

SAFETY DATA SHEET

Issuing Date 24-May-2015

Revision Date 10-Jan-2023

Revision Number 2

1. IDENTIFICATION OF THE SUBSTANCE/PREPARATION AND THE COMPANY/UNDERTAKING

GHS product identifier

Product Name CA-90 FXT

Other means of identification

Product Code(s) 400432

UN-Number UN3082

Synonyms None

Recommended use of the chemical and restrictions on use

Recommended Use Solder mask part B

Uses advised against No information available

Supplier's details

Supplier Address

Taiyo America, Inc.
2675 Antler Drive
Carson City, NV 89701
TEL: 775-885-9959 (M-F 8-4 PDT)

Email SDSinfo@taiyo-america.com

Emergency telephone number

Emergency Telephone Number 1-800-255-3924 (USA) 1-813-248-0585 (International)

2. HAZARDS IDENTIFICATION

Classification

This chemical is considered hazardous according to the OSHA Hazard Communication Standard 2012 (29 CFR 1910.1200)

Acute Oral Toxicity	Category 4
Acute Inhalation Toxicity - Dusts and Mists	Category 4
Skin Corrosion/Irritation	Category 2
Serious Eye Damage/Eye Irritation	Category 2
Skin Sensitization	Category 1
Carcinogenicity	Category 2

GHS Label elements, including precautionary statements

Emergency Overview

Signal Word Warning

Hazard Statements

- Harmful if swallowed
- Harmful if inhaled
- Causes skin irritation
- Causes serious eye irritation
- May cause an allergic skin reaction
- Suspected of causing cancer

**Appearance** Cream**Physical State** Liquid.**Odor** Mild Solvent**Precautionary Statements****Prevention**

- Avoid breathing dust/fume/gas/mist/vapors/spray.
- Use only outdoors or in a well-ventilated area.
- Wash face, hands and any exposed skin thoroughly after handling.
- Do not eat, drink or smoke when using this product.
- Obtain special instructions before use.
- Do not handle until all safety precautions have been read and understood.
- Use personal protective equipment as required.
- Contaminated work clothing should not be allowed out of the workplace.
- Wear protective gloves/protective clothing/eye protection/face protection.

General Advice

- If exposed or concerned: Get medical attention/advice
- Specific treatment (see supplemental instructions on the administration of antidotes on this label)

Eyes

- IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing.
- If eye irritation persists: Get medical advice/attention.

Skin

- IF ON SKIN: Wash with plenty of soap and water.
- Take off contaminated clothing and wash before reuse.
- If skin irritation or rash occurs: Get medical advice/attention.

Inhalation

- IF INHALED: Remove victim to fresh air and keep at rest in a position comfortable for breathing.

Ingestion

- IF SWALLOWED: Call a POISON CENTER or doctor/physician if you feel unwell.
- Rinse mouth.

Storage

- Store locked up.

Disposal

- Dispose of contents/container to an approved waste disposal plant.

Hazard Not Otherwise Classified (HNOC)

Not applicable

Other information

Toxic to aquatic life with long lasting effects

3. COMPOSITION/INFORMATION ON INGREDIENTS

Chemical Name	CAS-No	Weight %	Trade secret
Formaldehyde, polymer with (chloromethyl) oxirane and phenol	9003-36-5	20-30	*
Barium sulfate	7727-43-7	20-30	*
4,4'-Bis(2,3-epoxypropoxy)-3,3',5,5'-tetramethyl (1,1'-biphenyl)	85954-11-6	10-20	*
Dipentaerythritol Pentaacrylate	60506-81-2	10-20	*
Acrylic acid, hexa ester with dipentaerythritol	29570-58-9	10-20	*
Bisphenol A - Epichlorohydrin polymer	25068-38-6	7-13	*

*The exact percentage (concentration) of composition has been withheld as a trade secret.

4. FIRST AID MEASURES

Description of necessary first-aid measures

General Advice	If symptoms persist, call a physician. Do not breathe dust/fume/gas/mist/vapors/spray. Do not get in eyes, on skin, or on clothing.
Eye Contact	Immediately flush with plenty of water. After initial flushing, remove any contact lenses and continue flushing for at least 15 minutes. Keep eye wide open while rinsing. If symptoms persist, call a physician.
Skin Contact	Wash off immediately with soap and plenty of water removing all contaminated clothes and shoes. If skin irritation persists, call a physician.
Inhalation	Move to fresh air. If breathing is irregular or stopped, administer artificial respiration. If symptoms persist, call a physician.
Ingestion	Drink plenty of water. Do NOT induce vomiting. Never give anything by mouth to an unconscious person. If symptoms persist, call a physician.
Protection of First-aiders	Use personal protective equipment.

Most important symptoms/effects, acute and delayed

Most Important Symptoms/Effects No information available.

Indication of immediate medical attention and special treatment needed, if necessary

Notes to Physician May cause sensitization of susceptible persons. Treat symptomatically.

5. FIRE-FIGHTING MEASURES

Suitable Extinguishing Media

Use extinguishing measures that are appropriate to local circumstances and the surrounding environment.

Unsuitable Extinguishing Media No information available.

Specific Hazards Arising from the Chemical

May cause sensitization by inhalation and skin contact. Thermal decomposition can lead to release of irritating gases and vapors. In the event of fire and/or explosion do not breathe fumes.

Explosion Data

Sensitivity to Mechanical Impact	None.
Sensitivity to Static Discharge	None.

Protective Equipment and Precautions for Firefighters

As in any fire, wear self-contained breathing apparatus pressure-demand, MSHA/NIOSH (approved or equivalent) and full protective gear.

6. ACCIDENTAL RELEASE MEASURES

Personal precautions, protective equipment and emergency procedures

Personal Precautions Evacuate personnel to safe areas. Use personal protective equipment. Avoid contact with skin, eyes and clothing. Keep people away from and upwind of spill/leak.

Environmental Precautions

Environmental Precautions Prevent further leakage or spillage if safe to do so. Prevent product from entering drains. Do not flush into surface water or sanitary sewer system. Prevent entry into waterways, sewers, basements or confined areas. Avoid release to the environment. Collect spillage. Dispose of contents/container to an approved waste disposal plant. See Section 12 for additional Ecological Information.

Methods and materials for containment and cleaning up

Methods for Containment Prevent further leakage or spillage if safe to do so.

Methods for Cleaning Up Dam up. Soak up with inert absorbent material. Pick up and transfer to properly labeled containers.

7. HANDLING AND STORAGE

Precautions for safe handling

Handling Wear personal protective equipment. Avoid contact with skin, eyes and clothing. Remove and wash contaminated clothing before re-use. Do not breathe vapors or spray mist. Use only in area provided with appropriate exhaust ventilation. Do not eat, drink or smoke when using this product.

Conditions for safe storage, including any incompatibilities

Storage Keep containers tightly closed in a dry, cool and well-ventilated place. Keep in properly labeled containers. Keep out of the reach of children.

Incompatible Products Strong oxidizing agents.

8. EXPOSURE CONTROLS / PERSONAL PROTECTION

Control parameters

Exposure Guidelines

Chemical Name	ACGIH TLV	OSHA PEL	NIOSH IDLH
Barium sulfate 7727-43-7	TWA: 5 mg/m ³ inhalable fraction, particulate matter containing no asbestos and <1% crystalline silica	TWA: 15 mg/m ³ total dust TWA: 5 mg/m ³ respirable fraction (vacated) TWA: 10 mg/m ³ total dust (vacated) TWA: 5 mg/m ³ respirable fraction	TWA: 10 mg/m ³ total dust TWA: 5 mg/m ³ respirable dust

Immediately Dangerous to Life or Health. ACGIH TLV: American Conference of Governmental Industrial Hygienists - Threshold Limit Value. OSHA PEL: Occupational Safety and Health Administration - Permissible Exposure Limits. NIOSH IDLH:

Other Exposure Guidelines Vacated limits revoked by the Court of Appeals decision in AFL-CIO v. OSHA, 965 F.2d 962 (11th Cir., 1992).

Appropriate engineering controls

Engineering Measures Showers
Eyewash stations
Ventilation systems

Individual protection measures, such as personal protective equipment

Eye/Face Protection	Safety glasses with side-shields.
Skin and Body Protection	Protective gloves. Lightweight protective clothing.
Respiratory Protection	If exposure limits are exceeded or irritation is experienced, NIOSH/MSHA approved respiratory protection should be worn. Positive-pressure supplied air respirators may be required for high airborne contaminant concentrations. Respiratory protection must be provided in accordance with current local regulations.
Hygiene Measures	When using, do not eat, drink or smoke. Provide regular cleaning of equipment, work area and clothing.

9. PHYSICAL AND CHEMICAL PROPERTIES**Information on basic physical and chemical properties**

Physical State	Liquid.	Appearance	Cream.
Odor	Mild Solvent.	Odor Threshold	No information available.

<u>Property</u>	<u>Values</u>	<u>Remarks/ - Method</u>
pH	No data available	None known
Melting Point/Range	No data available	None known
Boiling Point/Boiling Range	No data available	None known
Flash Point	100 °C	None known
Evaporation rate	No data available	None known
Flammability (solid, gas)	No data available	None known
Flammability Limits in Air		
upper flammability limit	No data available	
lower flammability limit	No data available	
Vapor Pressure	No data available	None known
Vapor Density	No data available	None known
Specific Gravity	No data available	None known
Water Solubility	No data available	None known
Solubility in other solvents	No data available	None known
Partition coefficient: n-octanol/water	No data available	None known
Autoignition Temperature	No data available	None known
Decomposition Temperature	No data available	None known
Viscosity	No data available	None known
Flammable Properties	Combustible material: may burn but does not ignite readily.	
Explosive Properties	No data available	
Oxidizing Properties	No data available	

Other information

VOC Content (%)	2
VOC (g/l)	28

10. STABILITY AND REACTIVITY**Reactivity**

No data available.

Chemical stability

Stable under recommended storage conditions.

Possibility of hazardous reactions

None under normal processing.

Hazardous Polymerization

Hazardous polymerization does not occur.

Conditions to avoid

Incompatible products.

Incompatible materials

Strong oxidizing agents.

Hazardous decomposition products

Carbon oxides. Nitrogen oxides (NOx).

11. TOXICOLOGICAL INFORMATION

Information on likely routes of exposure**Product Information**

Inhalation	Harmful if inhaled.
Eye Contact	Causes serious eye irritation.
Skin Contact	Causes skin irritation. May cause allergic skin reaction
Ingestion	Harmful if swallowed.

Chemical Name	LD50 Oral	LD50 Dermal	LC50 Inhalation
Formaldehyde, polymer with (chloromethyl) oxirane and phenol	> 2 g/kg (Rat)	> 400 mg/kg (Rat)	-
Bisphenol A - Epichlorohydrin polymer	11400 mg/kg (Rat)	-	-

Symptoms related to the physical, chemical and toxicological characteristics

Symptoms No information available.

Delayed and immediate effects and also chronic effects from short and long term exposure

Sensitization	May cause an allergic skin reaction.
Mutagenic Effects	No information available.
Carcinogenicity	May cause cancer. Contains a known or suspected carcinogen.
Reproductive Toxicity	No information available.
STOT - single exposure	No information available.
STOT - repeated exposure	No information available.
Chronic Toxicity	Avoid repeated exposure. Repeated contact may cause allergic reactions in very susceptible persons.
Target Organ Effects	Respiratory system. Eyes.
Aspiration Hazard	No information available.

Numerical measures of toxicity - Product

The following values are calculated based on chapter 3.1 of the GHS document:

LD50 Oral	765 mg/kg; Acute toxicity estimate
Inhalation dust/mist	1.53 mg/L; Acute toxicity estimate

12. ECOLOGICAL INFORMATION

Ecotoxicity

Toxic to aquatic life with long lasting effects.

Persistence and Degradability No information available.

Bioaccumulation No information available.

Other Adverse Effects

No information available.

13. DISPOSAL CONSIDERATIONS

Waste Disposal Methods Dispose of in accordance with federal, state, and local regulations

Contaminated Packaging Do not re-use empty containers.

14. TRANSPORT INFORMATION

Note: Not regulated in quantities less than 5 liter per individual container. See IATA SP A197, IMDG 2.10.2.7 and ADR SP 375.

DOT

UN-Number	UN3082
Proper shipping name	Environmentally hazardous substance, liquid, n.o.s.
Hazard Class	9
Packing Group	III
Description	UN3082, Environmentally hazardous substance, liquid, n.o.s. (Bisphenol A - Epichlorohydrin polymer; Formaldehyde, polymer with (chloromethyl) oxirane and phenol), 9, III
Emergency Response Guide Number	171

TDG

UN-Number	UN3082
Proper Shipping Name	Environmentally hazardous substance, liquid, n.o.s.
Hazard Class	9
Packing Group	III
Description	UN3082, Environmentally hazardous substance, liquid, n.o.s. (Bisphenol A - Epichlorohydrin polymer; Formaldehyde, polymer with (chloromethyl) oxirane and phenol), 9, III

MEX

UN-Number	UN3082
Proper Shipping Name	Environmentally hazardous substance, liquid, n.o.s.
Hazard Class	9
Packing Group	III
Description	UN3082, Environmentally hazardous substance, liquid, n.o.s. (Bisphenol A - Epichlorohydrin polymer; Formaldehyde, polymer with (chloromethyl) oxirane and phenol), 9, III

ICAO

UN-Number	UN3082
Proper shipping name	Environmentally hazardous substance, liquid, n.o.s.
Hazard Class	9
Packing Group	III
Description	UN3082, Environmentally hazardous substance, liquid, n.o.s., 9, III

IATA

UN-Number	UN3082
Proper Shipping Name	Environmentally hazardous substance, liquid, n.o.s.
Hazard Class	9
Packing Group	III
ERG Code	9L
Description	UN3082, Environmentally hazardous substance, liquid, n.o.s. (Bisphenol A - Epichlorohydrin polymer; Formaldehyde, polymer with (chloromethyl) oxirane and phenol), 9, III

IMDG/IMO

UN-Number UN3082
Proper Shipping Name Environmentally hazardous substance, liquid, n.o.s.
Hazard Class 9
Packing Group III
EmS No. F-A, S-F
Description UN3082, Environmentally hazardous substance, liquid, n.o.s. (Bisphenol A - Epichlorohydrin polymer; Formaldehyde, polymer with (chloromethyl) oxirane and phenol), 9, III

RID

UN-Number UN3082
Proper Shipping Name Environmentally hazardous substance, liquid, n.o.s.
Hazard Class 9
Packing Group III
Classification Code M6
Description UN3082, Environmentally hazardous substance, liquid, n.o.s. (Bisphenol A - Epichlorohydrin polymer; Formaldehyde, polymer with (chloromethyl) oxirane and phenol), 9, III

ADR

UN-Number UN3082
Proper Shipping Name Environmentally hazardous substance, liquid, n.o.s.
Hazard Class 9
Packing Group III
Classification Code M6
Tunnel Restriction Code (E)
Description UN3082, Environmentally hazardous substance, liquid, n.o.s. (Bisphenol A - Epichlorohydrin polymer; Formaldehyde, polymer with (chloromethyl) oxirane and phenol), 9, III, (E)
ADR/RID-Labels 9

ADN

Proper Shipping Name Environmentally hazardous substance, liquid, n.o.s.
Hazard Class 9
Packing Group III
Classification Code M6
Special Provisions 274, 335, 601
Description UN3082, Environmentally hazardous substance, liquid, n.o.s. (Bisphenol A - Epichlorohydrin polymer; Formaldehyde, polymer with (chloromethyl) oxirane and phenol), 9, III
Limited Quantity 5 L

15. REGULATORY INFORMATION

International Inventories

TSCA Complies
EINECS Complies
ELINCS Complies

Legend

TSCA - United States Toxic Substances Control Act Section 8(b) Inventory

EINECS/ELINCS - European Inventory of Existing Commercial Chemical Substances/EU List of Notified Chemical Substances

U.S. Federal Regulations

Section 313 of Title III of the Superfund Amendments and Reauthorization Act of 1986 (SARA). This product contains a chemical or chemicals which are subject to the reporting requirements of the Act and Title 40 of the Code of Federal Regulations, Part 372:

Chemical Name	CAS-No	Weight %	SARA 313 - Threshold Values %
Diethylene glycol monoethyl ether acetate	112-15-2	1-5	1.0

SARA 311/312 Hazard Categories

Acute Health Hazard	Yes
Chronic Health Hazard	Yes
Fire Hazard	No
Sudden Release of Pressure Hazard	No
Reactive Hazard	No

Clean Water Act

This product does not contain any substances regulated as pollutants pursuant to the Clean Water Act (40 CFR 122.21 and 40 CFR 122.42).

CERCLA

This material, as supplied, does not contain any substances regulated as hazardous substances under the Comprehensive Environmental Response Compensation and Liability Act (CERCLA) (40 CFR 302) or the Superfund Amendments and Reauthorization Act (SARA) (40 CFR 355). There may be specific reporting requirements at the local, regional, or state level pertaining to releases of this material.

U.S. State Regulations

California Proposition 65

This product does not contain any Proposition 65 chemicals.

U.S. State Right-to-Know Regulations

"X" designates that the ingredients are listed on the state right to know list.

Chemical Name	New Jersey	Massachusetts	Pennsylvania	Illinois	Rhode Island
Barium sulfate	X	X	X		

U.S. EPA Label Information

EPA Pesticide Registration Number Not applicable

16. OTHER INFORMATION

NFPA	Health Hazard 2	Flammability 1	Instability 0	Physical and Chemical Hazards - Personal Protection X
HMIS	Health Hazard 2*	Flammability 1	Physical Hazard 0	

Prepared By Product Stewardship
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 Latham, NY 12110
 1-800-572-6501

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 Revision Note Updated Contact Information

General Disclaimer

The information provided on this SDS is correct to the best of our knowledge, information and belief at the date of its publication. The information given is designed only as a guide for safe handling, use, processing, storage, transportation, disposal and release and is not to be considered as a warranty or quality specification. The information relates only to the specific material designated and may not be valid for such material used in combination with any other material or in any process, unless specified in the text.

End of Safety Data Sheet