



# SAFETY DATA SHEET

## 1. Identification

<b>Product identifier</b>	<b>IJR-3000 BE100T</b>
<b>Other means of identification</b>	
<b>SDS number</b>	18OE0170
<b>Recommended use</b>	Ink for Printed Circuit Boards
<b>Recommended restrictions</b>	Not available.
<b>Manufacturer/Importer/Supplier/Distributor information</b>	
<b>Manufacturer name</b>	TAIYO INK MFG. CO., (KOREA) LTD.
<b>Post code</b>	15407
<b>Address</b>	166, Manhae-ro, Danwon-gu, Ansan-si, Gyeonggi-do, Korea
<b>Contact information</b>	Tel : 82-31-491-9250(#5402) Fax: 82-31-491-7671
<b>Supplier name</b>	Taiyo America, Inc.
<b>Address</b>	2675 Antler Drive Carson City, NV 89701
<b>Telephone</b>	+775-885-9959(M-F, 8AM-4PM, Pacific Time Zone)
<b>Website</b>	<a href="http://www.taiyo-america.com/">http://www.taiyo-america.com/</a>
<b>e-Mail</b>	SDSinfo@taiyo-america.com

## 2. Hazard(s) identification

<b>Physical hazards</b>	Not classified.	
<b>Health hazards</b>	Acute toxicity, oral	Category 4
	Skin corrosion/irritation	Category 2
	Serious eye damage/eye irritation	Category 1
	Sensitization, skin	Category 1
	Carcinogenicity	Category 2
	Specific target organ toxicity, repeated exposure	Category 2
<b>Environmental hazards</b>	Not classified.	
<b>OSHA defined hazards</b>	Not classified.	
<b>Label elements</b>		



<b>Signal word</b>	Danger
<b>Hazard statement</b>	Harmful if swallowed. Causes skin irritation. May cause an allergic skin reaction. Causes serious eye damage. Suspected of causing cancer. May cause damage to organs through prolonged or repeated exposure.
<b>Precautionary statement</b>	
<b>Prevention</b>	Obtain special instructions before use. Do not handle until all safety precautions have been read and understood. Do not breathe dust/fume/gas/mist/vapors/spray. Wash hands and eyes thoroughly after handling. Do not eat, drink or smoke when using this product. Contaminated work clothing must not be allowed out of the workplace. Wear protective gloves/protective clothing/eye protection/face protection.
<b>Response</b>	If swallowed: Call a poison center/doctor if you feel unwell. Rinse mouth. If on skin: Wash with plenty of water. Immediately call a poison center/doctor. If in eyes: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing. If skin irritation or rash occurs: Get medical advice/attention. Take off contaminated clothing and wash it before reuse.
<b>Storage</b>	Store locked up.
<b>Disposal</b>	Dispose of contents/container according to the regulations.

**Hazard(s) not otherwise classified (HNOC)** None known.

**Supplemental information** 81.58% of the mixture consists of component(s) of unknown acute oral toxicity. 98.2% of the mixture consists of component(s) of unknown acute hazards to the aquatic environment. 98.2% of the mixture consists of component(s) of unknown long-term hazards to the aquatic environment.

### 3. Composition/information on ingredients

#### Mixtures

Chemical name	Common name and synonyms	CAS number	%
4-hydroxybutylacrylate		2478-10-6	10 - 20
Morpholine, 4-(1-oxo-2-propenyl)-		5117-12-4	10 - 20
2-Propenoic acid, 2,2-bis[[[(1-oxo-2-propenyl)oxy]methyl]-1,3-propanediyl ester		4986-89-4	1 - 3
Pentaerythritol triacrylate		3524-68-3	1 - 3
Carbon black		1333-86-4	0.1-1
phenylbis(2,4,6-trimethylbenzoyl)-p hosphineoxide		162881-26-7	0.1-1
Other components below reportable levels			60 - 70

### 4. First-aid measures

<b>Inhalation</b>	Move to fresh air. Call a physician if symptoms develop or persist.
<b>Skin contact</b>	Remove contaminated clothing immediately and wash skin with soap and water. In case of eczema or other skin disorders: Seek medical attention and take along these instructions. Wash contaminated clothing before reuse.
<b>Eye contact</b>	Immediately flush eyes with plenty of water for at least 15 minutes. Remove contact lenses, if present and easy to do. Continue rinsing. Get medical attention immediately.
<b>Ingestion</b>	Rinse mouth. If vomiting occurs, keep head low so that stomach content doesn't get into the lungs. Get medical advice/attention if you feel unwell.
<b>Most important symptoms/effects, acute and delayed</b>	Severe eye irritation. Symptoms may include stinging, tearing, redness, swelling, and blurred vision. Permanent eye damage including blindness could result. Skin irritation. May cause redness and pain. May cause an allergic skin reaction. Dermatitis. Rash. Prolonged exposure may cause chronic effects.
<b>Indication of immediate medical attention and special treatment needed</b>	Provide general supportive measures and treat symptomatically. Keep victim warm. Keep victim under observation. Symptoms may be delayed.
<b>General information</b>	IF exposed or concerned: Get medical advice/attention. If you feel unwell, seek medical advice (show the label where possible). Ensure that medical personnel are aware of the material(s) involved, and take precautions to protect themselves. Show this safety data sheet to the doctor in attendance. Wash contaminated clothing before reuse.

### 5. Fire-fighting measures

<b>Suitable extinguishing media</b>	Water fog. Foam. Dry chemical powder. Carbon dioxide (CO <sub>2</sub> ).
<b>Unsuitable extinguishing media</b>	Do not use water jet as an extinguisher, as this will spread the fire.
<b>Specific hazards arising from the chemical</b>	During fire, gases hazardous to health may be formed.
<b>Special protective equipment and precautions for firefighters</b>	Self-contained breathing apparatus and full protective clothing must be worn in case of fire.
<b>Fire fighting equipment/instructions</b>	Move containers from fire area if you can do so without risk.
<b>Specific methods</b>	Use standard firefighting procedures and consider the hazards of other involved materials.
<b>General fire hazards</b>	No unusual fire or explosion hazards noted.

### 6. Accidental release measures

<b>Personal precautions, protective equipment and emergency procedures</b>	Keep unnecessary personnel away. Keep people away from and upwind of spill/leak. Wear appropriate protective equipment and clothing during clean-up. Do not breathe mist/vapors. Do not touch damaged containers or spilled material unless wearing appropriate protective clothing. Ensure adequate ventilation. Local authorities should be advised if significant spillages cannot be contained. For personal protection, see section 8 of the SDS.
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## Methods and materials for containment and cleaning up

Large Spills: Stop the flow of material, if this is without risk. Dike the spilled material, where this is possible. Absorb in vermiculite, dry sand or earth and place into containers. Following product recovery, flush area with water.

Small Spills: Wipe up with absorbent material (e.g. cloth, fleece). Clean surface thoroughly to remove residual contamination.

Never return spills to original containers for re-use. Put material in suitable, covered, labeled containers. For waste disposal, see section 13 of the SDS. The product is insoluble in water.

## Environmental precautions

Avoid discharge into drains, water courses or onto the ground.

## 7. Handling and storage

### Precautions for safe handling

Obtain special instructions before use. Do not handle until all safety precautions have been read and understood. Do not breathe mist/vapors. Do not get this material in contact with eyes. Do not taste or swallow. Avoid contact with eyes, skin, and clothing. Avoid prolonged exposure. When using, do not eat, drink or smoke. Should be handled in closed systems, if possible. Provide adequate ventilation. Wear appropriate personal protective equipment. Wash hands thoroughly after handling. Observe good industrial hygiene practices.

### Conditions for safe storage, including any incompatibilities

Store locked up. Store in tightly closed container. Store away from incompatible materials (see Section 10 of the SDS).

## 8. Exposure controls/personal protection

### Occupational exposure limits

The following constituents are the only constituents of the product which have a PEL, TLV or other recommended exposure limit. At this time, the other constituents have no known exposure limits.

#### US. OSHA Table Z-1 Permissible Exposure Limits (PEL) for Air Contaminants (29 CFR 1910.1000)

Components	Type	Value
Carbon black (CAS 1333-86-4)	PEL	3.5 mg/m <sup>3</sup>

#### US. OSHA Table Z-3 Permissible Exposure Limits (PEL) for Mineral Dusts (29 CFR 1910.1000)

Components	Type	Value	Form
Carbon black (CAS 1333-86-4)	TWA	5 mg/m <sup>3</sup>	Respirable fraction.
		15 mg/m <sup>3</sup>	Total dust.
		50 mppcf	Total dust.
		15 mppcf	Respirable fraction.

#### US. ACGIH Threshold Limit Values (TLV)

Components	Type	Value	Form
Carbon black (CAS 1333-86-4)	TWA	3 mg/m <sup>3</sup>	Inhalable fraction.

#### NIOSH. Immediately Dangerous to Life or Health (IDLH) Values, as amended

Components	Type	Value
Carbon black (CAS 1333-86-4)	IDLH	1750 mg/m <sup>3</sup>

#### US. NIOSH: Pocket Guide to Chemical Hazards Recommended Exposure Limits (REL)

Components	Type	Value
Carbon black (CAS 1333-86-4)	TWA	0.1 mg/m <sup>3</sup>

#### US. OARS. Workplace Environmental Exposure Level (WEEL) Guide

Components	Type	Value
Pentaerythritol triacrylate (CAS 3524-68-3)	TWA	1 mg/m <sup>3</sup>
		0.082 ppm

### Biological limit values

No biological exposure limits noted for the ingredient(s).

### Appropriate engineering controls

Good general ventilation should be used. Ventilation rates should be matched to conditions. If applicable, use process enclosures, local exhaust ventilation, or other engineering controls to maintain airborne levels below recommended exposure limits. If exposure limits have not been established, maintain airborne levels to an acceptable level. Provide eyewash station and safety shower.

## Individual protection measures, such as personal protective equipment

<b>Eye/face protection</b>	Chemical respirator with organic vapor cartridge and full facepiece.
<b>Skin protection</b>	
<b>Hand protection</b>	Wear appropriate chemical resistant gloves.
<b>Other</b>	Wear appropriate chemical resistant clothing. Use of an impervious apron is recommended.
<b>Respiratory protection</b>	Chemical respirator with organic vapor cartridge and full facepiece.
<b>Thermal hazards</b>	Wear appropriate thermal protective clothing, when necessary.

<b>General hygiene considerations</b>	Observe any medical surveillance requirements. Keep away from food and drink. Always observe good personal hygiene measures, such as washing after handling the material and before eating, drinking, and/or smoking. Routinely wash work clothing and protective equipment to remove contaminants. Contaminated work clothing should not be allowed out of the workplace.
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## 9. Physical and chemical properties

### Appearance

<b>Physical state</b>	Liquid.
<b>Form</b>	Liquid.
<b>Color</b>	Black

<b>Odor</b>	a weak odor
<b>Odor threshold</b>	Not available.
<b>pH</b>	Not available.
<b>Melting point/freezing point</b>	Not available.
<b>Initial boiling point and boiling range</b>	Not available.
<b>Flash point</b>	222.8 °F (106.0 °C) Setflash
<b>Evaporation rate</b>	Not available.
<b>Flammability (solid, gas)</b>	Not available.

### Upper/lower flammability or explosive limits

<b>Explosive limit - lower (%)</b>	Not available.
<b>Explosive limit - upper (%)</b>	Not available.

<b>Vapor pressure</b>	Not available.
<b>Vapor density</b>	Not available.
<b>Relative density</b>	Not available.

### Solubility(ies)

<b>Solubility (water)</b>	Insoluble in water
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<b>Partition coefficient (n-octanol/water)</b>	Not available.
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<b>Auto-ignition temperature</b>	Not available.
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<b>Decomposition temperature</b>	Not available.
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<b>Viscosity</b>	10 cPs(50°C)
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### Other information

<b>Explosive properties</b>	Not explosive.
<b>Oxidizing properties</b>	Not oxidizing.
<b>Specific gravity</b>	1.05
<b>VOC</b>	1.91 ppm

## 10. Stability and reactivity

<b>Reactivity</b>	The product is stable and non-reactive under normal conditions of use, storage and transport.
<b>Chemical stability</b>	Material is stable under normal conditions.
<b>Possibility of hazardous reactions</b>	No dangerous reaction known under conditions of normal use.
<b>Conditions to avoid</b>	Contact with incompatible materials.
<b>Incompatible materials</b>	Strong oxidizing agents. Strong acids. Strong bases.
<b>Hazardous decomposition products</b>	No hazardous decomposition products are known.

## 11. Toxicological information

### Information on likely routes of exposure

<b>Inhalation</b>	Prolonged inhalation may be harmful.
<b>Skin contact</b>	Causes skin irritation. May cause an allergic skin reaction.
<b>Eye contact</b>	Causes serious eye damage.
<b>Ingestion</b>	Harmful if swallowed.

**Symptoms related to the physical, chemical and toxicological characteristics** Severe eye irritation. Symptoms may include stinging, tearing, redness, swelling, and blurred vision. Permanent eye damage including blindness could result. Skin irritation. May cause redness and pain. May cause an allergic skin reaction. Dermatitis. Rash.

### Information on toxicological effects

<b>Acute toxicity</b>	Harmful if swallowed.
<b>Skin corrosion/irritation</b>	Causes skin irritation.
<b>Serious eye damage/eye irritation</b>	Causes serious eye damage.

### Respiratory or skin sensitization

<b>Respiratory sensitization</b>	Due to partial or complete lack of data the classification is not possible.
<b>Skin sensitization</b>	May cause an allergic skin reaction.

**Germ cell mutagenicity** Due to partial or complete lack of data the classification is not possible.

**Carcinogenicity** Suspected of causing cancer. IARC, ACGIH, OSHA are only used as the basis for judging section 11 "Toxicological information" in this SDS.

#### IARC Monographs. Overall Evaluation of Carcinogenicity

Carbon black (CAS 1333-86-4) 2B Possibly carcinogenic to humans.

#### OSHA Specifically Regulated Substances (29 CFR 1910.1001-1053)

Not listed.

#### US. National Toxicology Program (NTP) Report on Carcinogens

Carbon black (CAS 1333-86-4) Known To Be Human Carcinogen.

<b>Reproductive toxicity</b>	Due to partial or complete lack of data the classification is not possible.
<b>Specific target organ toxicity - single exposure</b>	Due to partial or complete lack of data the classification is not possible.
<b>Specific target organ toxicity - repeated exposure</b>	May cause damage to organs through prolonged or repeated exposure.
<b>Aspiration hazard</b>	Due to partial or complete lack of data the classification is not possible.
<b>Chronic effects</b>	Prolonged inhalation may be harmful. May cause damage to organs through prolonged or repeated exposure. Prolonged exposure may cause chronic effects.

## 12. Ecological information

<b>Ecotoxicity</b>	The product is not classified as environmentally hazardous. However, this does not exclude the possibility that large or frequent spills can have a harmful or damaging effect on the environment.
<b>Persistence and degradability</b>	No data is available on the degradability of any ingredients in the mixture.
<b>Bioaccumulative potential</b>	No data available.
<b>Mobility in soil</b>	No data available.
<b>Other adverse effects</b>	No other adverse environmental effects (e.g. ozone depletion, photochemical ozone creation potential, endocrine disruption, global warming potential) are expected from this component.

## 13. Disposal considerations

<b>Disposal instructions</b>	Collect and reclaim or dispose in sealed containers at licensed waste disposal site. Dispose of contents/container in accordance with local/regional/national/international regulations.
<b>Local disposal regulations</b>	Dispose in accordance with all applicable regulations.
<b>Hazardous waste code</b>	The waste code should be assigned in discussion between the user, the producer and the waste disposal company.
<b>Waste from residues / unused products</b>	Dispose of in accordance with local regulations. Empty containers or liners may retain some product residues. This material and its container must be disposed of in a safe manner (see: Disposal instructions).
<b>Contaminated packaging</b>	Since emptied containers may retain product residue, follow label warnings even after container is emptied. Empty containers should be taken to an approved waste handling site for recycling or disposal.

## 14. Transport information

### DOT

Not regulated as dangerous goods.

### IATA

Not regulated as dangerous goods.

### IMDG

Not regulated as dangerous goods.

**Transport in bulk according to Annex II of MARPOL 73/78 and the IBC Code** Not applicable.

## 15. Regulatory information

**US federal regulations** This product is a "Hazardous Chemical" as defined by the OSHA Hazard Communication Standard, 29 CFR 1910.1200.

### Toxic Substances Control Act (TSCA)

#### TSCA Section 12(b) Export Notification (40 CFR 707, Subpt. D)

Morpholine, 4-(1-oxo-2-propenyl)- (CAS 5117-12-4) 1.0 % One-Time Export Notification only.

#### Toxic Substances Control Act (TSCA) Section 5(a)(2) Final Significant New Use Rules (SNURs) (40 CFR 721, Subpt E)

Morpholine, 4-(1-oxo-2-propenyl)- (CAS 5117-12-4) 721.5185

#### Toxic Substances Control Act (TSCA) Section 5(a)(2) Proposed Significant New Use Rules (SNURs) (40 CFR 721, Subpt E)

Morpholine, 4-(1-oxo-2-propenyl)- (CAS 5117-12-4) 721.5185

### CERCLA Hazardous Substance List (40 CFR 302.4)

Not listed.

### SARA 304 Emergency release notification

Not regulated.

### OSHA Specifically Regulated Substances (29 CFR 1910.1001-1053)

Not listed.

### Superfund Amendments and Reauthorization Act of 1986 (SARA)

#### SARA 302 Extremely hazardous substance

Not listed.

**SARA 311/312 Hazardous chemical** Yes

#### Classified hazard categories

Acute toxicity (any route of exposure)  
Skin corrosion or irritation  
Serious eye damage or eye irritation  
Respiratory or skin sensitization  
Carcinogenicity  
Specific target organ toxicity (single or repeated exposure)

#### SARA 313 (TRI reporting)

Not regulated.

### Other federal regulations

#### Clean Air Act (CAA) Section 112 Hazardous Air Pollutants (HAPs) List

Not regulated.

#### Clean Air Act (CAA) Section 112(r) Accidental Release Prevention (40 CFR 68.130)

Not regulated.

**Safe Drinking Water Act (SDWA)** Not regulated.

### US state regulations

**US. California. Candidate Chemicals List. Safer Consumer Products Regulations (Cal. Code Regs, tit. 22, 69502.3, subd. (a))**

Carbon black (CAS 1333-86-4)

#### California Proposition 65



**WARNING:** This product can expose you to Carbon black, which is known to the State of California to cause cancer. For more information go to [www.P65Warnings.ca.gov](http://www.P65Warnings.ca.gov).

**California Proposition 65 - CRT: Listed date/Carcinogenic substance**

Carbon black (CAS 1333-86-4)

Listed: February 21, 2003

**16. Other information, including date of preparation or last revision****Issue date** 02-28-2024**Version #** 01

**Disclaimer** The contents listed in this data sheet were prepared based on currently available documents, information, and data, but may be revised due to amendments to laws and regulations or new findings. In addition, generic or general names are used for the ingredients of mixtures, except for those listed under chemical names, for the sake of confidentiality. Please refer to this data sheet and technical documentations for the usage of this product, and take safety measures appropriate for the actual situation at the responsibility of the user. This data sheet is not a guarantee of safety or quality. When taking this product overseas, please contact our sales representative in advance. Export procedures may be required.