### **Technical Data Sheet**

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Cleaning agent for inkjet printer used IJSR-4000 series

## IJPR-1000 CL03

#### • FEATURES

IJPR-1000 CL03 is a cleaning agent for cleaning printers used the IJSR-4000 series and has following features.

- It has high compatibility with the IJSR-4000 series and can wash the printer without causing pigment aggregation.
- The aggression to the print head array is low, and there is almost no damage to the head array.

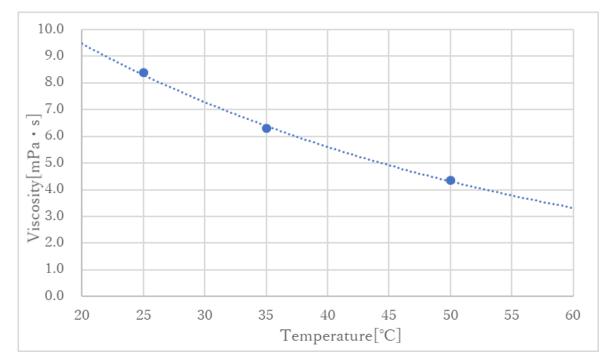
#### SPECIFICATION

Color	Clear
Viscosity @25deg.C	8.0+/-4.5 mPa · S
Storage condition	10 – 25 deg.C. Cool place away from direct sunlight.

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IJPR-1000 CL03

### 3. VISCOSITY CURVE



### 4. STANDARD PROCESS

IJPR-1000 CL03 is used by below processes.

4-1. Drain old ink  $\Rightarrow$  4-2. Cleaning inkjet printer by IJPR-1000 CL03  $\Rightarrow$  4-3. Fill IJSR-4000 series

4-1. Drain old ink

- Drain old ink from the Inkjet printer and empty the ink flow path and print head array of the inkjet printer.
- Fill inkjet printer with IJPR-1000 CL03.

4-2. Cleaning of inkjet printer by IJPR-1000 CL03

- Apply Air pressure to purge IJPR-1000 CL03 from print head array.
- Purge is repeated three times or more, and the old ink in the ink flow path of the IJ coating machine and the print head array is replaced with IJPR-1000 CL03.
- Drain IJPR-1000 CL03 from the inkjet printer and empty the ink flow path and print head array of the inkjet printer.

4-3. Fill inkjet printer with IJSR-4000 series

- Fill inkjet printer with fresh IJSR-4000 series.
- Purge the IJSR-4000 from print head array by air pressure.

 Repeat the purge three times or more, and replace the ink path of inkjet printer and IJPR-1000 CL03 in the print head array with IJSR-4000 series.

#### 5. ATTENTION ON USAGE

- For operation environment, desirable to handle the ink under the yellow lamps in the clean room of temp. range 20-25deg.C and 50-60%RH.
- > Make cleaning agent temperature reach to room temperature before use.

### 6. ATTENTION

Caution and care is required for handling. For the detail, refer to SDS. No intentional usage of restricted substances in EU RoHS to this product and its production process; Namely Cadmium, Lead, Mercury, Hexavalent Chromium, PBB and PBDE.