protective equipment as required. See

section 8 for more information. Take precautionary measures against static discharges. Do not touch or walk through spilled material. Avoid contact with skin, eyes or clothing. Ensure

adequate ventilation. Keep people away from and upwind of spill/leak.

Other information Refer to protective measures listed in Sections 7 and 8.

Methods and material for containment and cleaning up

Methods for containment Stop leak if you can do it without risk. Do not touch or walk through spilled material. Dike far

ahead of liquid spill for later disposal.

Methods for cleaning up Take precautionary measures against static discharges. Dam up. Soak up with inert

absorbent material. Pick up and transfer to properly labeled containers.

7. Handling and storage

Precautions for safe handling

Advice on safe handling

Use personal protection equipment. Do not breathe vapor or mist. Keep away from heat, hot surfaces, sparks, open flames and other ignition sources. No smoking. Take precautionary measures against static discharges. Use with local exhaust ventilation. Handle in accordance with good industrial hygiene and safety practice. Avoid contact with skin, eyes or clothing. In case of insufficient ventilation, wear suitable respiratory equipment. Do not eat, drink or smoke when using this product. Take off contaminated clothing and wash before reuse. Remove contaminated clothing and shoes.

Conditions for safe storage, including any incompatibilities

Storage Conditions

Keep containers tightly closed in a dry, cool and well-ventilated place. Keep away from heat, sparks, flame and other sources of ignition (i.e., pilot lights, electric motors and static electricity). Keep in properly labeled containers. Store in accordance with the particular national regulations. Store in accordance with local regulations. Store locked up.

8. Exposure controls/personal protection

Control parameters

Exposure Limits

Chemical name	ACGIH TLV		OSH	A PEL		NIC	DSH
Barium sulfate	TWA: 5 mg/m³ inhalable		TWA: 15 mg	/m³ total dust	TWA:	10 mg/r	m ³ total dust
7727-43-7	particulate matter, par	ticulate	TWA: 5 mg/r	m³ respirable	TWA: 5	mg/m³	respirable dust
	matter containing no a		fra	ction			
	and <1% crystalline	silica	(vacated) TWA	: 10 mg/m³ total			
				ust			
			, , ,	WA: 5 mg/m³			
			respirab	le fraction			
(2-methoxymethylethoxy)propan				100 ppm			600 ppm
ol	TWA: 100 ppm	1		00 mg/m³			00 ppm
34590-94-8	S*		(vacated) TWA: 100 ppm		TWA: 600 mg/m ³		
				VA: 600 mg/m ³			150 ppm
				TEL: 150 ppm	5	STEL: 90	00 mg/m ³
			, , ,	EL: 900 mg/m ³			
			,	ited) S*			
	All	D :::		S*			<u> </u>
Chemical name	Alberta		h Columbia	Ontario			Quebec
Barium sulfate 7727-43-7	TWA: 10 mg/m ³	TW	A: 5 mg/m ³	TWA: 5 mg/	/m ³	TW	/A: 5 mg/m ³
(2-methoxymethylethoxy)propan	TWA: 100 ppm	TWA	A: 100 ppm	TWA: 100 p	pm	TW	'A: 100 ppm
ol	TWA: 606 mg/m ³	STE	L: 150 ppm	STEL: 150 p	pm		4: 606 mg/m ³
34590-94-8	STEL: 150 ppm		Skin	Skin			EL: 150 ppm
	STEL: 909 mg/m ³					STE	L: 909 mg/m ³
	Skin						Skin

Appropriate engineering controls

Engineering controls Showers

Eyewash stations Ventilation systems.

Individual protection measures, such as personal protective equipment

Eye/face protection Tight sealing safety goggles.

Hand protection Wear suitable gloves. Impervious gloves.

Skin and body protection Wear suitable protective clothing. Long sleeved clothing.

exceeded or irritation is experienced, ventilation and evacuation may be required.

General hygiene considerations Do not eat, drink or smoke when using this product. Contaminated work clothing should not

be allowed out of the workplace. Regular cleaning of equipment, work area and clothing is recommended. Wash hands before breaks and immediately after handling the product. Wear suitable gloves and eye/face protection. Avoid contact with skin, eyes or clothing.

9. Physical and chemical properties

Information on basic physical and chemical properties

Appearance Clear liquid
Physical state Liquid
Color Amber

Odor Organic solvent

Odor threshold No information available

PropertyValuesRemarks • MethodpHNo data available

Melting point / freezing point

Initial boiling point and boiling

No data available

No data available

No data available

range

Flash point 75 °C / 167 °F

Evaporation rateNo data availableFlammabilityNo data available

Flammability Limit in Air

Upper flammability or explosive No data available

limits

Lower flammability or explosive No data available

limits

Vapor pressure No data available Vapor density No data available Relative density No data available Water solubility No data available Solubility(ies) No data available Partition coefficient No data available **Autoignition temperature** No data available **Decomposition temperature** No data available Kinematic viscosity No data available **Dynamic viscosity** No data available

Other information

Explosive propertiesNo information available.Oxidizing propertiesNo information available.Softening pointNo information availableMolecular weightNo information available

VOC Content (%) 7.4 VOC 114.7 g/L

Liquid DensityNo information availableBulk densityNo information available

10. Stability and reactivity

Reactivity None under normal use conditions.

Chemical stability Stable under normal conditions.

Possibility of hazardous reactions
None under normal processing.

Conditions to avoid Heat, flames and sparks.

Incompatible materials Strong acids. Strong bases. Strong oxidizing agents.

Hazardous decomposition products None known based on information supplied.

11. Toxicological information

Information on likely routes of exposure

Product Information

Inhalation Specific test data for the substance or mixture is not available. May cause irritation of

respiratory tract.

Eye contact Specific test data for the substance or mixture is not available. Causes serious eye irritation.

(based on components). May cause redness, itching, and pain.

Skin contact Specific test data for the substance or mixture is not available. Causes skin irritation. May

cause sensitization by skin contact. (based on components). Repeated or prolonged skin

contact may cause allergic reactions with susceptible persons.

Ingestion Specific test data for the substance or mixture is not available. Ingestion may cause

gastrointestinal irritation, nausea, vomiting and diarrhea.

Symptoms related to the physical, chemical and toxicological characteristics

Symptoms Itching. Rashes. Hives. Redness. May cause redness and tearing of the eyes.

Acute toxicity

Numerical measures of toxicity

Based on available data, the classification criteria are not met

Component Information

Chemical name	Oral LD50	Dermal LD50	Inhalation LC50
Barium sulfate	= 307000 mg/kg (Rat)	-	-
Bisphenol A diglycidyl ether	= 11300 μL/kg (Rat)	= 20000 mg/kg (Rabbit)	-
Bisphenol A - Epichlorohydrin polymer	= 11400 mg/kg (Rat)	-	-
(2-methoxymethylethoxy)propanol	= 5.35 g/kg (Rat)	= 9500 mg/kg (Rabbit)	•
Melamine	= 3161 mg/kg (Rat)	> 1 g/kg(Rabbit)	-
2-(2-ethoxyethoxy)ethyl acetate	= 11 g/kg (Rat)	= 15100 mg/kg (Rabbit)	-

Chemical name	Oral LD50	Dermal LD50	Inhalation LC50
Naphtha (petroleum), heavy aromatic	> 5000 mg/kg (Rat)	> 2000 mg/kg (Rabbit)	> 590 mg/m³(Rat)4 h

Delayed and immediate effects as well as chronic effects from short and long-term exposure

Skin corrosion/irritationClassification based on data available for ingredients. Irritating to skin.

Serious eye damage/eye irritation Classification based on data available for ingredients. Causes serious eye irritation.

Respiratory or skin sensitization Classification based on data available for ingredients. May cause sensitization by skin

contact.

Germ cell mutagenicity Based on available data, the classification criteria are not met.

Carcinogenicity Contains a known or suspected carcinogen. Classification based on data available for

ingredients. Suspected of causing cancer.

The table below indicates whether each agency has listed any ingredient as a carcinogen.

Chemical name	ACGIH	IARC	NTP	OSHA
Bisphenol A diglycidyl ether 1675-54-3	-	Group 3	-	-
Melamine 108-78-1	-	Group 2B	-	X

Legend

IARC (International Agency for Research on Cancer)

Group 2B - Possibly Carcinogenic to Humans

Group 3 - Not Classifiable as to Carcinogenicity in Humans

OSHA (Occupational Safety and Health Administration of the US Department of Labor)

X - Present

Reproductive toxicityContains a known or suspected reproductive toxin. Classification based on data available

for ingredients. Suspected of damaging fertility or the unborn child.

STOT - single exposure Based on available data, the classification criteria are not met.

STOT - repeated exposure May cause damage to organs through prolonged or repeated exposure.

Aspiration hazardBased on available data, the classification criteria are not met.

12. Ecological information

Ecotoxicity

Harmful to aquatic life with long lasting effects.

Chemical name	Algae/aquatic plants	Fish	Toxicity to	Crustacea
			microorganisms	
DPHA penta and Hexa Quali	-	LC50: =8.9mg/L (96h,	-	-
1384855-91-7		Cyprinus carpio)		
(2-methoxymethylethoxy)propan	=	LC50: >10000mg/L	=	LC50: =1919mg/L (48h,
ol		(96h, Pimephales		Daphnia magna)
34590-94-8		promelas)		
Melamine	EC50: =940mg/L (96h,	LC50: >3000mg/L (96h,	-	EC50: >2000mg/L (48h,
108-78-1	Scenedesmus	Poecilia reticulata)		Daphnia magna)
	pannonicus)			
Naphtha (petroleum), heavy	-	LC50: =1740mg/L (96h,	-	EC50: =0.95mg/L (48h,
aromatic		Lepomis macrochirus)		Daphnia magna)
64742-94-5		LC50: =19mg/L (96h,		
		Pimephales promelas)		
		LC50: =2.34mg/L (96h,		
		Oncorhynchus mykiss)		
		LC50: =41mg/L (96h,		

Pimephales promelas)	
LC50: =45mg/L (96h,	
Pimephales promelas)	

Persistence and degradability

No information available.

Bioaccumulation

Component Information

Chemical name	Partition coefficient
(2-methoxymethylethoxy)propanol 34590-94-8	-0.064
Melamine 108-78-1	1.14
Naphtha (petroleum), heavy aromatic 64742-94-5	6.1

Mobility in soil No information available.

Other adverse effects No information available.

13. Disposal considerations

Waste treatment methods

Waste from residues/unused products

Dispose of in accordance with local regulations, Dispose of waste in accordance with

environmental legislation.

Contaminated packaging Do not reuse empty containers.

14. Transport information

DOT Not regulated

TDG Not regulated

<u>IATA</u> Not regulated

IMDG Not regulated

15. Regulatory information

Safety, health and environmental regulations/legislation specific for the substance or mixture

International Regulations

The Montreal Protocol on Substances that Deplete the Ozone Layer Not applicable

The Stockholm Convention on Persistent Organic Pollutants Not applicable

The Rotterdam Convention Not applicable

International Inventories

Contact supplier for inventory compliance status

Chemical name	CAS No	US TSCA Inventory listing	US TSCA inactive/active designation
DPHA penta and Hexa Quali	1384855-91-7		
Melamine	108-78-1	Present	Active

US Federal Regulations

SARA 313

Section 313 of Title III of the Superfund Amendments and Reauthorization Act of 1986 (SARA). This product contains a chemical or chemicals which are subject to the reporting requirements of the Act and Title 40 of the Code of Federal Regulations, Part 372.

Chemical name	SARA 313 - Threshold Values %
(2-methoxymethylethoxy)propanol - 34590-94-8	1.0
2-(2-ethoxyethoxy)ethyl acetate - 112-15-2	1.0

SARA 311/312 Hazard Categories

Should this product meet EPCRA 311/312 Tier reporting criteria at 40 CFR 370, refer to Section 2 of this SDS for appropriate classifications.

CWA (Clean Water Act)

This product does not contain any substances regulated as pollutants pursuant to the Clean Water Act (40 CFR 122.21 and 40 CFR 122.42).

CERCLA

This material, as supplied, does not contain any substances regulated as hazardous substances under the Comprehensive Environmental Response Compensation and Liability Act (CERCLA) (40 CFR 302) or the Superfund Amendments and Reauthorization Act (SARA) (40 CFR 355). There may be specific reporting requirements at the local, regional, or state level pertaining to releases of this material.

US State Regulations

California Proposition 65

This product contains the following Proposition 65 chemicals:

Chemical name	California Proposition 65
Naphthalene - 91-20-3	Carcinogen

U.S. State Right-to-Know Regulations

Chemical name	New Jersey	Massachusetts	Pennsylvania
Barium sulfate 7727-43-7	X	X	X
(2-methoxymethylethoxy)propan ol 34590-94-8	X	X	Х
Melamine 108-78-1	-	X	Х
2-(2-ethoxyethoxy)ethyl acetate 112-15-2	X	-	Х
Naphthalene 91-20-3	X	X	X
1,2,4 Trimethylbenzene 95-63-6	X	X	X

U.S. EPA Label Information

EPA Pesticide Registration Number Not applicable

16. Other information

NFPA Health hazards 2 Flammability 2 Instability 0 Special hazards - Halls Health hazards 2 Flammability 2 Physical hazards 0 Personal protection X

Key or legend to abbreviations and acronyms used in the safety data sheet

Legend Section 8: EXPOSURE CONTROLS/PERSONAL PROTECTION

TWA TWA (time-weighted average) STEL STEL (Short Term Exposure Limit)

Ceiling Maximum limit value * Skin designation

Key literature references and sources for data used to compile the SDS

U.S. Environmental Protection Agency ChemView Database

European Food Safety Authority (EFSA) EPA (Environmental Protection Agency) Acute Exposure Guideline Level(s) (AEGL(s))

U.S. Environmental Protection Agency Federal Insecticide, Fungicide, and Rodenticide Act

U.S. Environmental Protection Agency High Production Volume Chemicals

Food Research Journal

Hazardous Substance Database

International Uniform Chemical Information Database (IUCLID)

Japan GHS Classification

Australia National Industrial Chemicals Notification and Assessment Scheme (NICNAS)

NIOSH (National Institute for Occupational Safety and Health)

National Library of Medicine's ChemID Plus (NLM CIP)

National Toxicology Program (NTP)

New Zealand's Chemical Classification and Information Database (CCID)

Organization for Economic Co-operation and Development Environment, Health, and Safety Publications

Organization for Economic Co-operation and Development High Production Volume Chemicals Program

Organization for Economic Co-operation and Development Screening Information Data Set

World Health Organization

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Revision Note Initial Release.

Disclaimer

The information provided in this Safety Data Sheet is correct to the best of our knowledge, information and belief at the date of its publication. The information given is designed only as a guidance for safe handling, use, processing, storage, transportation, disposal and release and is not to be considered a warranty or quality specification. The information relates only to the specific material designated and may not be valid for such material used in combination with any other materials or in any process, unless specified in the text.

End of Safety Data Sheet