## TECHNICAL DATA SHEET



# IJSR-NFPT (CONC)

#### PRE-TREATMENT FOR INKJET SOLDER MASK

- Pre-treatment for inkjet solder mask application
- Provides excellent resolution / Prevents Bleeding
- **RoHS Compliant**
- **Non-foaming in spray systems**
- **W** Low Odor

#### SPECIFICATIONS FOR IJSM-NFPT (CONC)

Color: APHA 50 max

• Cloud Point: 10% in water at room temperature

pH: 5.0 – 7.5
Specific Gravity: 1.03 at 25°C
Viscosity: 400 cps at 25°C

### PROCESSING PARAMETERS FOR IJSR-NFPT (CONC)

Printed Circuit Board (PCB): FR-4 or Cu foil

Surface prep: Prepare PCB surface with standard precleaning

• Dilution of IJSR-NFPT (CONC): IJSR-NFPT (CONC) needs to be diluted with DI H<sub>2</sub>O to 6-8%

Operating Temperature: 25 ± 5°C.

Pre-treatment: Dip or spray PCB for 60 – 90 seconds
Water Rinse: Rinse under flowing water for 60 seconds

Dry:
Dry PCB by hot air at 60 – 85°C for 30 – 90 seconds

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